



PARTS CATALOGUE

MODEL YEAR 1997

DUAL PURPOSE

XT225J (4BEG) U49

XT225JC (4BEH) CALIFORNIA

STARTING VIN (4BEG): JYA4BEE0*VA044681
STARTING VIN (4BEH): JYA4BEC0*VA044571

Color Code	Color Name	Abbreviation
206	PURPLISH WHITE SOLID 1	PWS1

OWNERS LIT-11626-10-48

ASSEMBLY LIT-11666-07-99

SERVICE LIT-11616-XT-25

FOREWORD

-INTRODUCTION- To The Yamaha Parts Fiche

This parts fiche lists parts and sub-assemblies for the XT225J/JC. When preparing a parts order, please refer to the most recently updated microfiche for this model.

THE YAMAHA PARTS FICHE

SYMBOLS

[]	Inactive, no longer available
U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD,SO,SW	"SD", "SO", or "SW" type oil seal
E,R	"E" or "R" type circlip
F/No.	Frame No. (Applicable Machine No.)
L.M.	Locally made
O.L.	Obtain locally
AP	Alternate Part

SUPERSEDED PART NUMBERS

If part 'A' has been superseded by part 'B', the superseding part number "B" will appear in the part number listing with the superseded part number "A" appearing in parentheses immediately following the description.

EXAMPLE:

Ref. No.	Part No.	Description	Qty.
	(Part 'B')	(Part 'A')	
8	123-45678-00-00	CYLINDER (111-12345-00-00).....	1

A part that has been supersede to a kit may be identified by a 99999-00000-00 part number appearing in the part number column. The old superseded part number will appear in parentheses immediately following the description. Listed directly below the 99999 part number will be those parts making up the kit. The description of the parts making up the kit will be preceded by a small black dot (.) and the description will be indented one letter space.

EXAMPLE:

Ref. No.	Part No.	Description	Qty.
8	99999-12345-00	CYLINDER (111-12345-00-00)	1
	234-56789-00-00	• HEAD, CYLINDER	1
	345-67890-00-00	• GASKET, CYLINDER	1

SIZES

Except for steel balls (ball sizes are indicated in inches), all parts sizes are indicated in millimeters as in the following examples:

Hose (Rubber or Vinyl)	Inside Diameter - Length
O-Ring	Section Area - Inside Diameter
Washer, Shim, Collar	Inside Diameter - Outside Diameter Thickness (Length)

ASSEMBLIES AND COMPONENT PARTS

Assemblies and their component parts, are identified by an indentation of one letter space, and the description is preceded by a dot (.). If two main assemblies are listed, and have the same basic description (i.e.: left and right sides of the same assembly), one will immediately follow the other. If each of these main assemblies is made up of almost the same components, these component parts will be listed immediately under the second main assembly line and will be indicated, as noted above.

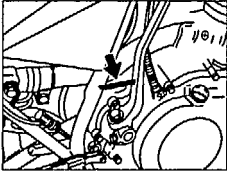
If the component is the same for both main assemblies, the quantity indicated will be the total required. If the component is not the same for both main assemblies, the quantity for each separate item will be listed separately.

EXAMPLE:

Description	Qty
CARBURETOR ASSY, LEFT	1
CARBURETOR ASSY, RIGHT	1
. JET, PILOT	2
. NOZZLE, MAIN	2
. LEVER, STARTER, LEFT	1
. LEVER, STARTER, RIGHT	1

APPLICABLE SERIAL NO.

(1) Engine Serial No.



(2) Frame Serial No.

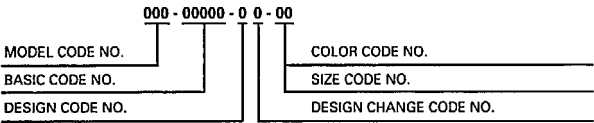


FOREWORD

THE YAMAHA PART NUMBER

The Yamaha part number consists of 12 digits. Each number represents a specific piece of information relating to a replacement part. The following is a guide for reading and interpreting the Yamaha part number.

BASIC PART NUMBER CONFIGURATION:



MODEL CODE NUMBER

FIRST THREE DIGITS . . . 000-00000-00-00

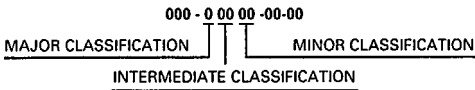
Every model in each Yamaha product line is assigned a model number to identify that particular model. All component parts are given the model code number relating to the model on which they were first used.

Example: 4DU-00000-00-00 identifies the XJ600SE.
3FA-00000-00-00 identifies the YFA1E.

BASIC CODE NUMBER

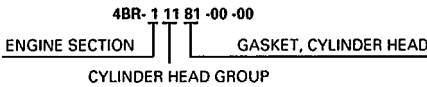
MIDDLE FIVE DIGITS . . . 000-00000-00-00

These "Middle Five Digits" indicate the type of part i.e., piston, rings, lower units, etc. The five digits are broken down as follows:



The "Major Classification" indicates the section to which the parts belong, i.e., engine, electrical etc. The "Intermediate" and "Minor Classifications" indicate more specific details.

Example:



DESIGN CODE NUMBER: 000-00000-00-00

The design code distinguishes like component parts from one another when specification differences are involved. For example, distinguishing a standard size piston ring from an oversized piston ring.

Example:

4BR-11610-0 0-00 Standard Piston Ring Set for XJ600SE
4BR-11610-2 0-00 Oversize Piston Ring Set for XJ600SE

DESIGN CHANGE CODE NUMBER: 000-00000-00-00

This code number is used to identify a difference between a new component part and old one when a new part is created by changing the old one.

Example: YFZ350E

2GU-11610-0 0-00 PISTON RING SET, STD. - ORIGINAL
2GU-11610-0 1-00 PISTON RING SET, STD. - FIRST DESIGN CHANGE

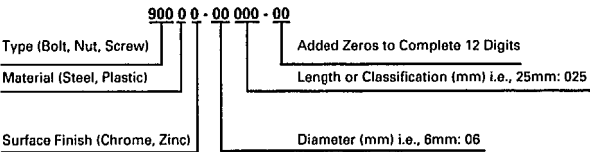
Only major changes to performance, durability, quality, appearance, cost or interchangeability will affect a part number change.

COLOR CODE & SIZE CODE NUMBER: 000-00000-00-00

When applicable, the last two digits of the part number identify:

1. Color Code: The painted color or type of plating or surface treatment used on certain parts.
2. Size Code: The last two digits are also used to show the size of parts (mm). Such as the thickness of shims or the size of pistons.

HARDWARE (Fastener) PART NUMBER CONFIGURATION:



TYPE:

A fastener part number always begins with the number "9" followed by either a 0, 1, 2, 3, 4, 5, 6, 7 or 8 designating one of eight major divisions within this group.

FOREWORD

Example:

- 9 0 000-00000-00 "0" designates various types.
- 9 1 000-00000-00 "1" designates bolts, cotter pins, etc.
- 9 2 000-00000-00 "2" designates screw, nuts, etc.
- 9 3 000-00000-00 "3" designates oil seals, o-rings, bearings, etc.
- 9 4 000-00000-00 "4" designates spark plugs.
- 9 5 000-00000-00 "5" designates bolts and nuts.
- 9 7 000-00000-00 "7" designates ISO bolts.
- 9 8 000-00000-00 "8" designates ISO screws and nuts.

The only major divisions which the mechanic should become familiar with are those related to the general hardware (nuts, bolts, and washers), since these are the most commonly used and most often replaced items. By knowing how to interpret the part number, the dimensions of a piece of hardware can be determined. This can be very helpful during major engine repair, and general parts replacement.

BOLT EXAMPLE:

91311 - 06 018 - 00
8mm outside diameter 18mm in length

EXCEPTION:

It is NOT possible to identify the LENGTH of bolts having a 901 prefix. Only the bolt diameter can be identified with this number.

NUT AND WASHER EXAMPLE:

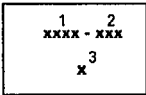
95301 - 08600 - 00 NUT
8mm inside diameter

90201 - 25290 - 00 WASHER
25mm inside diameter

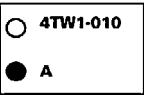
-MODEL LABEL-

A label called "Model Label" is affixed in the location as indicated in (3) below. When using this parts catalogue, please be sure to cross-reference the "model code - production code No." in the catalogue to the "model code - production code No." indicated on the Model Label affixed onto the product concerned.

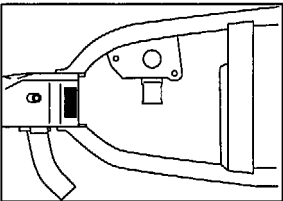
"MODEL LABEL" INDICATION



- 1 Model Type Code
- 2 Production Code No
- 3 Coloring Type



MODEL LABEL AFFIXING LOCATION

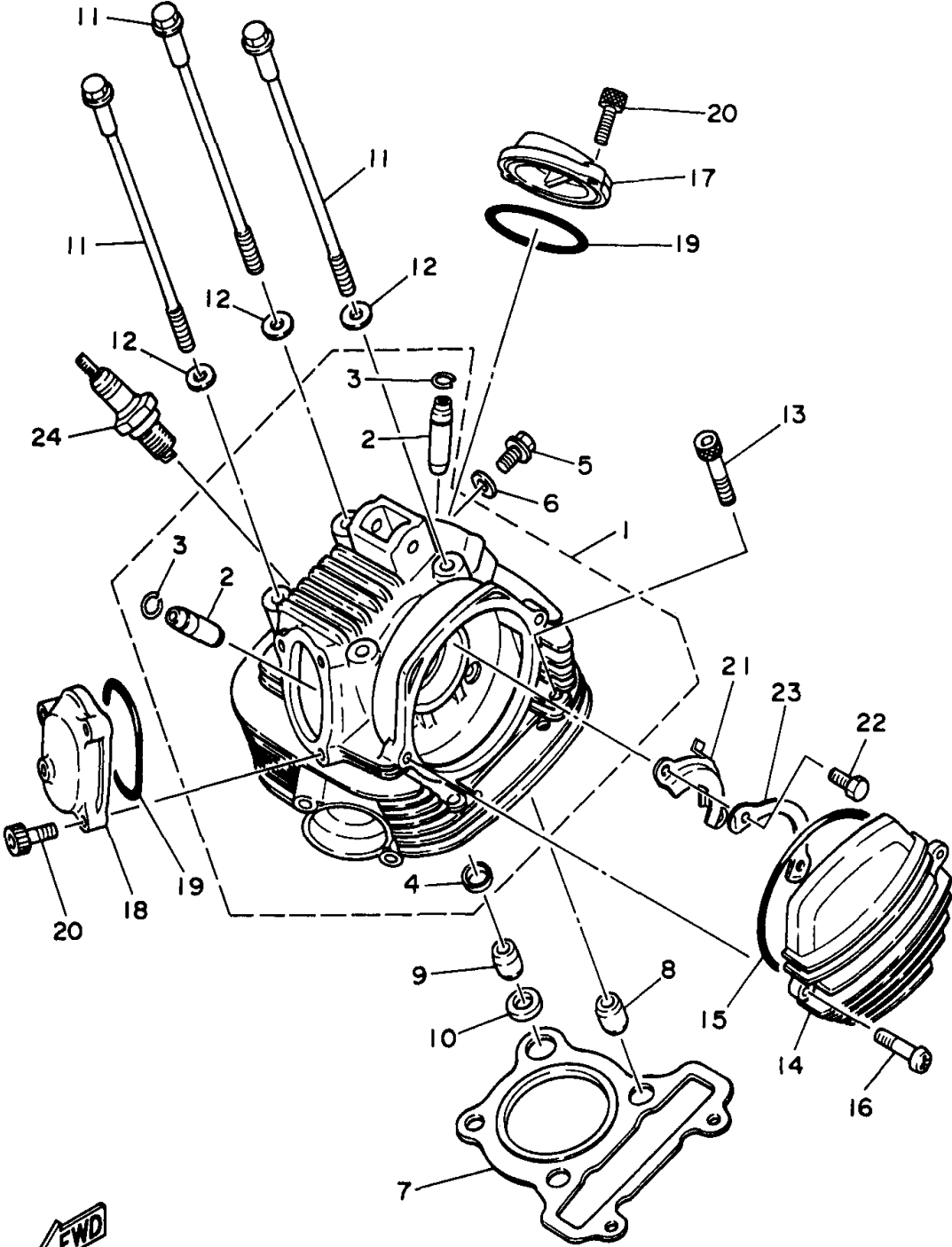


MODEL CODE - PRODUCTION CODE NUMBER OF MODEL LISTED IN THIS PARTS CATALOG

Model Code	Production Code No.	Country (destination)
4BEG	010	U49
4BEH	010	CALIFORNIA

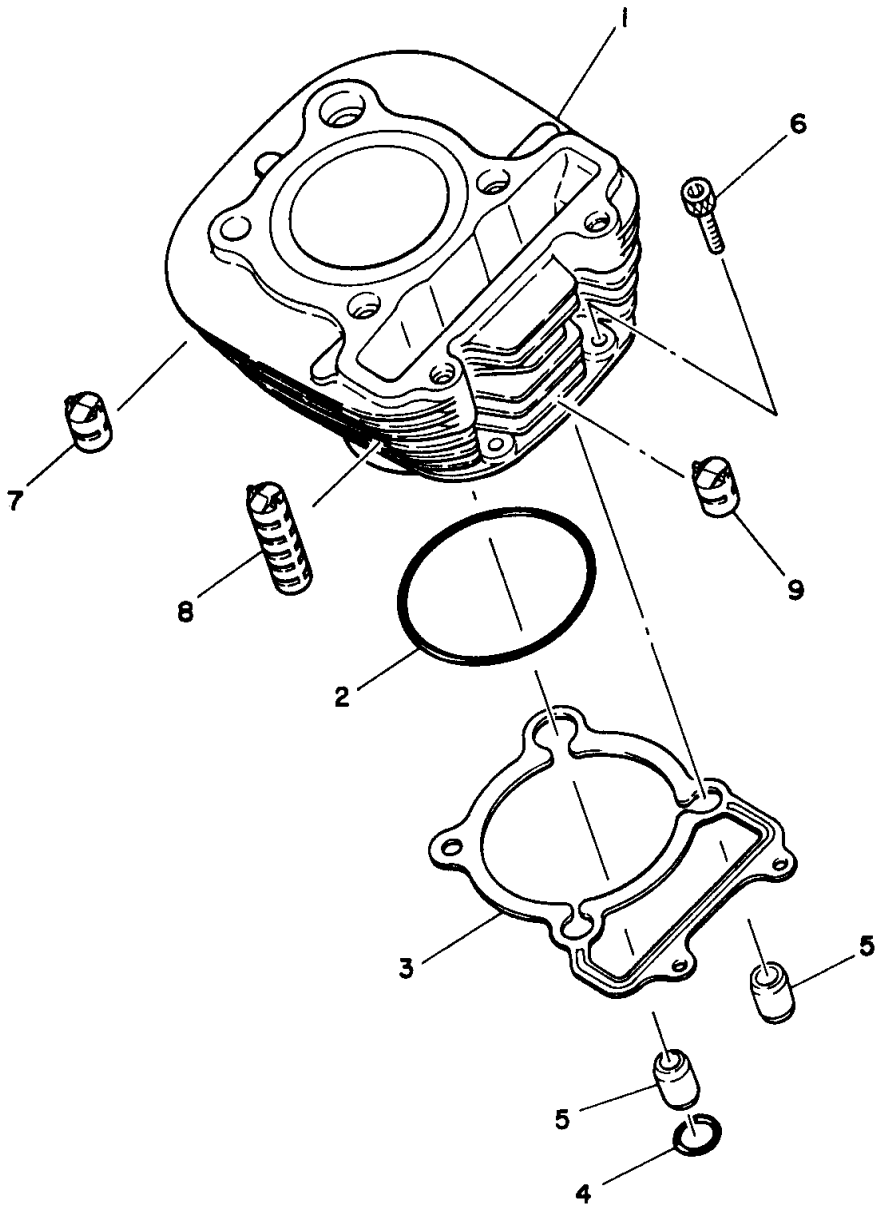
CYLINDER HEAD

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-11101-02-00	CYLINDER HEAD ASSEMBLY .	1	
2	5H0-11133-11-00	. GUIDE, INTAKE VALVE	2	
3	93440-10085-00	. CIRCLIP	2	
4	90385-12039-00	. BUSH	1	
5	90153-06029-00	SCREW, HEXAGON	1	
6	90430-06014-00	GASKET	1	
7	59V-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
8	99530-14016-00	PIN, DOWEL	2	
9	91810-08016-00	PIN, DOWEL	1	
10	90430-12186-00	GASKET	1	
11	90105-08195-00	BOLT, WASHER BASED	4	
12	90201-080L7-00	WASHER, PLATE	4	
13	91317-08045-00	BOLT	2	
14	3RW-11185-00-00	COVER, CYLINDER HEAD SIDE 1	1	
15	93211-05471-00	O-RING	1	
16	98517-06020-00	SCREW, PAN HEAD	2	
17	3RW-11186-00-00	COVER, CYLINDER HEAD SIDE 2	1	
18	3RW-11187-00-00	COVER, CYLINDER HEAD SIDE 3	1	
19	93210-57634-00	O-RING	2	
20	91317-06018-00	BOLT	5	
21	5H0-1111F-00-00	PLATE	1	
22	97007-06012-00	BOLT	2	
23	90215-06184-00	WASHER, LOCK	1	
24	NGK-DR8EA-00-00	PLUG, SPARK (ND X24ESR-U)	1	UR



CYLINDER

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-11310-00-00	CYLINDER	1	
2	93210-71470-00	O-RING (93210-72529-00)	1	
3	4BD-11351-00-00	GASKET, CYLINDER	1	
4	93210-13361-00	O-RING	1	
5	99530-14016-00	PIN, DOWEL	2	
6	91317-06025-00	BOLT	2	
7	15A-11162-00-00	ABSORBER 2	2	
8	5H0-11161-00-00	ABSORBER 1	2	
9	15A-11162-00-00	ABSORBER 2	1	

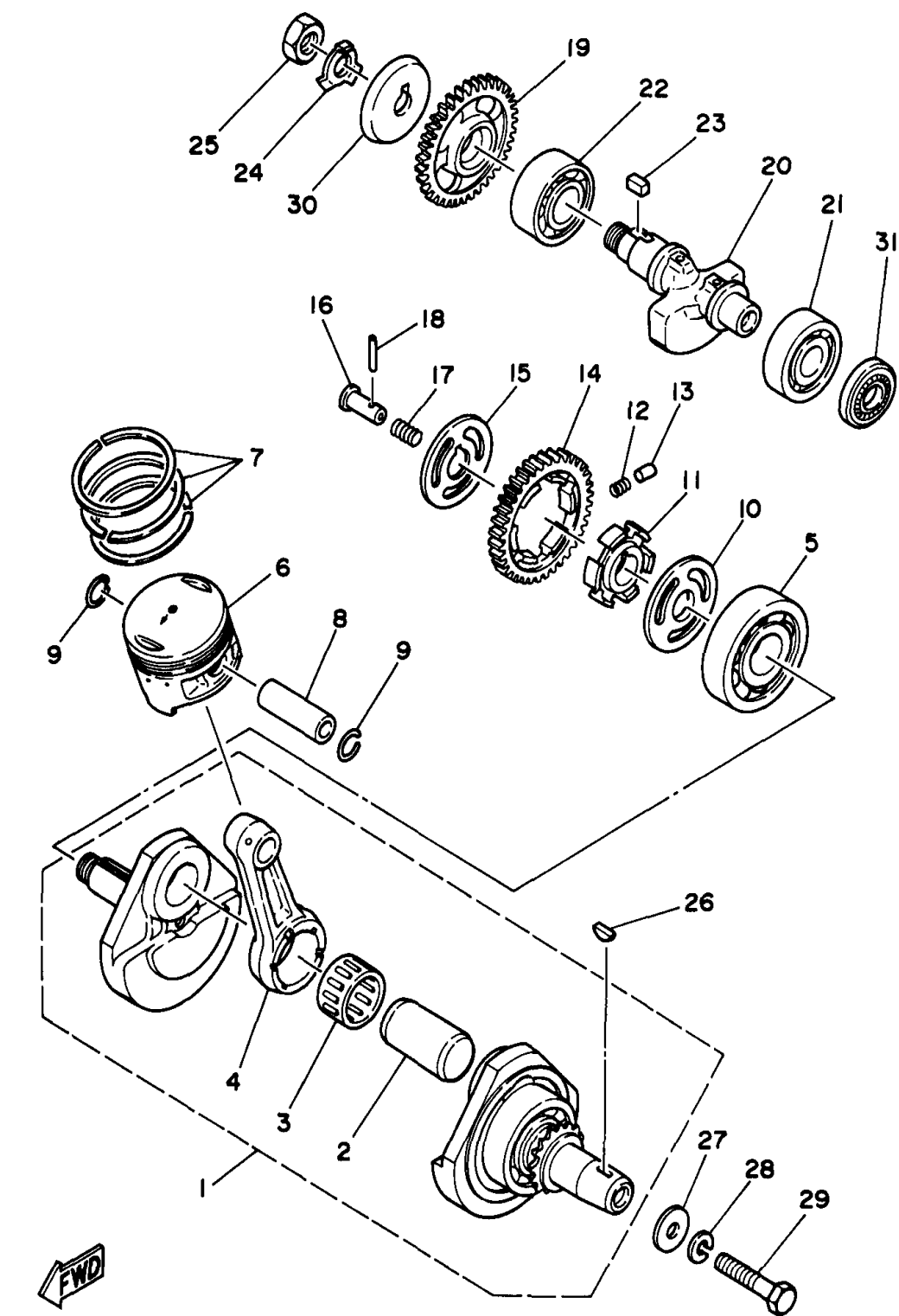


4BED100-602C

CRANKSHAFT - PISTON

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-11400-00-00	CRANKSHAFT ASSEMBLY ...	1	
2	5H0-11681-00-00	. PIN, CRANK 1	1	
3	93310-530J3-00	. BEARING	1	
4	29U-11651-00-00	. ROD, CONNECTING	1	
5	93306-30615-00	BEARING (B6306)	1	
6	1KH-11631-01-A0	PISTON (STD)	1	
	1KH-11636-01-00	PISTON (0.50MM O/S)	1	AP
	1KH-11638-01-00	PISTON (1.00MM O/S)	1	AP
7	29U-11610-00-00	PISTON RING SET (STD)	1	
	29U-11610-20-00	PISTON RING SET (0.50MM O/S)	1	AP
	4BD-11610-00-00	PISTON RING SET (STD)	1	AP
8	58L-11633-00-00	PIN, PISTON	1	
9	93450-17044-00	CIRCLIP	2	
10	90201-201E4-00	WASHER, PLATE	1	
11	5H0-11496-00-00	BOSS, BUFFER	1	
12	90501-21133-00	SPRING, COMPRESSION	6	
13	93605-10090-00	PIN, DOWEL	3	
14	5H0-11536-00-00	GEAR, DRIVE (38T)	1	
15	90214-20023-00	WASHER, CLAW	1	
16	90240-07083-00	PIN, CLEVIS	1	
17	90501-07629-00	SPRING, COMPRESSION	1	
18	93602-13177-00	PIN, DOWEL	1	
19	2LN-11530-00-00	BALANCER WEIGHT GEAR COMP.	1	
20	1KH-11454-00-00	WEIGHT 1	1	
21	93306-20529-00	BEARING (B6205C4)	1	
22	93306-30427-00	BEARING	1	
23	90282-05013-00	KEY, STRAIGHT	1	

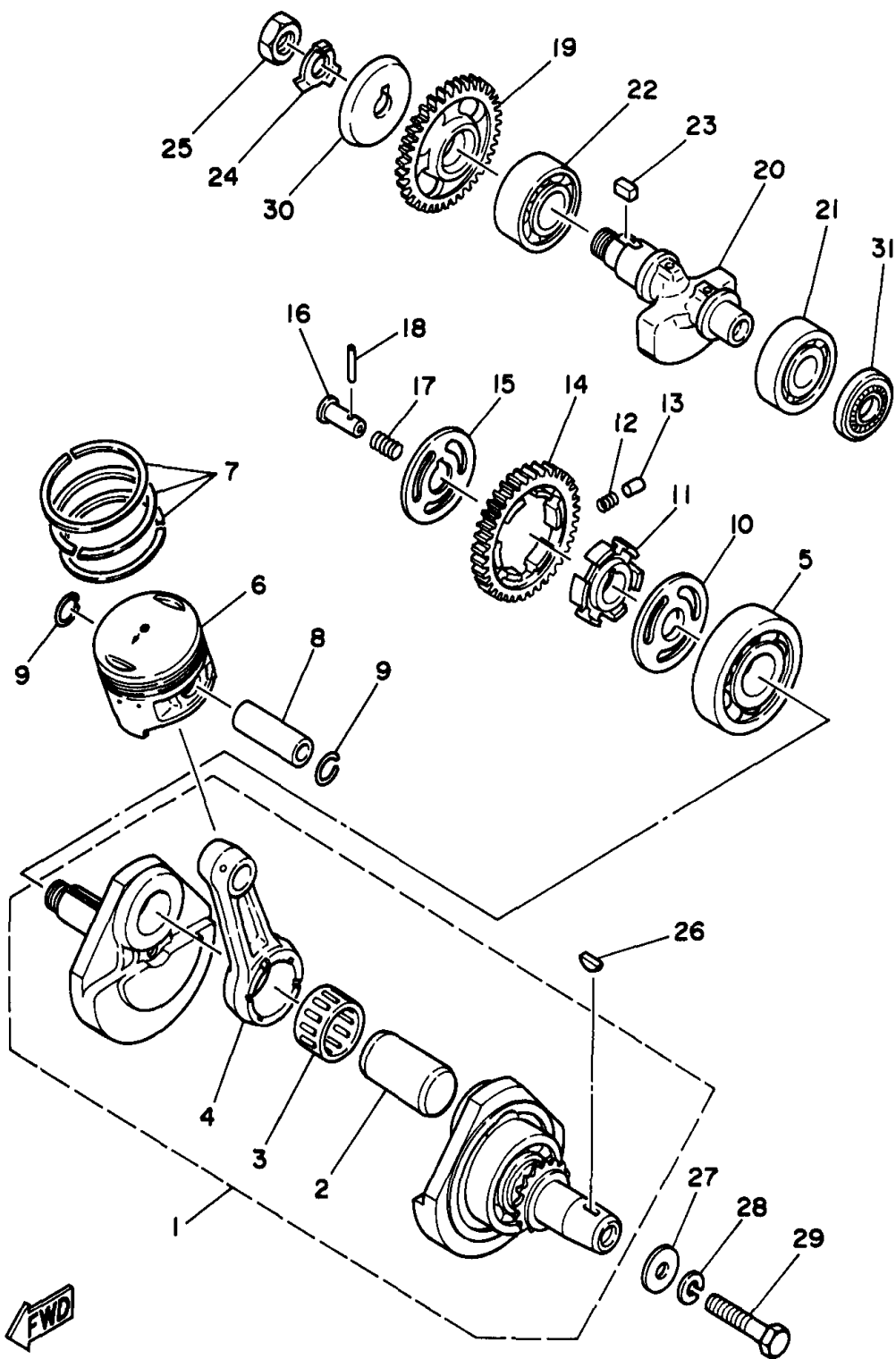
CONTINUED ON NEXT FRAME ➤



3RW1010-0030

CRANKSHAFT - PISTON

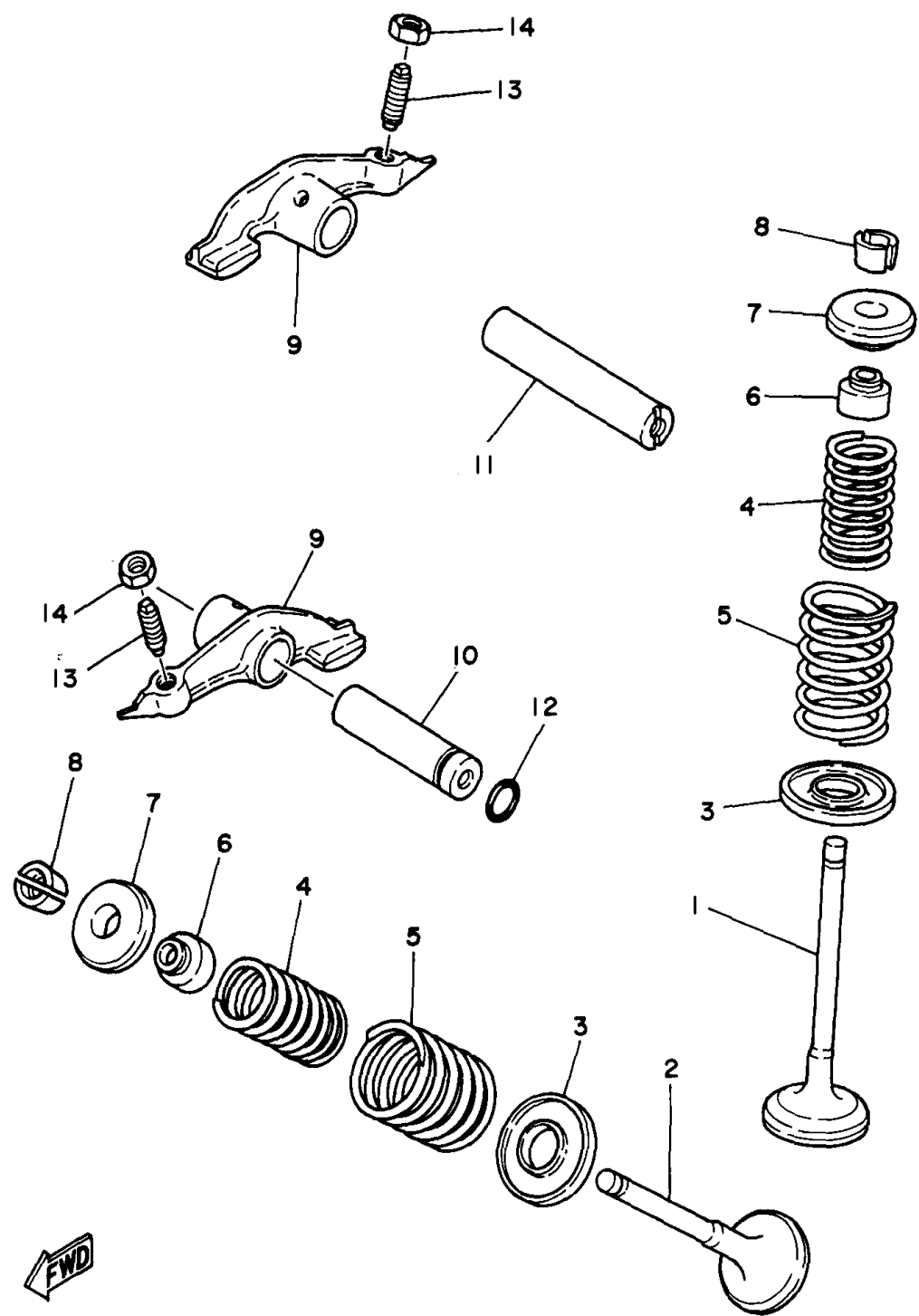
Ref. No.	Part Number	Description	Qty	Remarks
24	90215-14205-00	WASHER, LOCK	1	
25	90170-14284-00	NUT	1	
26	90280-16053-00	KEY, WOODRUFF (90280-05048-00)	1	
27	90201-102J5-00	WASHER, PLATE	1	
28	92907-10100-00	WASHER, SPRING	1	
29	90101-10188-00	BOLT	1	
30	1KH-11145-00-00	PLATE, BREATHER 2	1	
31	93101-25106-00	OIL SEAL	1	



3RW1010-0030

VALVE

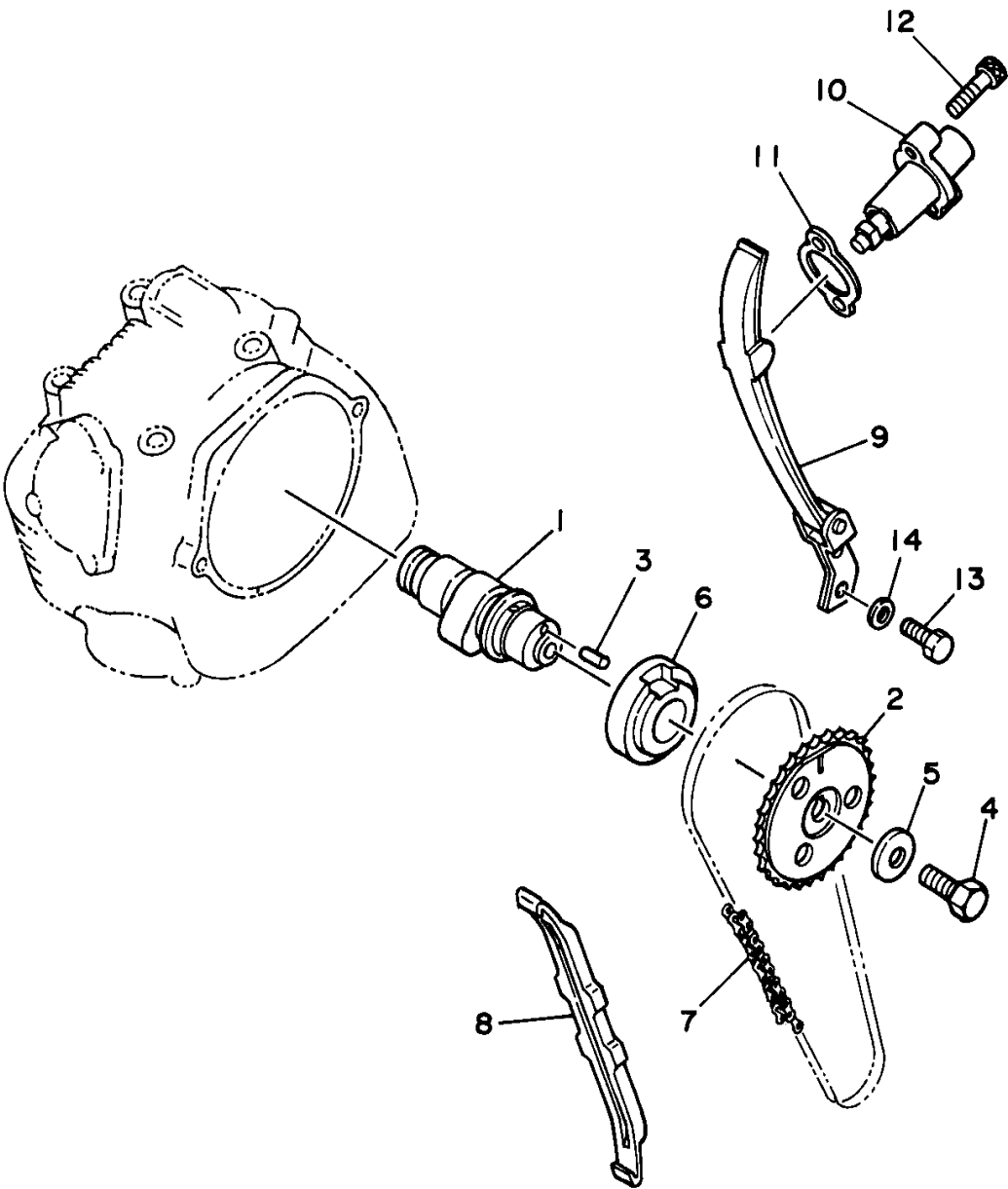
Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-12111-00-00	VALVE, INTAKE	1	
2	5H0-12121-00-00	VALVE, EXHAUST	1	
3	4G0-12116-01-00	SEAT, VALVE SPRING	2	
4	11H-12113-00-00	SPRING, VALVE INNER	2	
5	11H-12114-00-00	SPRING, VALVE OUTER	2	
6	5H0-12119-00-00	SEAL, VALVE STEM	2	
7	4G0-12117-00-00	RETAINER, VALVE SPRING ..	2	
8	4G0-12118-00-00	COTTER, VALVE	4	
9	29U-12151-00-00	ARM, VALVE ROCKER	2	
10	5H0-12156-00-00	SHAFT, ROCKER 2	1	
11	5H0-12146-00-00	SHAFT, ROCKER	1	
12	93210-09350-00	O-RING	1	
13	2NX-12159-00-00	SCREW, VALVE ADJUSTING ..	2	
14	90170-06128-00	NUT	2	



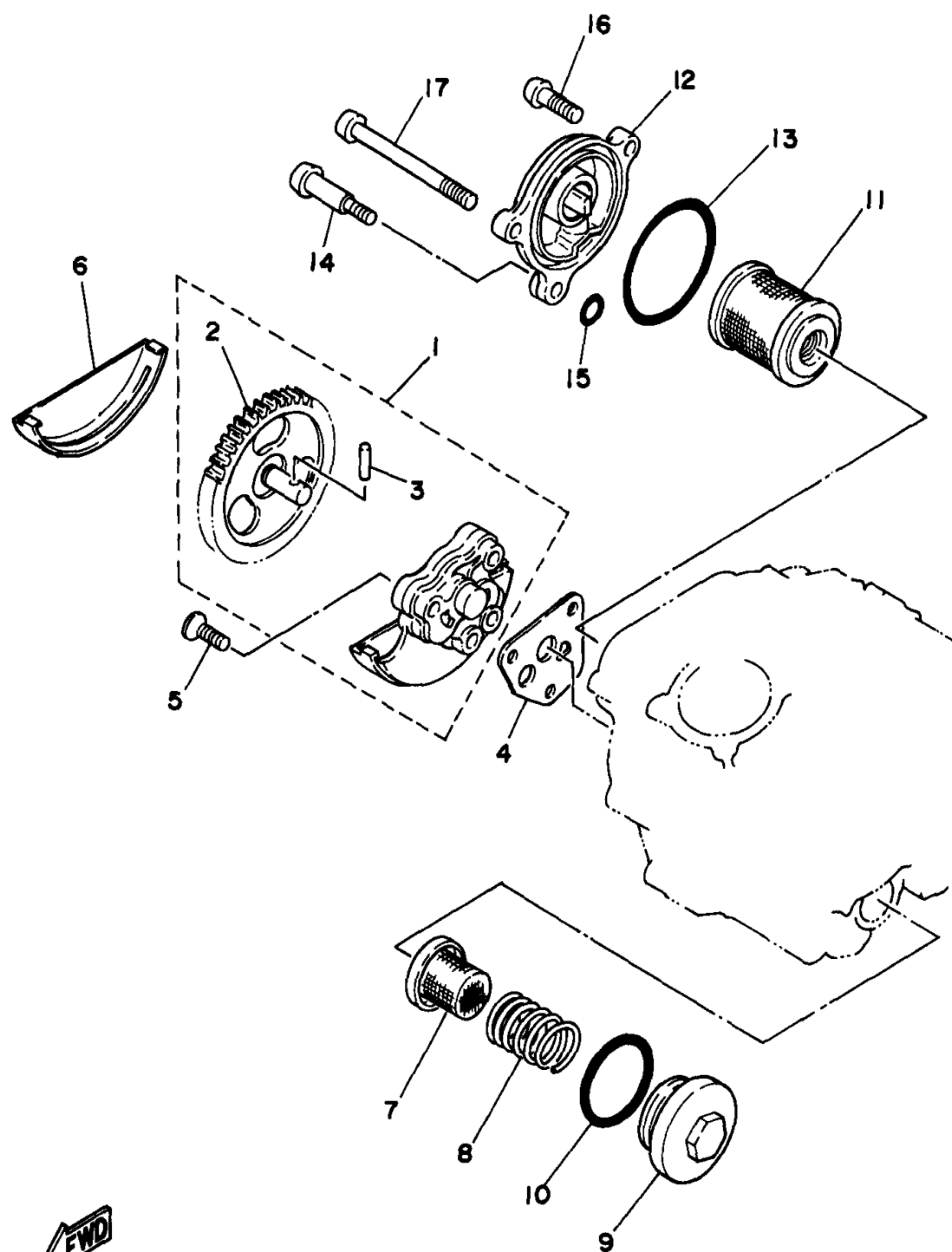
2LN010-7040

CAMSHAFT - CHAIN

Ref. No.	Part Number	Description	Qty	Remarks
1	1KH-12171-00-00	CAMSHAFT 1	1	
2	2LN-12176-00-00	SPROCKET, CAM CHAIN (40T)	1	
3	93604-10011-00	PIN, DOWEL	1	
4	90101-10303-00	BOLT	1	
5	90201-10774-00	WASHER, PLATE	1	
6	90387-255F3-00	COLLAR	1	
7	94580-41104-00	CHAIN	1	
8	5H0-12231-00-00	GUIDE, STOPPER 1	1	
9	5N0-12241-00-00	GUIDE, STOPPER 2	1	
10	2HT-12210-10-00	TENSIONER ASSEMBLY, CAM CHAIN	1	
11	4BE-12213-00-00	GASKET, TENSIONER CASE ..	1	
12	91317-06025-00	BOLT	2	
13	97027-06016-00	BOLT	2	
14	92907-06600-00	WASHER, PLATE	2	



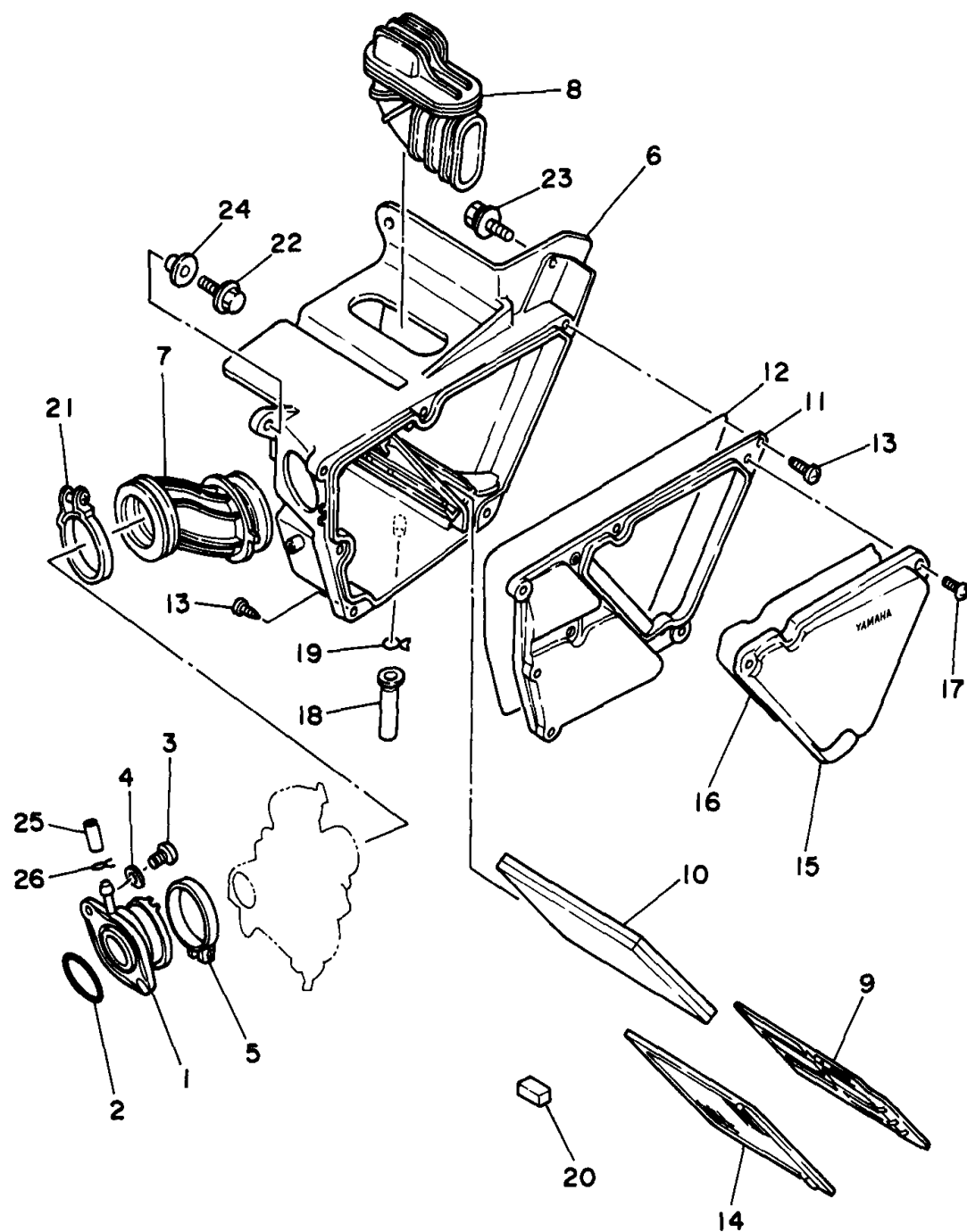
3RW1010-0050



IKH010-6060

OIL PUMP

Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-13300-00-00	OIL PUMP ASSEMBLY	1	
2	5H0-13326-00-00	. GEAR, PUMP DRIVEN 2 (45T)	1	
3	93603-12030-00	. PIN, DOWEL	1	
4	4BE-13329-00-00	GASKET, PUMP COVER	1	
5	98707-06030-00	SCREW, FLAT HEAD	3	
6	5H0-13327-00-00	COVER, PUMP GEAR	1	
7	51Y-13411-00-00	STRAINER, OIL	1	
8	90501-18576-00	SPRING, COMPRESSION	1	
9	5H0-15351-00-00	PLUG, DRAIN	1	
10	93210-35389-00	O-RING	1	
11	5H0-13440-09-00	ELEMENT ASSEMBLY, OIL CLEANER (5H0-13440-00-00) ..	1	
12	3AW-13447-00-00	COVER, OIL ELEMENT	1	
13	93210-54175-00	O-RING	1	
14	90109-06419-00	BOLT	1	
15	93210-07135-00	O-RING	1	
16	98517-06025-00	SCREW, PAN HEAD	1	
17	98507-06075-00	SCREW, PAN HEAD	1	



INTAKE

Ref. No.	Part Number	Description	Qty	Remarks
1	2LN-13586-01-00	JOINT, CARBURETOR 1	1	
2	93210-35537-00	O-RING	1	
3	92017-06020-00	BOLT, BUTTON HEAD	2	
4	92907-06600-00	WASHER, PLATE	1	
5	90450-49020-00	HOSE CLAMP ASSEMBLY	1	
6	3RW-14411-00-00	CASE, AIR CLEANER 1	1	
7	3RW-14453-01-00	JOINT, AIR CLEANER 1	1	
8	1KH-14437-01-00	DUCT	1	UR
9	1KH-14458-00-00	GUIDE	1	
10	1KH-14451-00-00	ELEMENT, AIR CLEANER	1	
11	1KH-14412-00-00	CAP, CLEANER CASE 1	1	
12	51Y-14462-00-00	SEAL	1	
13	97707-50520-00	SCREW, TAPPING	6	
14	1KH-14472-00-00	PLATE, ELEMENT	1	
15	3RW-14422-00-00	CAP, CLEANER CASE 2	1	
16	5T0-14457-00-00	SEAL	1	
17	90154-05013-00	SCREW, BINDING	3	
18	34X-1443E-00-00	PIPE, DRAIN	1	
19	90467-11106-00	CLIP	1	
20	36Y-14462-00-00	SEAL	1	
21	90460-56105-00	CLAMP, HOSE	1	
22	90159-06016-00	SCREW, WITH WASHER	1	
23	90119-06172-00	BOLT, WITH WASHER	2	
24	90387-07789-00	COLLAR	1	
25	16G-13569-00-00	PLUG, BLIND	1	
26	90467-10039-00	CLIP	1	

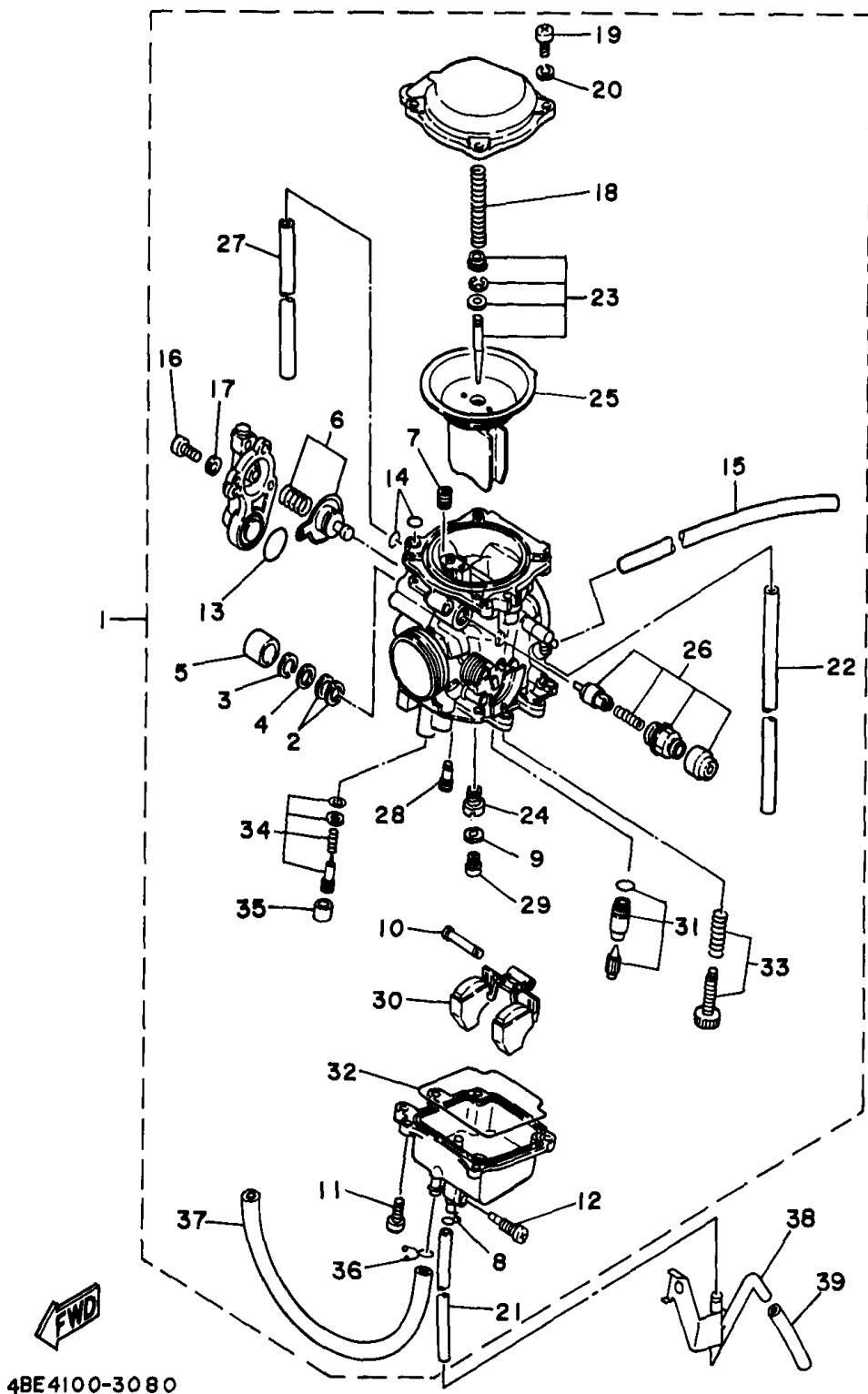


3RW1010-0070

CARBURETOR

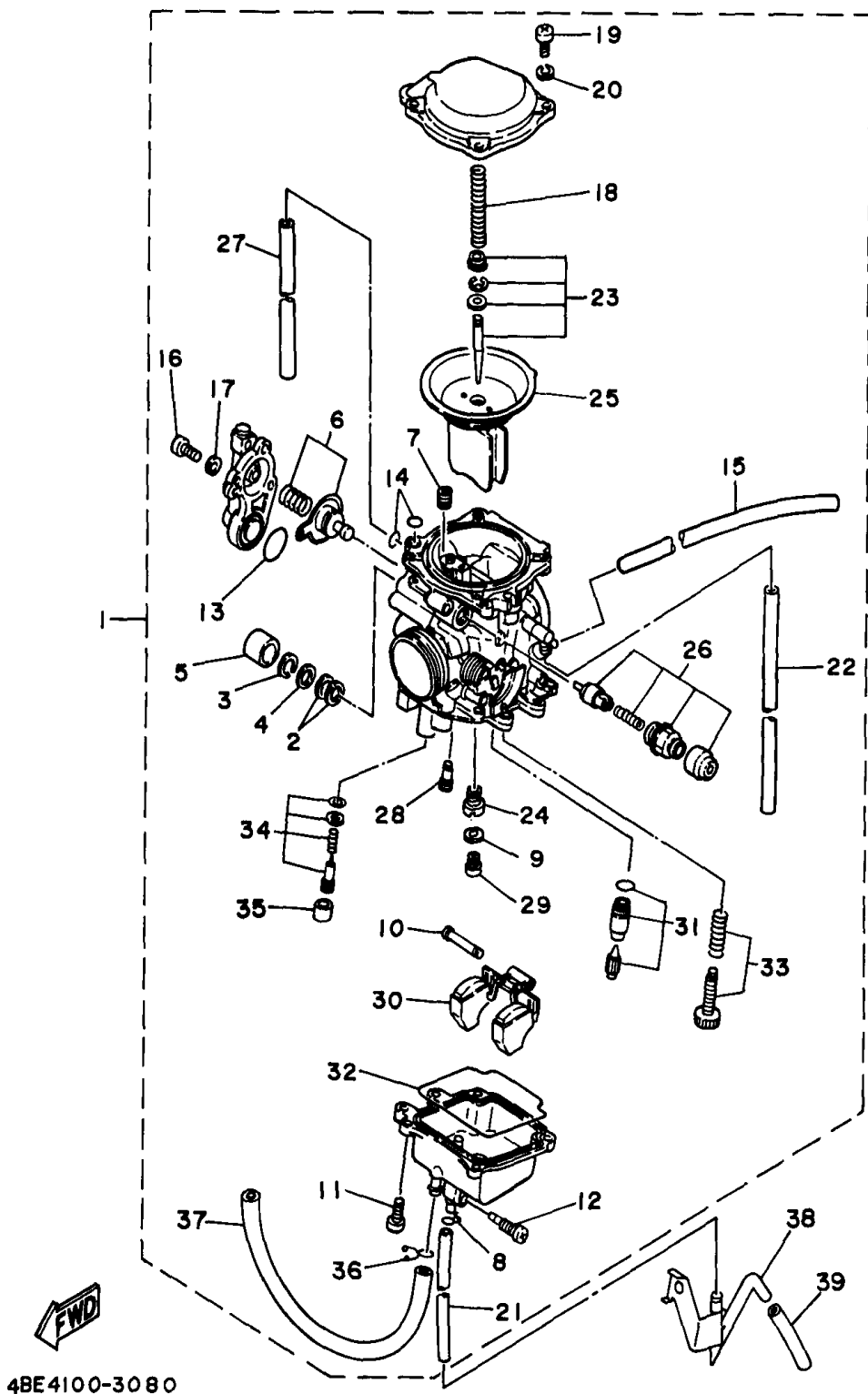
Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-14901-01-00	CARBURETOR ASSEMBLY 1	1	UR CA ONLY
	4BE-14901-11-00	CARBURETOR ASSEMBLY 1	1	UR NON-CA
2	2A2-14997-00-00	. SEAL	2	
3	812-14137-00-00	. CLIP	1	
4	22F-14126-00-00	. GASKET	1	
5	36X-14169-00-00	. CAP	1	
6	3LD-1490H-00-00	. DIAPHRAGM SET, 5 (26H-1490H-00-00)	1	
7	2A2-14172-12-00	. PILOT JET, AIR (1.2)	1	UR
	2A2-14172-16-00	. PILOT JET, AIR (1.6)	1	UR
8	22F-14139-00-00	. CLIP, PIPE	1	
9	137-14153-00-00	. WASHER, MAIN JET	1	
10	537-14186-00-00	. PIN, FLOAT	1	
11	98517-04012-00	. SCREW, PAN HEAD	4	
12	12R-14191-00-00	. PLUG, DRAIN	1	
13	2LN-14561-00-00	. O-RING	1	
14	93210-04121-00	. O-RING	2	
15	3RW-14197-00-00	. PIPE	1	UR NON-CA
	90445-084E3-00	. HOSE	1	UR CA ONLY
16	98580-04008-00	. SCREW, PAN HEAD	3	
17	92990-04100-00	. WASHER, SPRING	3	
18	2LN-14933-00-00	. SPRING, DIAPHRAGM	1	UR NON-CA
19	98507-04008-00	. SCREW, PAN HEAD	4	
20	92906-04100-00	. WASHER, SPRING	4	
21	2LN-14197-00-00	. PIPE	1	UR NON-CA
	4BE-14196-00-00	. PIPE	1	UR CA ONLY
22	55X-14196-00-00	. PIPE	1	UR NON-CA
23	4BE-1490J-00-00	. NEEDLE SET	1	UR
24	4BE-14141-31-00	. NOZZLE, MAIN	1	UR

CONTINUED ON NEXT FRAME ➤



CARBURETOR

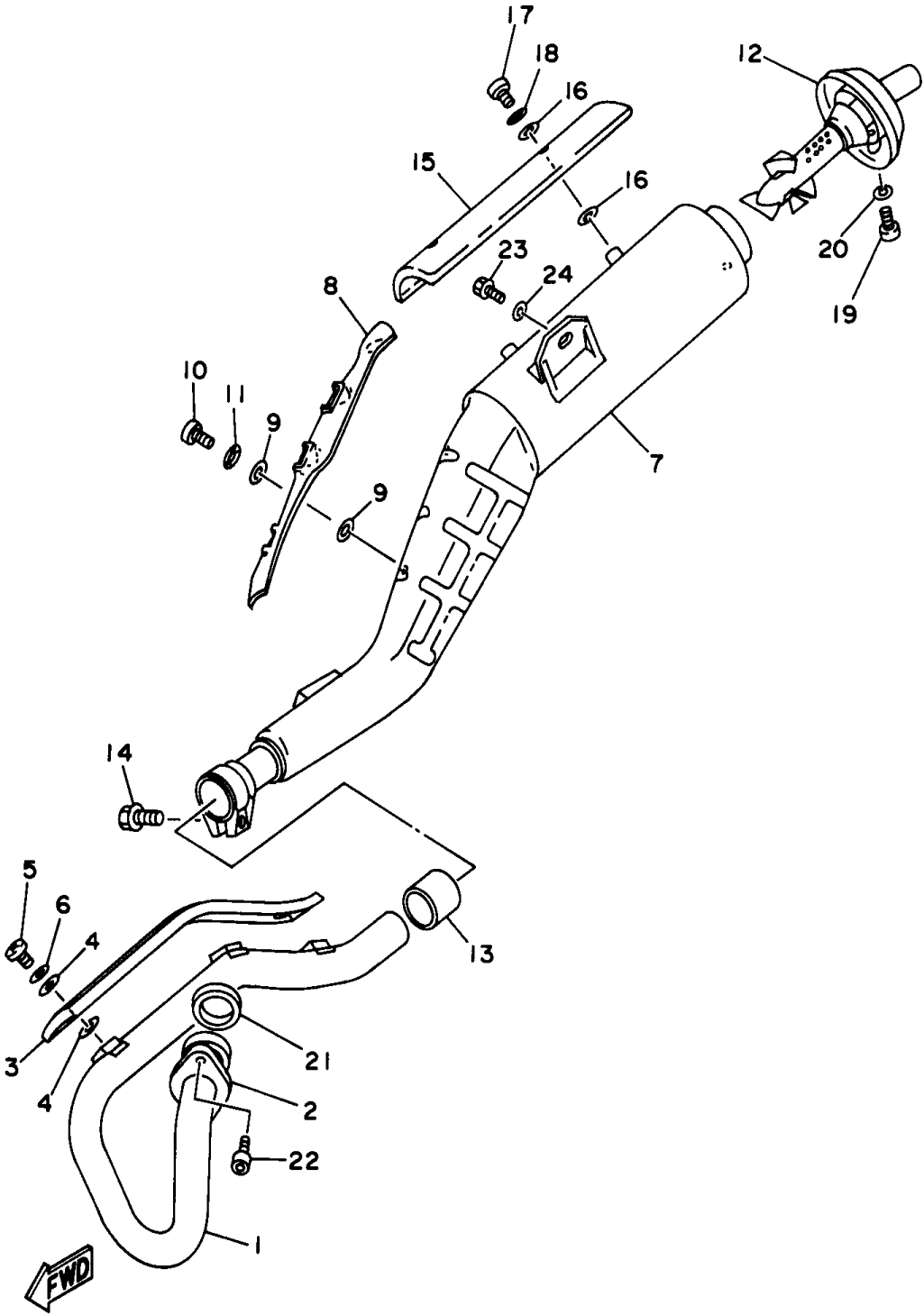
Ref. No.	Part Number	Description	Qty	Remarks
25	2LN-14940-00-00	. DIAPHRAGM ASSEMBLY ...	1	
26	3RW-1410A-10-00	. STARTER SET	1	
27	90445-084E3-00	. HOSE	1	UR NON-CA.
28	4G0-14142-40-00	. JET, PILOT (40)	1	UR
	4G0-14142-42-A0	. JET, PILOT (#42.5)	1	UR
29	620-14231-26-A0	. JET, MAIN (#130.0)	1	UR
30	2VA-14185-00-00	. FLOAT	1	
31	1UY-14107-20-00	. NEEDLE VALVE SET	1	
32	2LN-14147-00-00	. O-RING	1	
33	2LN-14103-00-00	. THROTTLE SCREW SET	1	
34	4BE-14105-00-00	. PILOT SCREW SET	1	UR
35	3F9-14118-00-00	. CAP	1	UR CA ONLY
36	90467-09006-00	. CLIP	1	UR CA ONLY
37	90445-103F5-00	. HOSE	1	UR CA ONLY
38	4BE-14193-00-00	PIPE	1	UR CA ONLY
39	90445-07671-00	HOSE	1	UR CA ONLY



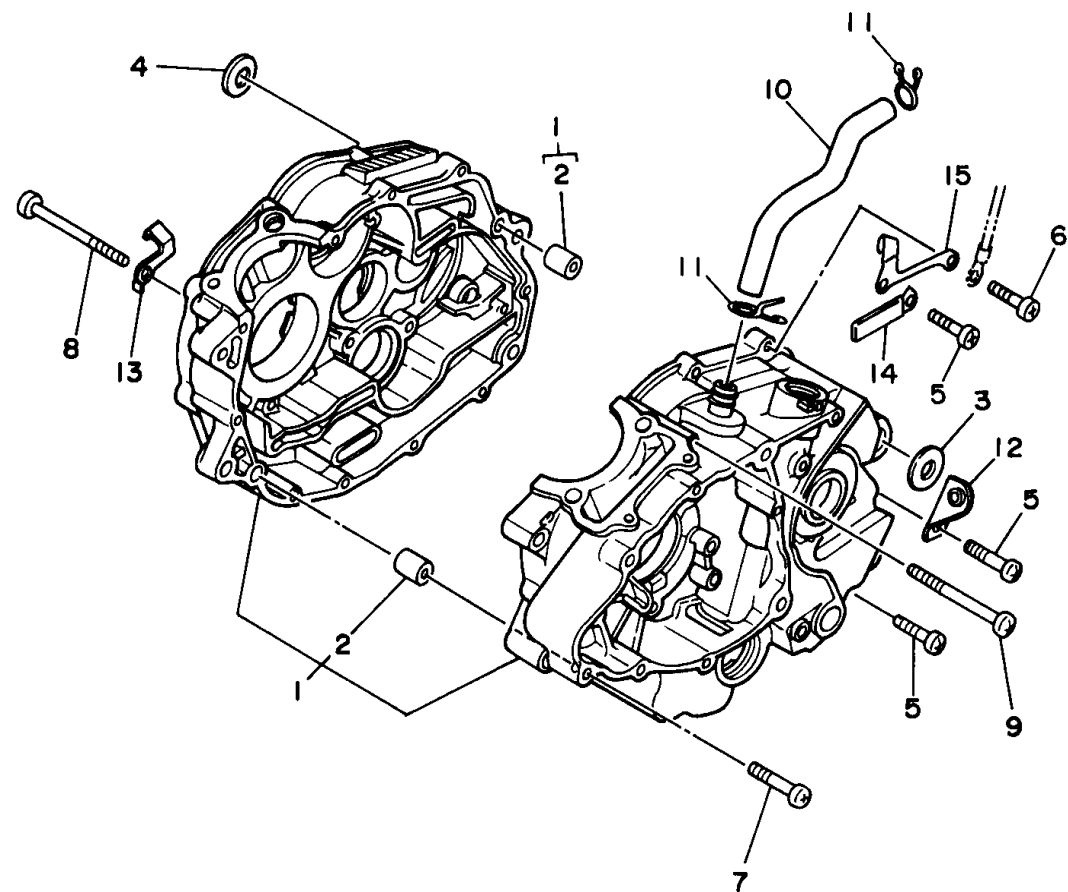
4BE4100-3080

EXHAUST

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-14611-00-00	PIPE, EXHAUST 1	1	UR
2	5H0-14612-00-00	NUT, RING	1	
3	3RW-14628-00-00	PROTECTOR, EXHAUST PIPE .	1	
4	4BD-14766-00-00	WASHER, PROTECTOR	6	
5	98980-06010-00	SCREW, BIND	3	
6	90206-06090-00	WASHER, WAVE	3	
7	4BE-14711-00-00	MUFFLER 1	1	UR
8	1KH-14728-01-00	PROTECTOR, MUFFLER 2	1	
9	4BD-14766-00-00	WASHER, PROTECTOR	4	
10	98907-06010-00	SCREW, BIND	2	
11	90206-06090-00	WASHER, WAVE	2	
12	1RH-14752-00-00	PIPE, OUTLET	1	
13	3YF-14714-00-00	GASKET, MUFFLER	1	
14	95027-08025-00	BOLT, FLANGE	1	
15	3TB-14728-00-00	PROTECTOR, MUFFLER 2	1	
16	4BD-14766-00-00	WASHER, PROTECTOR	4	
17	98980-06010-00	SCREW, BIND	2	
18	90206-06090-00	WASHER, WAVE	2	
19	98507-06010-00	SCREW, PAN HEAD	1	
20	92907-06100-00	WASHER, SPRING	1	
21	4BE-14613-00-00	GASKET, EXHAUST PIPE	1	
22	91317-06020-00	BOLT	2	
23	90109-085E2-00	BOLT	2	
24	90201-08326-00	WASHER, PLATE	2	



4BE1110-2090



CRANKCASE

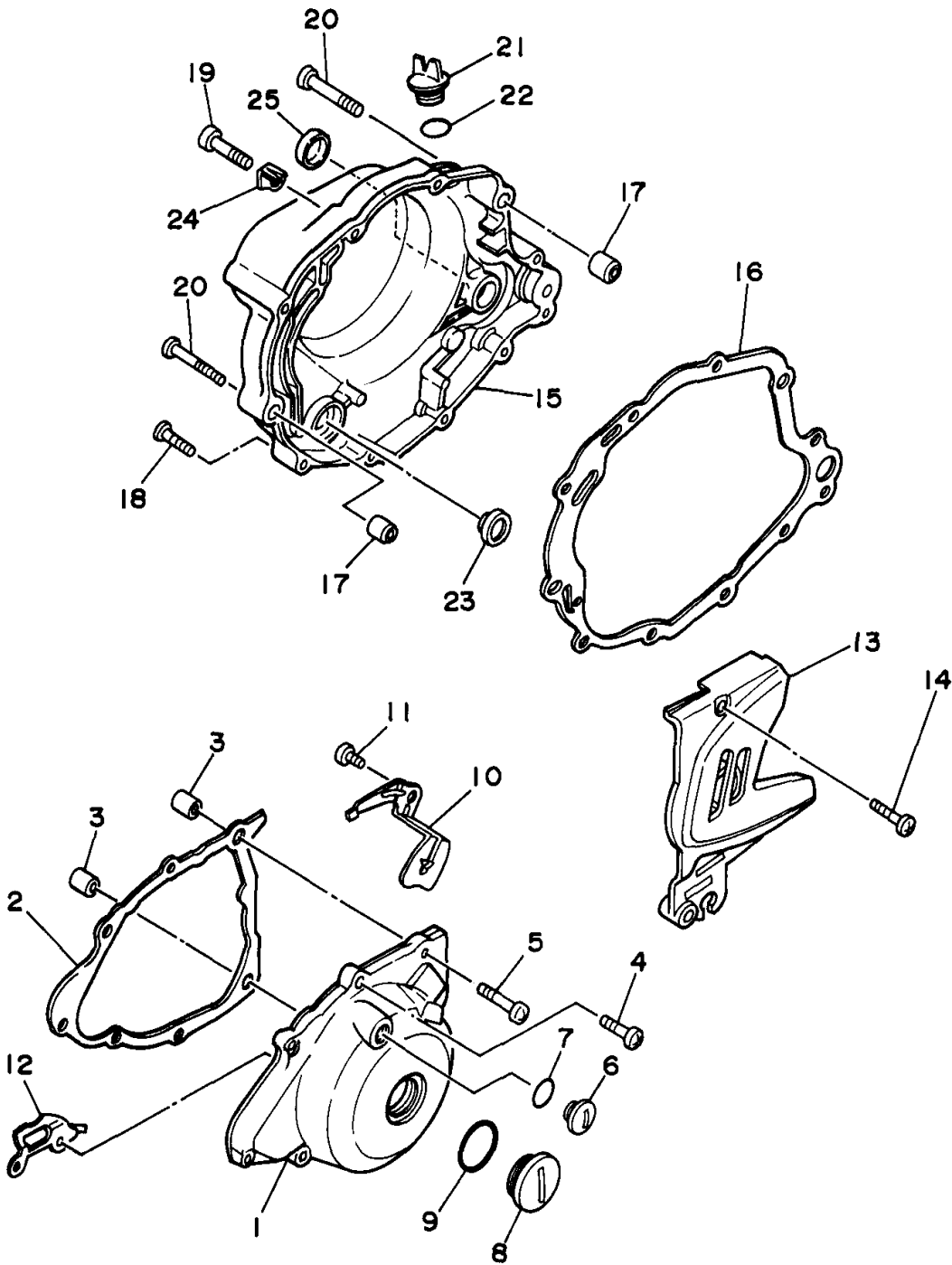
Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-15100-00-00	CRANKCASE ASSEMBLY	1	
2	99510-12016-00	. PIN, DOWEL	2	
3	90387-125F1-00	COLLAR	1	
4	90387-125F1-00	COLLAR	1	
5	98517-06030-00	SCREW, PAN HEAD	6	
6	97880-06030-00	SCREW, PAN HEAD	1	
7	98507-06040-00	SCREW, PAN HEAD	2	
8	98507-06090-00	SCREW, PAN HEAD	2	
9	98507-06085-00	SCREW, PAN HEAD	1	
10	1KH-11166-01-00	PIPE, BREATHER 1	1	
11	90467-14015-00	CLIP	2	
12	90465-08200-00	CLAMP	1	
13	90462-08224-00	CLAMP	1	
14	90465-06332-00	CLAMP	1	
15	4JG-15441-01-00	HOLDER, CLUTCH CABLE	1	



4JG2010-5100

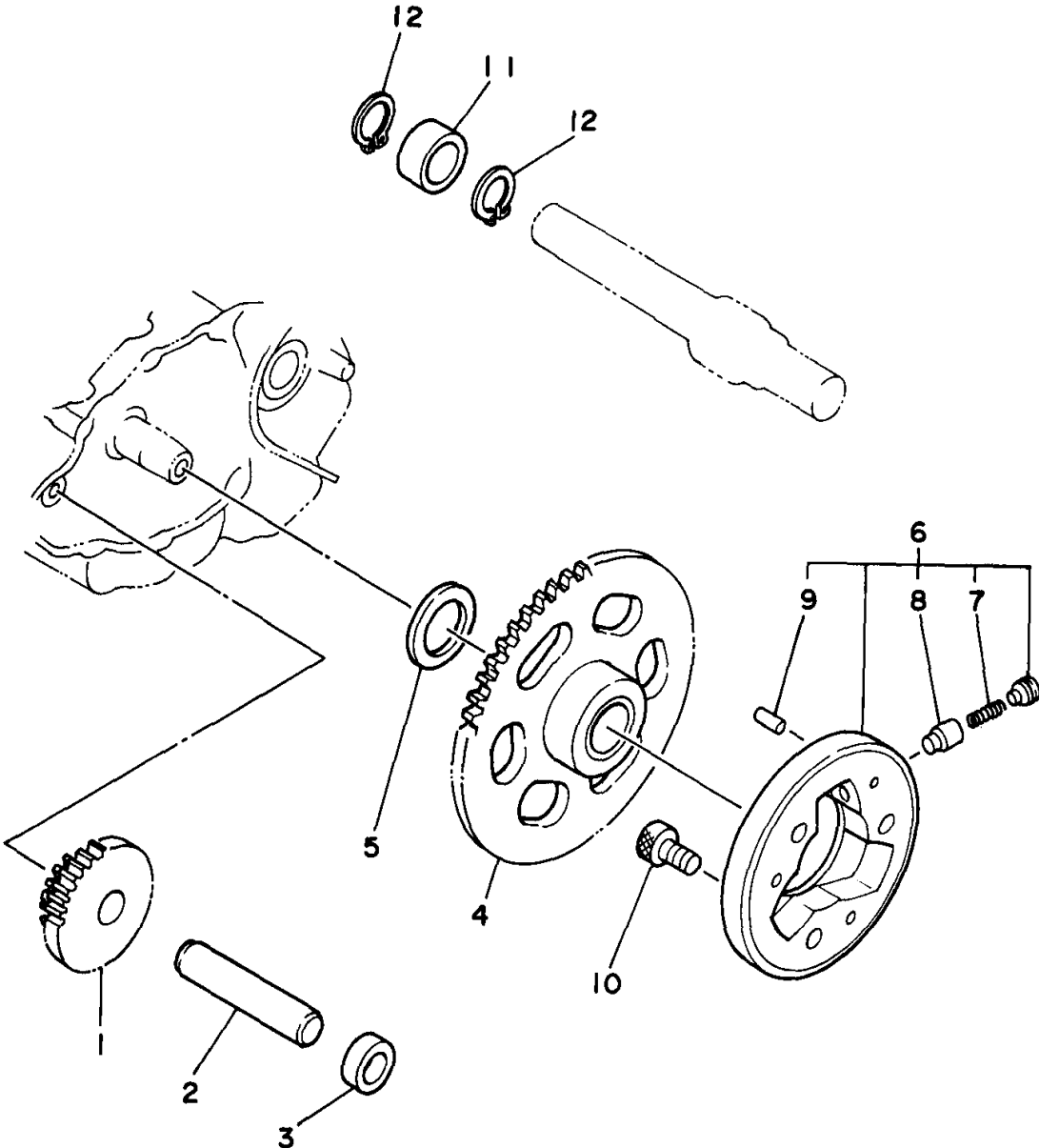
CRANKCASE COVER 1

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-15411-00-00	COVER, CRANKCASE 1	1	
2	4BE-15451-02-00	GASKET, CRANKCASE COVER 1	1	
3	99510-12016-00	PIN, DOWEL	2	
4	98517-06025-00	SCREW, PAN HEAD	6	
5	98507-06035-00	SCREW, PAN HEAD	2	
6	90340-14128-00	PLUG, STRAIGHT SCREW	1	
7	93210-14369-00	O-RING	1	
8	90340-32123-00	PLUG, STRAIGHT SCREW	1	
9	93210-32172-00	O-RING	1	
10	90465-08300-00	CLAMP	1	
11	98507-06010-00	SCREW, PAN HEAD	1	
12	90462-16096-00	CLAMP	1	
13	3RW-15420-00-00	CRANKCASE COVER ASSEMBLY 2	1	
14	98517-06025-00	SCREW, PAN HEAD	2	
15	3RW-15431-01-00	COVER, CRANKCASE 3	1	
16	4BE-15462-00-00	GASKET, CRANKCASE COVER 3	1	
17	99510-12016-00	PIN, DOWEL	2	
18	98517-06025-00	SCREW, PAN HEAD	5	
19	98507-06035-00	SCREW, PAN HEAD	3	
20	98507-06045-00	SCREW, PAN HEAD	2	
21	1RG-15363-00-00	PLUG, OIL	1	
22	93210-19123-00	O-RING	1	
23	3Y1-15361-00-00	GAUGE, LEVEL	1	
24	90462-08225-00	CLAMP	2	
25	55X-15167-00-00	PLUG, BLIND 1	1	



3RW1010-0110

STARTER CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
1	2HT-15512-00-00	GEAR, IDLER 1	1	
2	5H0-15521-00-00	SHAFT 1	1	
3	90387-125Y0-00	COLLAR	1	
4	5H0-15517-00-00	GEAR, IDLER 2 (56T)	1	
5	90201-256K6-00	WASHER, PLATE (0.9T)	1	
6	4H7-15580-10-00	STARTER CLUTCH OUTER ASSEMBLY	1	
7	90501-04596-00	. SPRING, COMPRESSION	3	
8	1J7-15583-01-00	. CAP, STARTER CLUTCH SPRING	3	
9	93615-12088-00	. PIN, DOWEL	3	
10	91317-08016-00	BOLT	3	
11	90560-17368-00	SPACER	1	
12	99009-17400-00	CIRCLIP	2	

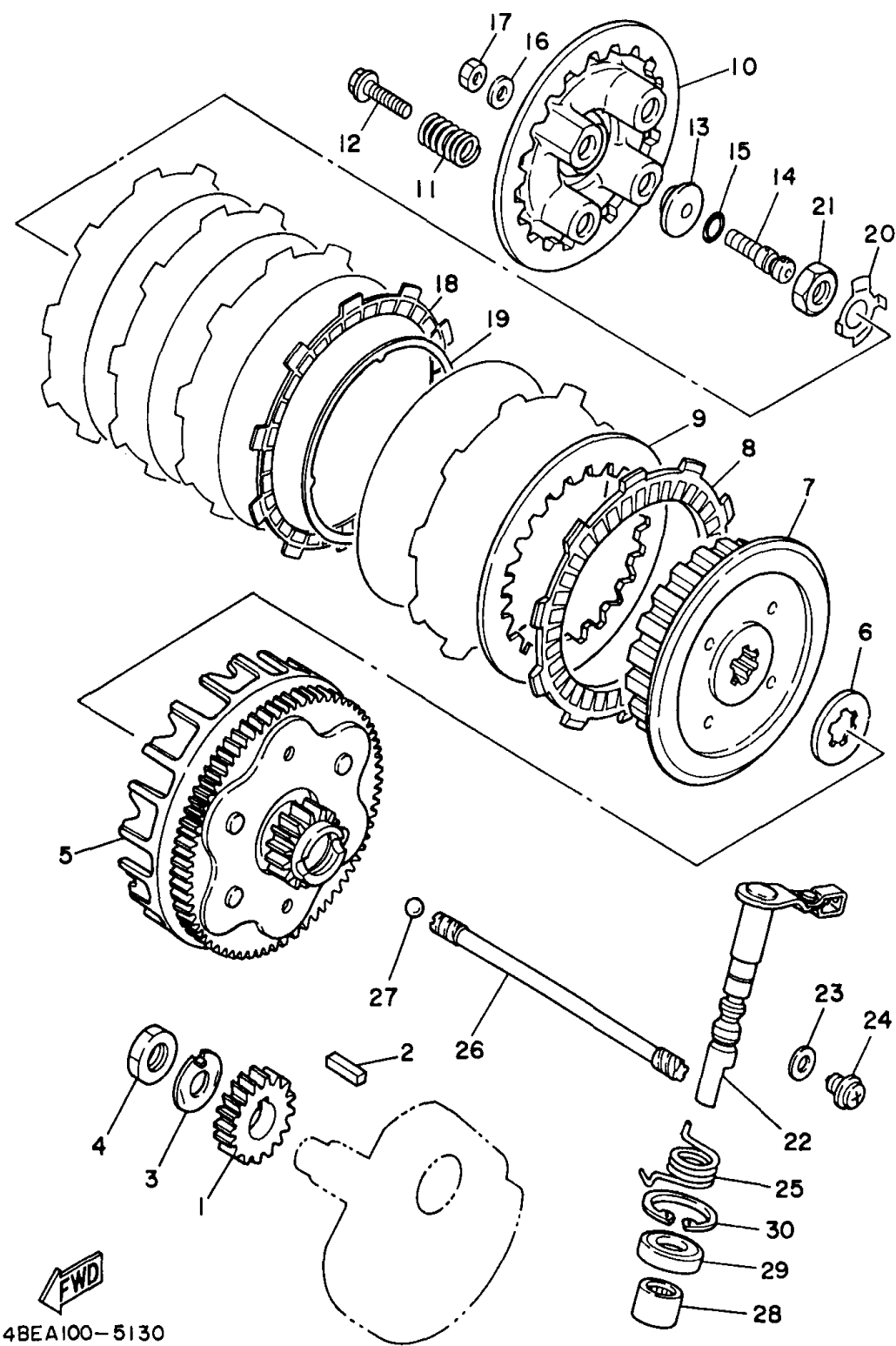


3RW1010-0120

CLUTCH

Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-16111-00-00	GEAR, PRIMARY DRIVE (22T)	1	
2	90282-05043-00	KEY, STRAIGHT	1	
3	90215-14205-00	WASHER, LOCK	1	
4	90170-14284-00	NUT	1	
5	1KH-16150-00-00	PRIMARY DRIVEN GEAR COMP.	1	
6	2LN-16154-00-00	PLATE, THRUST 1	1	
7	2LN-16371-00-00	BOSS, CLUTCH	1	
8	537-16321-00-00	PLATE, FRICTION	5	
9	137-16324-00-00	PLATE, CLUTCH 1	5	
10	5H0-16351-00-00	PLATE, PRESSURE 1	1	
11	90501-23700-00	SPRING, COMPRESSION	4	
12	90159-05011-00	SCREW, WITH WASHER	4	
13	1W1-16358-01-00	PLATE, PUSH	1	
14	4JG-16356-00-00	ROD, PUSH 1	1	
15	93210-48364-00	O-RING	1	
16	92907-06200-00	WASHER	1	
17	95317-06600-00	NUT	1	
18	36X-16321-00-00	PLATE, FRICTION	1	
19	1KH-16383-00-00	SPRING, CLUTCH BOSS	1	
20	90215-14186-00	WASHER, LOCK	1	
21	90170-14284-00	NUT	1	
22	4JG-16380-01-00	PUSH LEVER ASSEMBLY	1	
23	90201-08087-00	WASHER, PLATE	1	
24	90149-08067-00	SCREW	1	
25	90508-18495-00	SPRING, TORSION	1	
26	5H0-16357-00-00	ROD, PUSH 2	1	
27	93505-16006-00	BALL	1	
28	93315-31428-00	BEARING	1	

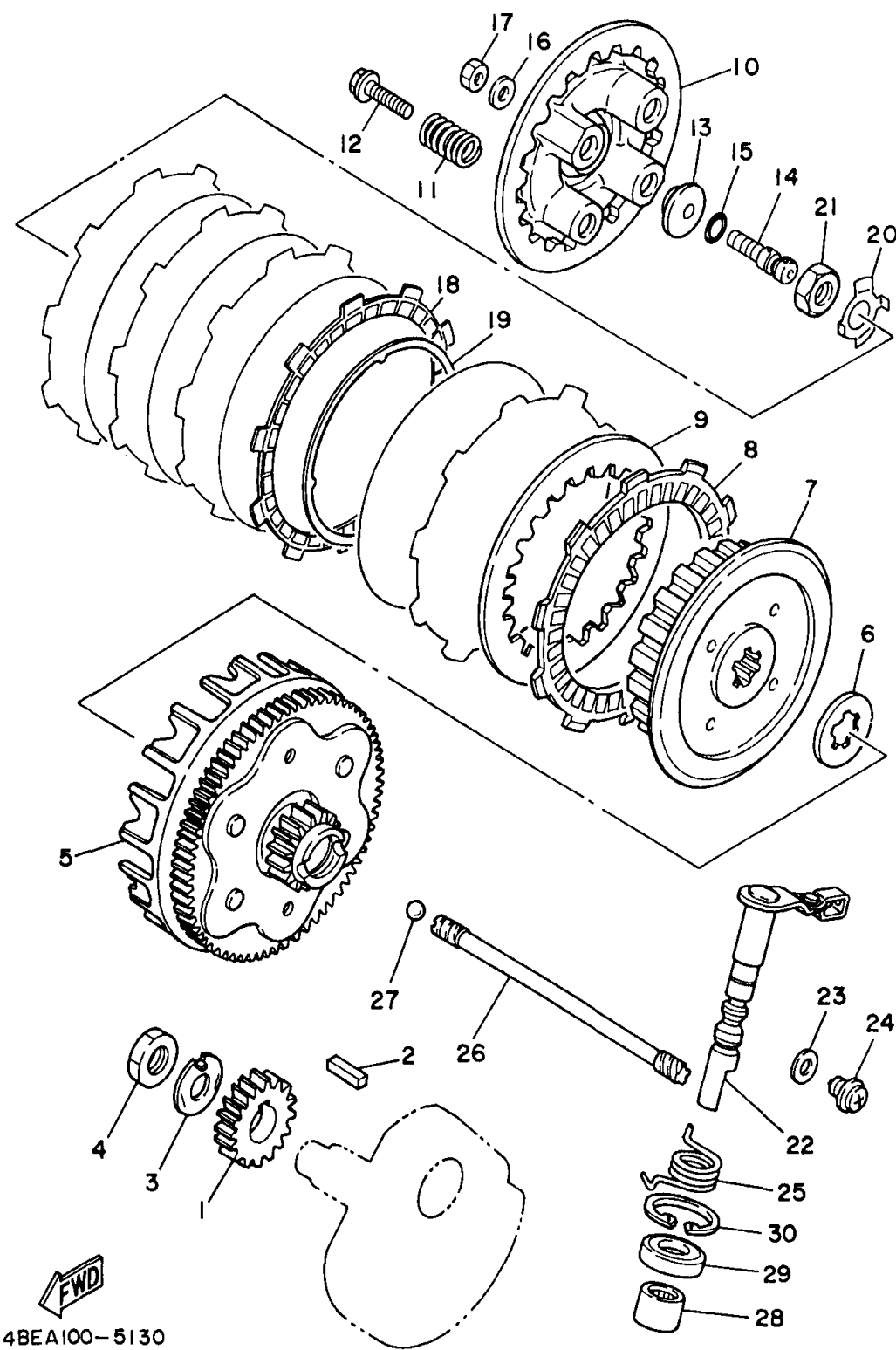
CONTINUED ON NEXT FRAME ➤

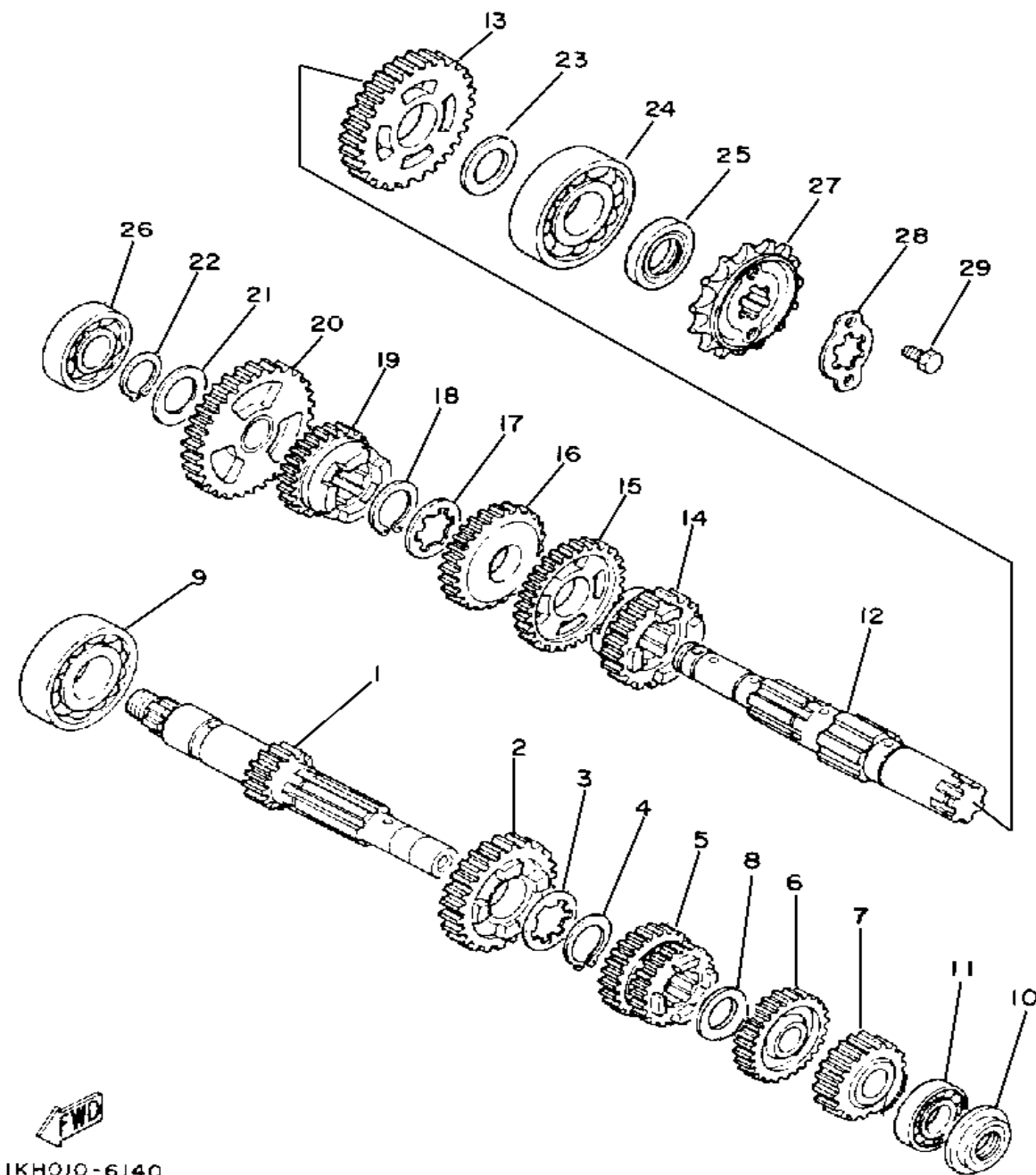


4BEA100-5130

CLUTCH

Ref. No.	Part Number	Description	Qty	Remarks
29	93102-14209-00	OIL SEAL	1	
30	93420-28055-00	CIRCLIP	1	





1KH010-6140

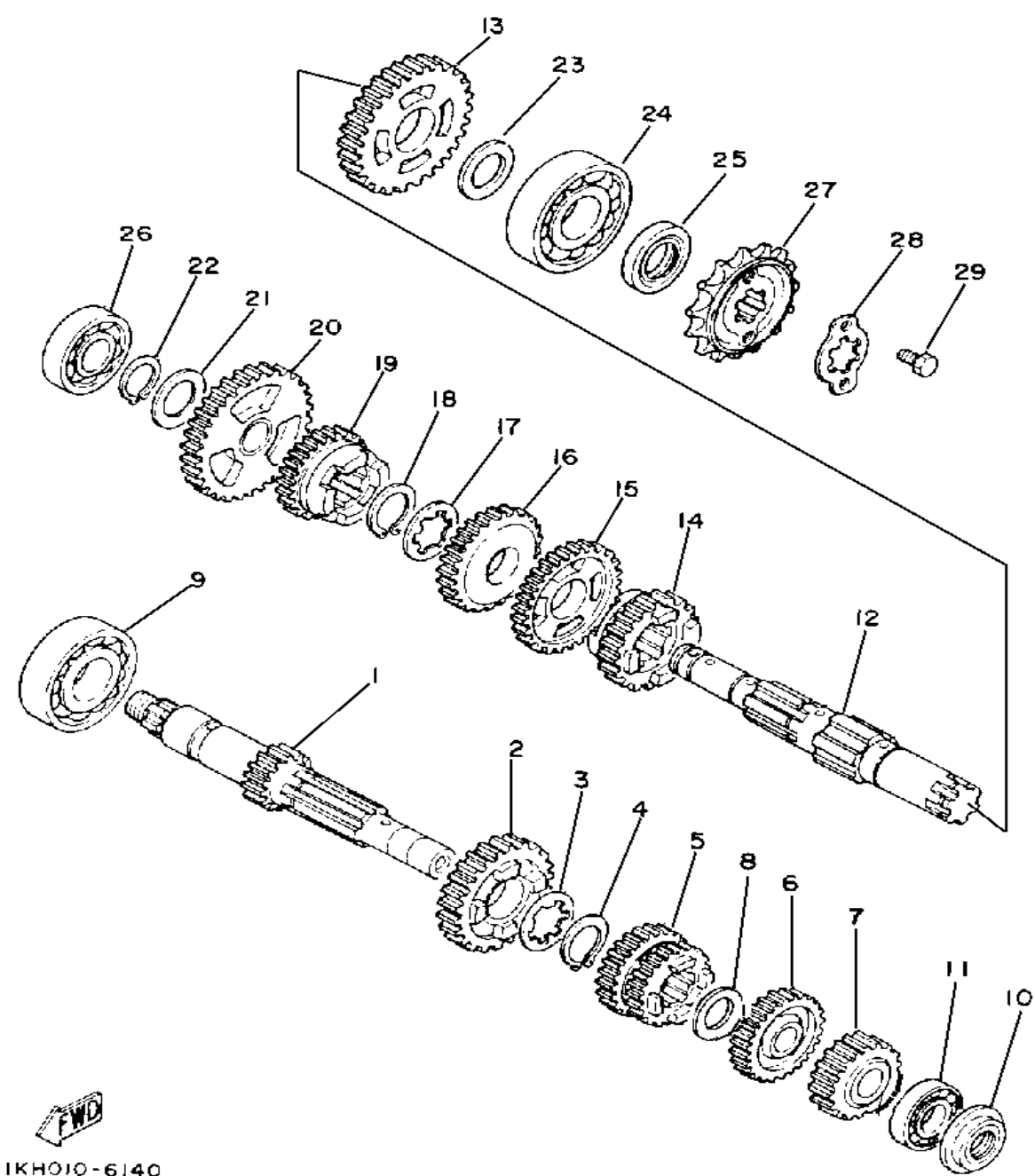
TRANSMISSION

Ref. No.	Part Number	Description	Qty	Remarks
1	4JG-17411-00-00	AXLE, MAIN	1	
2	5H0-17141-02-00	GEAR, 4TH PINION (29T)	1	
3	90209-17285-00	WASHER	1	
4	93410-20038-00	CIRCLIP	1	
5	1KH-17131-01-00	GEAR, 3RD PINION (24T)	1	
6	1KH-17151-00-00	GEAR, 5TH PINION (27T)	1	
7	1KH-17121-00-00	GEAR, 2ND PINION (15T)	1	
8	90201-164K2-00	WASHER, PLATE	1	
9	93306-20421-00	BEARING (B6204)	1	
10	93101-15101-00	OIL SEAL	1	
11	93306-20211-00	BEARING (6202SH2-C3)	1	
12	17T-17402-00-00	DRIVE AXLE ASSEMBLY	1	
13	1KH-17221-00-00	GEAR, 2ND WHEEL (30T)	1	
14	17T-17251-02-00	GEAR, 5TH WHEEL (25T)	1	
15	1KH-17231-00-00	GEAR, 3RD WHEEL (30T)	1	
16	17T-17241-02-00	GEAR, 4TH WHEEL (27T)	1	
17	90209-18208-00	WASHER	1	
18	93410-22039-00	CIRCLIP	1	
19	1EV-17251-00-00	GEAR, 5TH WHEEL (23T)	1	
20	1KH-17211-00-00	GEAR, 1ST WHEEL (34T)	1	
21	90201-17257-00	WASHER, PLATE	1	
22	99009-17400-00	CIRCLIP	1	
23	90201-203E7-00	WASHER, PLATE	1	
24	93306-30424-00	BEARING (B6304A3)	1	
25	93102-20242-00	OIL SEAL	1	
26	93306-20332-00	BEARING	1	
27	1KH-17460-00-00	SPROCKET, DRIVE 15T (1KH1746150)	1	
28	5H0-17456-00-00	HOLDER, SPROCKET	1	

CONTINUED ON NEXT FRAME ➤

TRANSMISSION

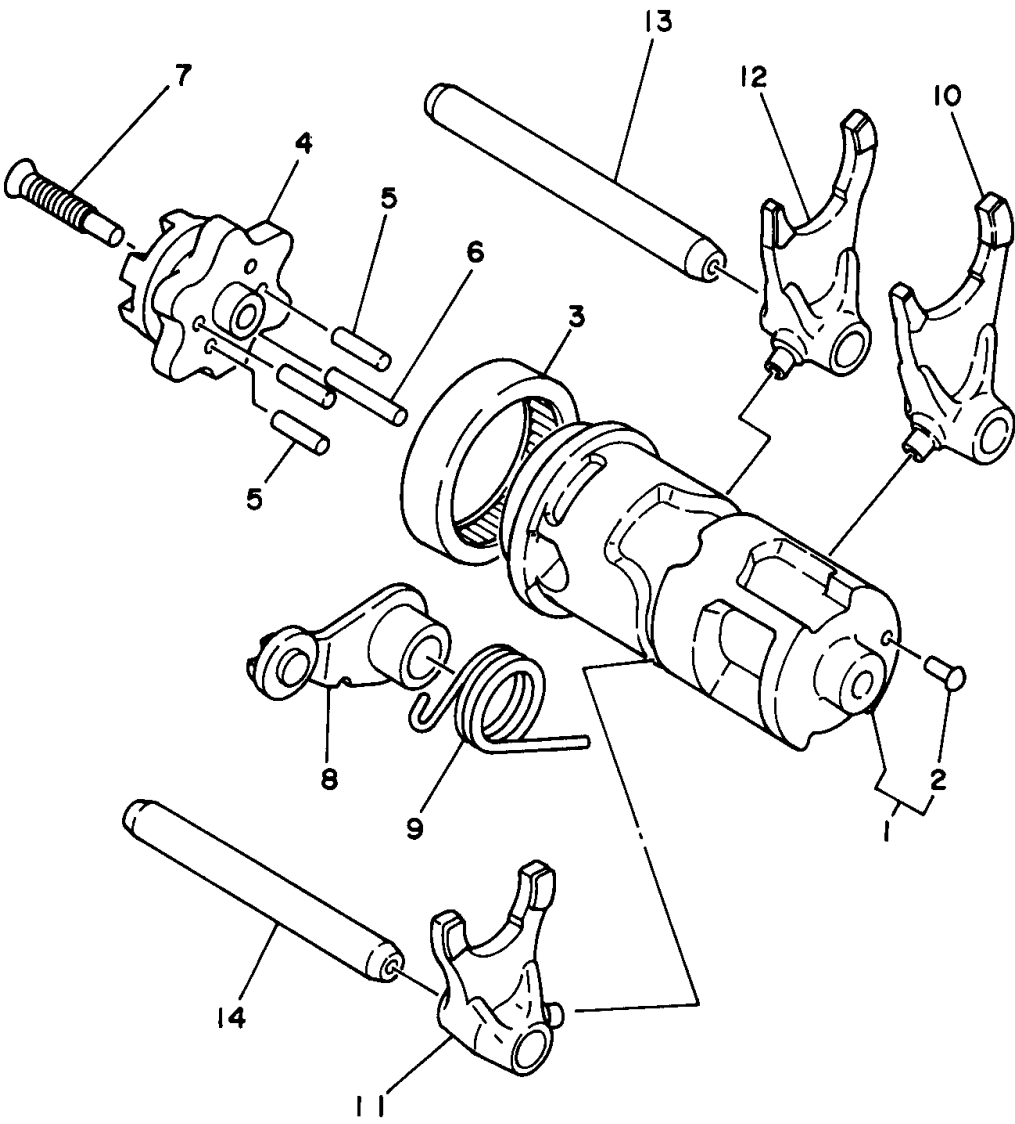
Ref. No.	Part Number	Description	Qty	Remarks
29	97027-06010-00	BOLT	2	



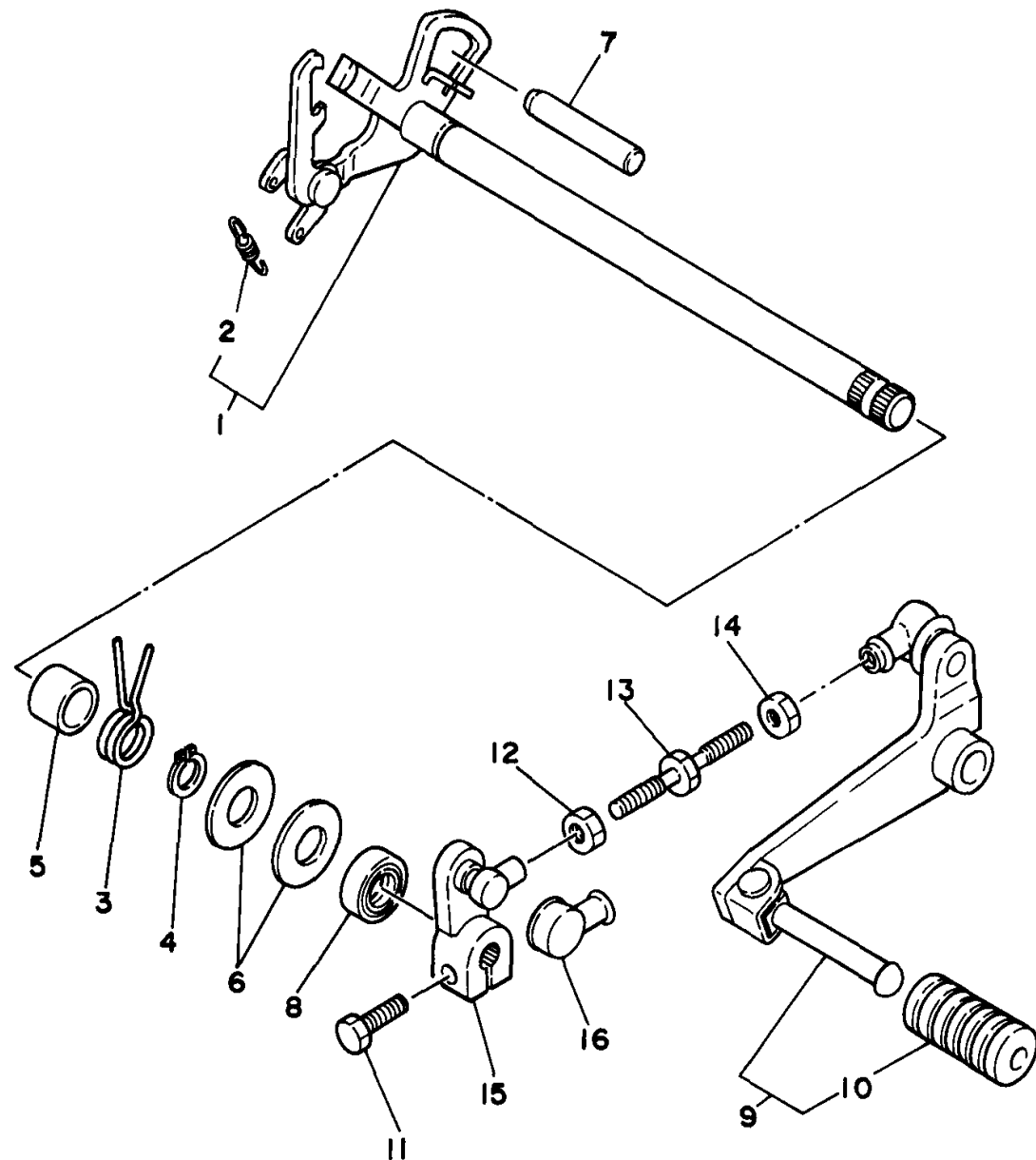
IKH010-6140

SHIFT CAM - SHIFT FORK

Ref. No.	Part Number	Description	Qty	Remarks
1	4JG-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	136-18542-00-00	. POINT, NEUTRAL	1	
3	93315-23612-00	BEARING	1	
4	4JG-18185-00-00	SEGMENT	1	
5	93604-16092-00	PIN, DOWEL	4	
6	93604-20156-00	PIN, DOWEL	1	
7	90151-06013-00	SCREW, COUNTERSUNK	1	
8	1RH-18140-00-00	STOPPER LEVER ASSEMBLY .	1	
9	90508-26539-00	SPRING, TORSION	1	
10	4JG-18513-00-00	FORK, SHIFT 3	1	
11	4JG-18511-00-00	FORK, SHIFT 1	1	
12	4JG-18512-00-00	FORK, SHIFT 2	1	
13	4JG-18531-00-00	BAR, SHIFT FORK GUIDE 1 ...	1	
14	4DN-18535-00-00	BAR, SHIFT FORK GUIDE 2 ...	1	



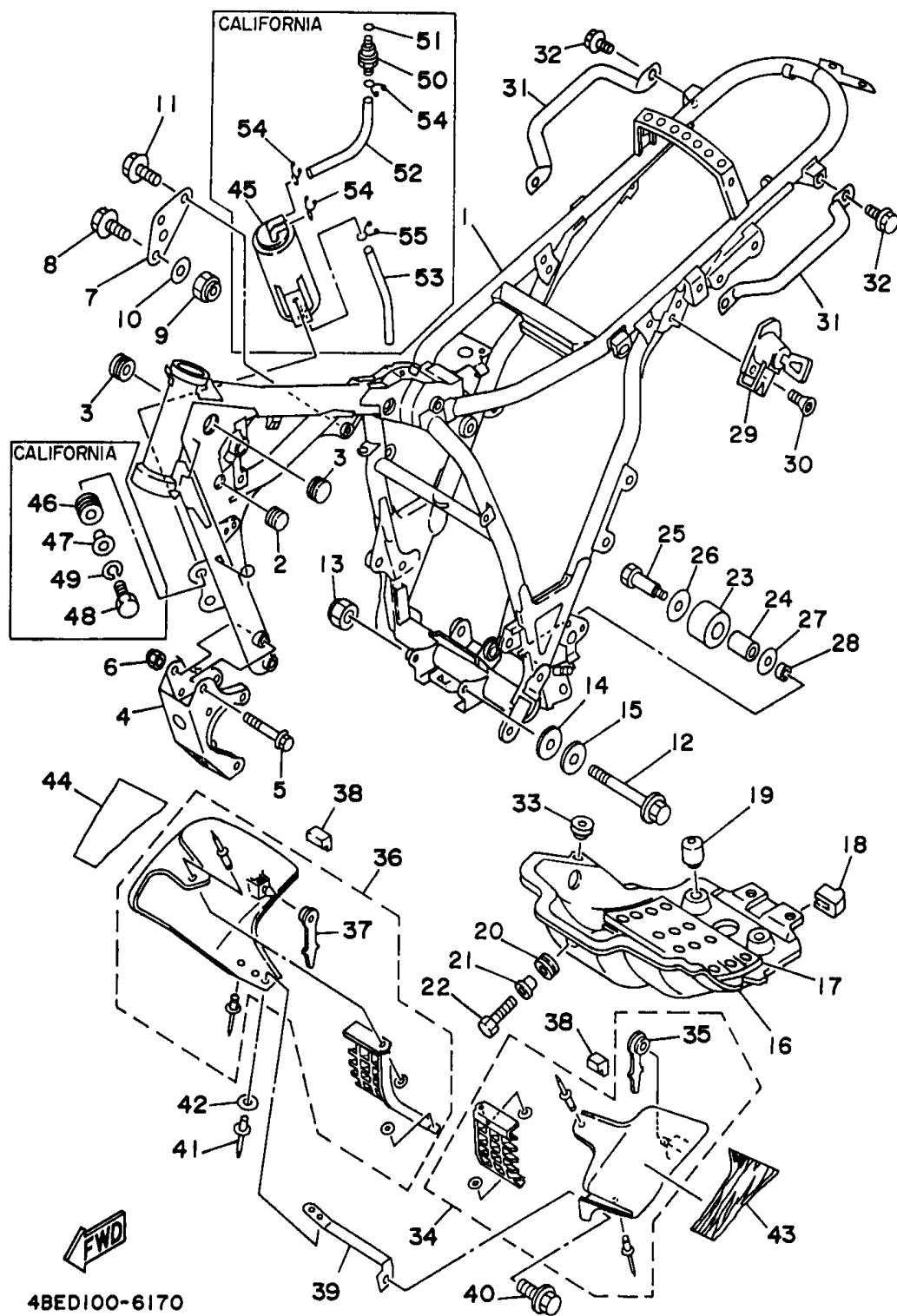

25A310-3160



IKH010-6160

SHIFTER

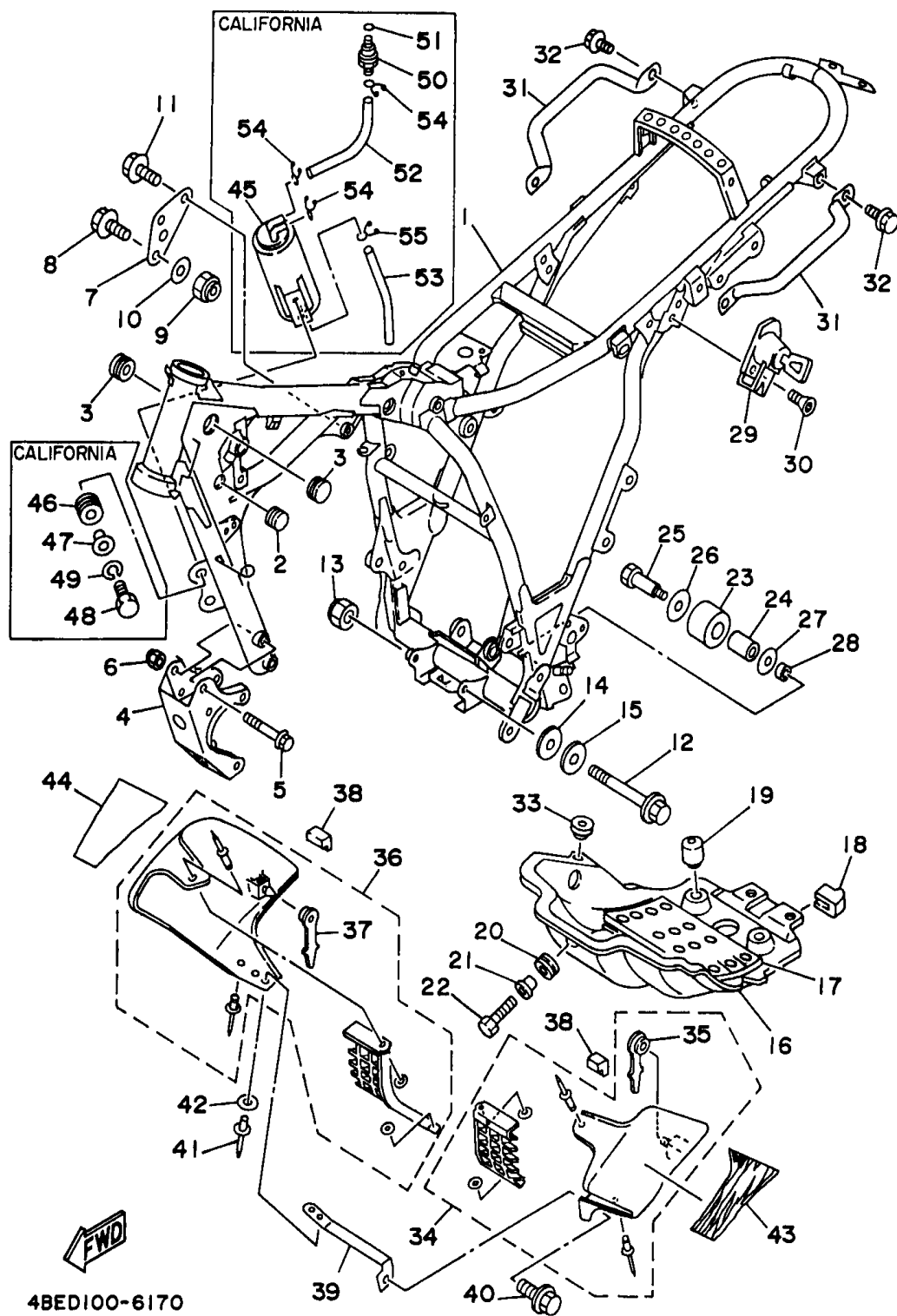
Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-18120-02-00	SHIFT LEVER ASSEMBLY	1	
2	90506-08227-00	. SPRING, TENSION	1	
3	90508-26705-00	SPRING, TORSION	1	
4	99006-10600-00	CIRCLIP	1	
5	90387-124F4-00	COLLAR	1	
6	90201-12588-00	WASHER, PLATE	2	
7	93608-50158-00	PIN, DOWEL	1	
8	93102-12321-00	OIL SEAL, SD-TYPE	1	
9	1KH-18110-00-00	SHIFT PEDAL ASSEMBLY	1	
10	1W6-18113-00-00	. COVER, SHIFT PEDAL	1	
11	97017-06020-00	BOLT	1	
12	95307-06700-00	NUT	1	
13	16G-18115-00-00	ROD, SHIFT	1	
14	90170-06228-00	NUT (COUNTER CLOCKWISE)	1	
15	1KH-18112-00-00	ARM, SHIFT	1	
16	2H9-18154-00-00	COVER, DUST	1	



FRAME

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-21110-21-G3	FRAME COMP.	1	UR FRBL CA ONLY
	4FD-21110-11-G3	FRAME COMP.	1	UR FRBL
2	90338-15202-00	PLUG	1	
3	90338-24177-00	PLUG	2	
4	3RW-21316-01-G3	STAY, ENGINE 3	1	UR FRBL NON-CA
	4BE-21316-00-G3	STAY, ENGINE	1	UR FRBL CA ONLY
5	90105-08721-00	BOLT, WASHER BASED	4	
6	95617-08200-00	NUT, SELF-LOCKING	4	
7	1KH-21315-01-00	STAY, ENGINE 2	1	
8	95817-08050-00	BOLT, FLANGE	1	
9	95617-08200-00	NUT, SELF-LOCKING	1	
10	90201-094G1-00	WASHER, PLATE	1	
11	90105-08408-00	BOLT, WASHER BASED	2	
12	90105-08024-00	BOLT, WASHER BASED	1	
13	95617-08200-00	NUT, SELF-LOCKING	1	
14	90201-094G1-00	WASHER, PLATE	1	
15	92907-08800-00	WASHER	1	
16	3RW-21471-00-00	PROTECTOR, ENGINE	1	
17	1KH-21485-00-00	DAMPER, RUBBER 1	1	
18	36X-21485-00-00	DAMPER, RUBBER 1	2	
19	34L-21485-00-00	DAMPER, RUBBER 1	2	
20	90480-14023-00	GROMMET	1	
21	90387-07391-00	COLLAR	1	
22	97017-06025-00	BOLT	1	
23	30X-22178-00-00	TENSIONER	1	
24	4V4-22184-00-00	BUSH	1	
25	90109-08705-00	BOLT	1	
26	90201-13409-00	WASHER, PLATE	1	
27	90201-081R9-00	WASHER, PLATE	1	

CONTINUED ON NEXT FRAME ➤

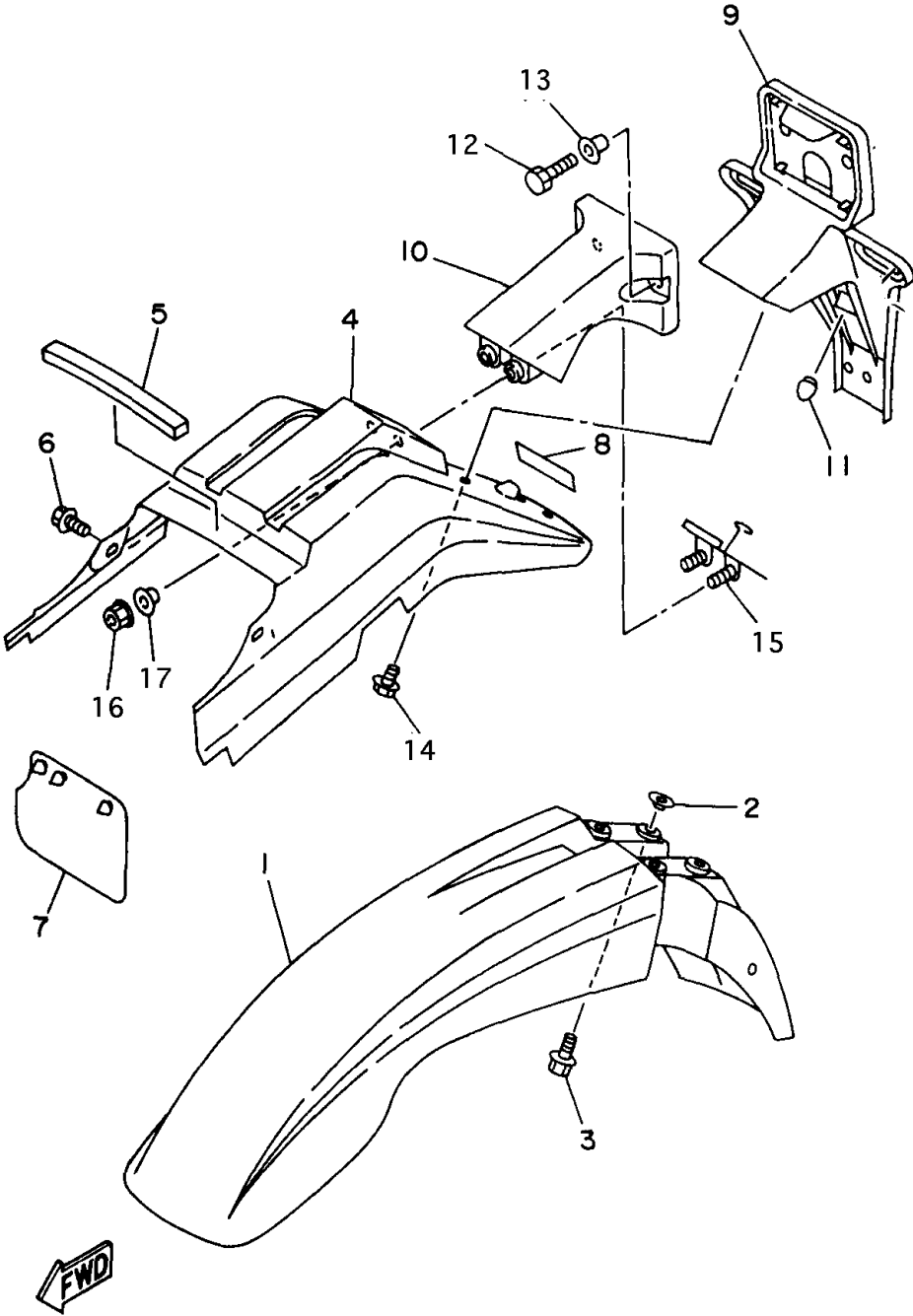


FRAME

Ref. No.	Part Number	Description	Qty	Remarks
28	90387-085E1-00	COLLAR	1	
29	5H0-21308-01-00	HELMET HANGER ASSEMBLY	1	
30	90151-06025-00	SCREW, COUNTERSUNK	1	
31	4JG-21165-10-00	HANDLE, STANDING	2	
32	95817-08016-00	BOLT, FLANGE	4	
33	2J5-21732-00-00	SEAL 1	1	
34	3RW-W2131-10-00	SCOOP COMP. AIR 1	1	
35	90480-14448-00	. GROMMET	1	
36	4BE-W2132-00-00	SCOOP COMP. AIR 2	1	
37	90480-14448-00	. GROMMET	1	
38	90480-16185-00	GROMMET	2	
39	4BE-2139T-00-00	BRACKET, COVER	1	
40	90119-06094-00	BOLT, WITH WASHER	1	
41	90267-40080-00	RIVET, BLIND	2	
42	90201-04018-00	WASHER, PLATE	2	
43	4BE-24244-30-00	GRAPHIC	1	
44	4BE-24245-30-00	GRAPHIC	1	
45	4BE-24170-00-00	CANISTER ASSEMBLY	1	UR CA ONLY
46	90480-15342-00	GROMMET	2	UR CA ONLY
47	90387-063G3-00	COLLAR	2	UR CA ONLY
48	97007-06025-00	BOLT	2	UR CA ONLY
49	92907-06100-00	WASHER, SPRING	2	UR CA ONLY
50	20K-24180-00-00	ROLL OVER VALVE ASSEMBLY	1	UR CA ONLY
51	93210-11453-00	O-RING	1	UR CA ONLY
52	90445-10638-00	HOSE	1	UR CA ONLY
53	90445-110F5-00	HOSE	1	UR CA ONLY
54	90467-09006-00	CLIP	3	UR CA ONLY
55	90467-11106-00	CLIP	1	UR CA ONLY

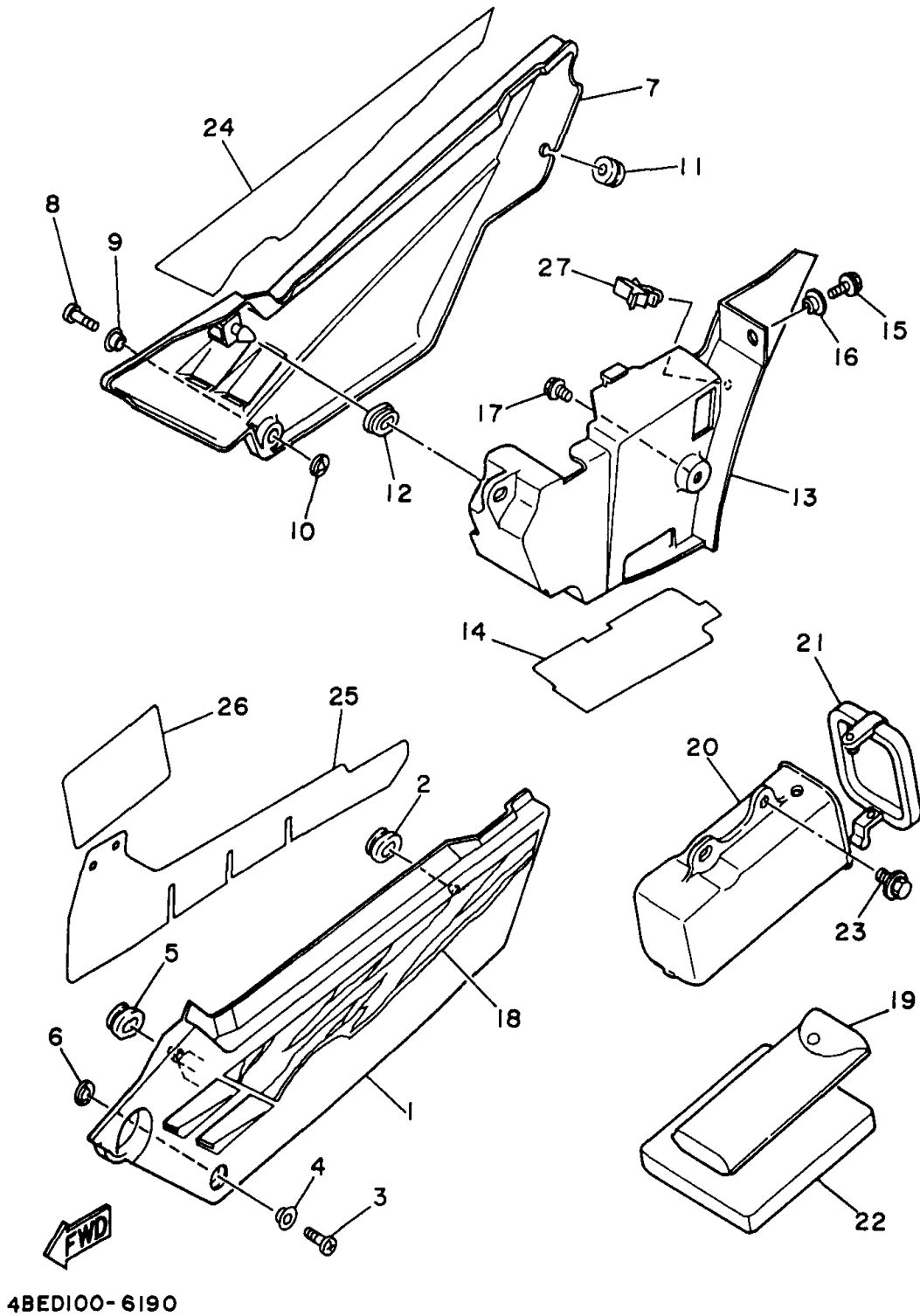
FENDER

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-21511-00-00	FENDER, FRONT	1	
2	90387-06681-00	COLLAR	4	
3	90119-06063-00	BOLT, WITH WASHER	4	
4	3RW-21611-10-00	FENDER, REAR	1	
5	3RW-21639-00-00	DAMPER 2	1	
6	90119-06056-00	BOLT, WITH WASHER	2	
7	34X-21691-00-00	FLAP	1	
8	3WF-2153E-10-00	EMBLEM, YAMAHA	1	
9	4BE-84551-00-00	BRACKET, LICENCE	1	
10	4BE-84527-00-00	DAMPER	1	
11	42U-21639-00-00	DAMPER 2	1	
12	97007-06025-00	BOLT	2	
13	90387-07391-00	COLLAR	2	
14	95807-06016-00	BOLT, FLANGE	2	
15	4BE-21637-00-00	CLAMP, WIRE	1	
16	95317-06600-00	NUT	2	
17	90387-06681-00	COLLAR	2	



4BEA100-5180

SIDE COVER

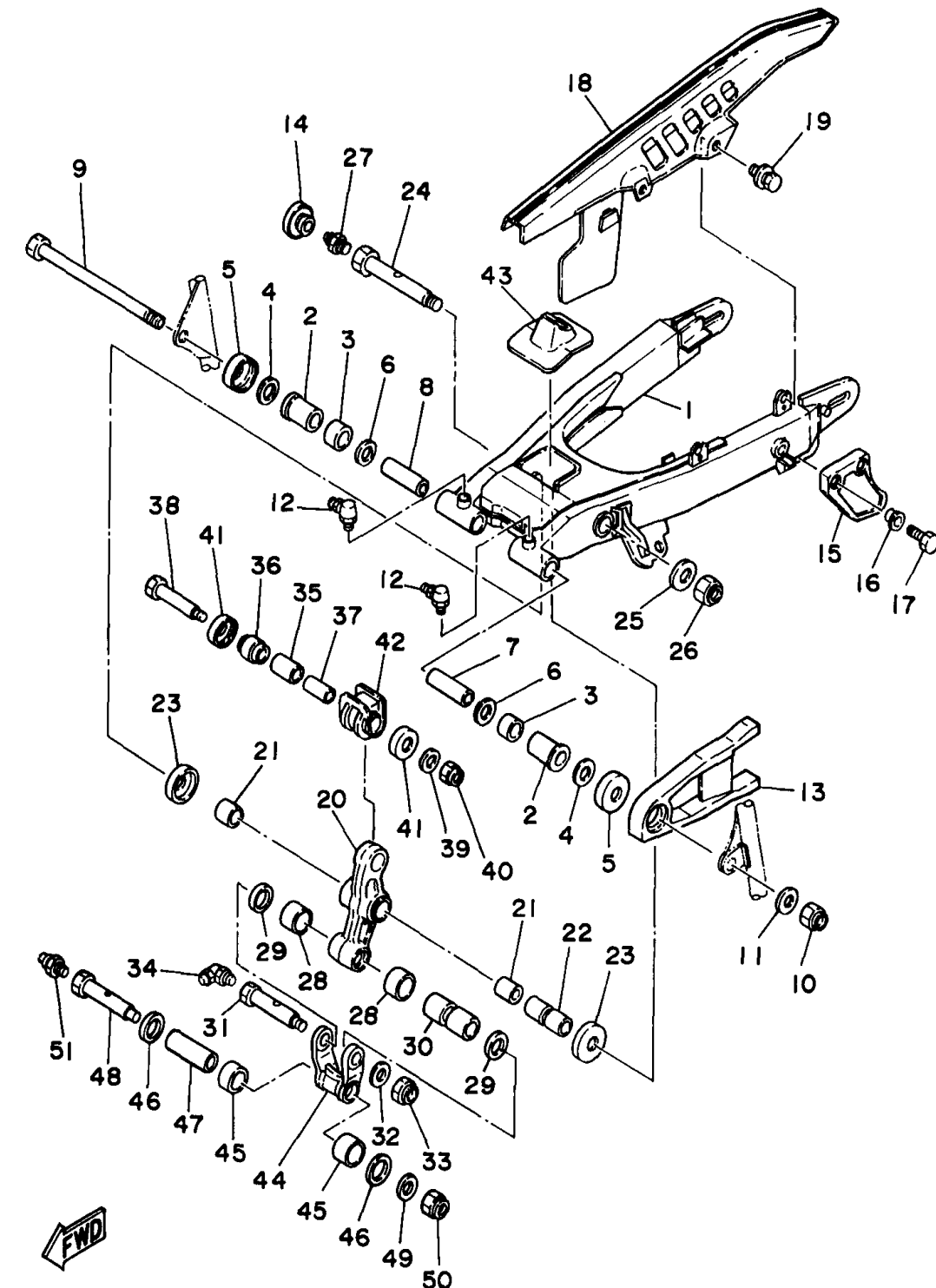


Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-21711-10-00	COVER, SIDE 1	1	
2	90480-01401-00	GROMMET	1	
3	98507-06016-00	SCREW, PAN HEAD	1	
4	90387-064J1-00	COLLAR	1	
5	90480-01401-00	GROMMET	1	
6	4U5-2176E-00-00	PLATE	1	
7	3RW-21721-10-00	COVER, SIDE 2	1	
8	98507-06016-00	SCREW, PAN HEAD	1	
9	90387-064J1-00	COLLAR	1	
10	4U5-2176E-00-00	PLATE	1	
11	90480-11224-00	GROMMET	1	
12	90480-01401-00	GROMMET	1	
13	3RW-2177A-02-00	BOX	1	
14	3RW-2173M-00-00	SEAL 3	1	
15	95807-06016-00	BOLT, FLANGE	1	
16	90387-06500-00	COLLAR	1	
17	90119-06042-00	BOLT, WITH WASHER	1	
18	4BE-2173E-30-00	GRAPHIC 1	1	
19	3RW-28100-01-00	TOOL KIT	1	
20	55V-28173-01-00	BOX, TOOL	1	
21	55V-28185-00-00	LID	1	
22	3RW-28267-00-00	DAMPER 5	1	
23	90119-06108-00	BOLT, WITH WASHER	2	
24	4BE-2173F-30-00	GRAPHIC 2	1	
25	3RW-2177F-00-00	COVER	1	
26	4BE-2179N-50-00	PLATE, EPA	1	UR CA ONLY
	4BE-2179V-50-00	PLATE, EPA 1	1	UR NON-CA
27	90464-16021-00	CLAMP	1	

REAR ARM

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-22110-00-35	REAR ARM COMP.	1	SILVER
2	90386-18146-00	BUSH	2	
3	90380-18139-00	BUSH, SOLID	2	
4	401-22127-00-00	SHIM	1	UN
5	401-22128-01-00	SEAL, GUARD	2	
6	93109-18020-00	OIL SEAL	2	
7	90387-121N2-00	COLLAR	1	
8	90387-127F2-00	COLLAR	1	
9	1KH-22141-00-00	SHAFT, PIVOT	1	
10	90185-12134-00	NUT, SELF-LOCKING	1	
11	90201-126A7-00	WASHER, PLATE	1	
12	93700-06005-00	NIPPLE, GREASE	2	
13	1KH-22151-00-00	SEAL, GUARD	1	
14	34L-22117-00-00	CAP	1	
15	38V-22199-00-00	SUPPORT, CHAIN	1	
16	90387-06737-00	COLLAR	2	
17	97007-06020-00	BOLT	2	
18	34X-22311-00-00	CASE, CHAIN	1	
19	90119-05062-00	BOLT, WITH WASHER	2	
20	3RW-2217A-00-00	ARM, RELAY	1	
21	90386-20120-00	BUSH	2	
22	90387-140J9-00	COLLAR	1	
23	34L-22128-00-00	COVER, THRUST 1	2	
24	90105-12668-00	BOLT, WASHER BASED	1	
25	90201-122H1-00	WASHER, PLATE	1	
26	95617-12100-00	NUT, U	1	
27	93700-06M03-00	NIPPLE, GREASE	1	
28	90386-18115-00	BUSH	2	
29	93109-18020-00	OIL SEAL	2	

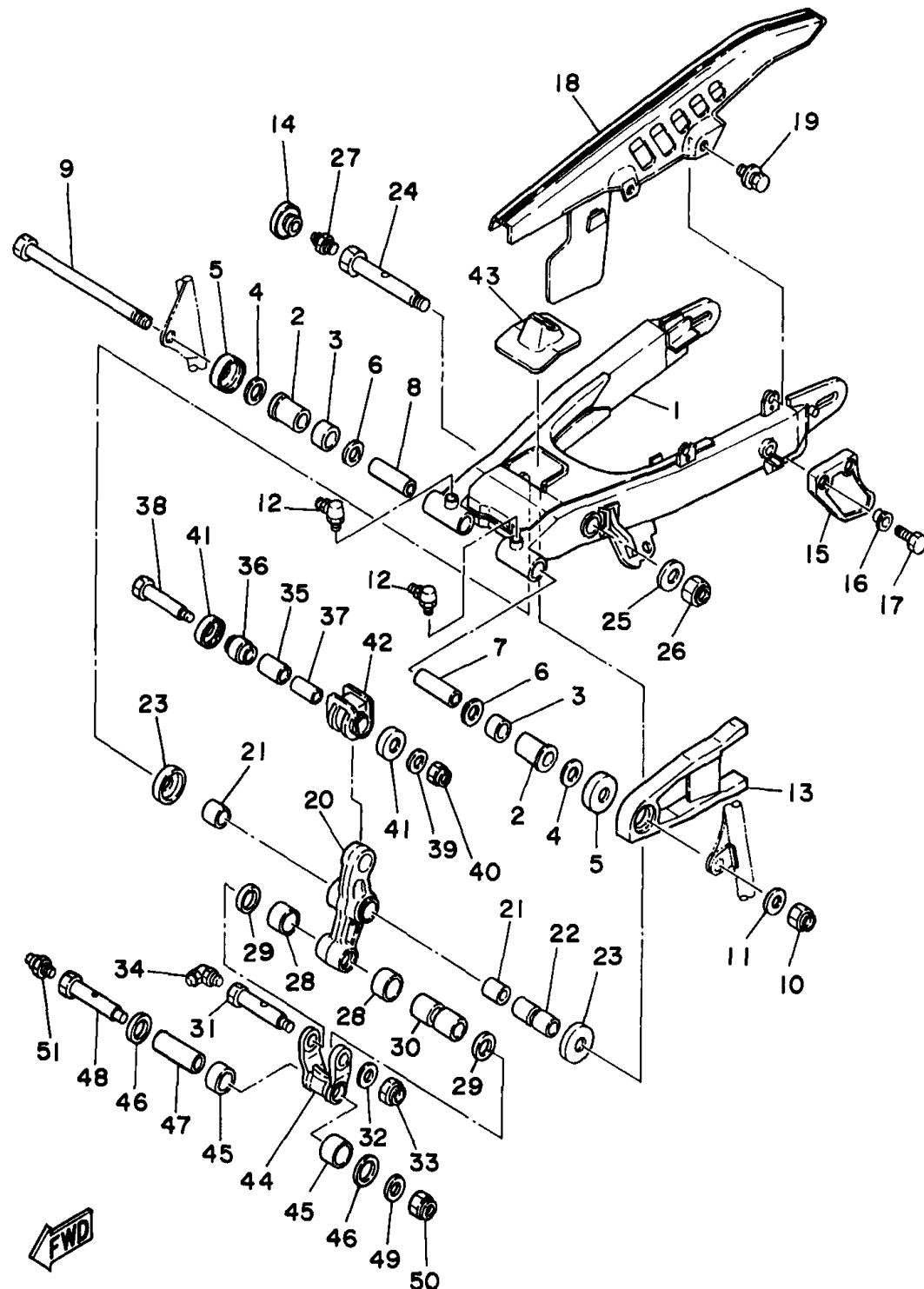
CONTINUED ON NEXT FRAME ➤



4BE1110-2200

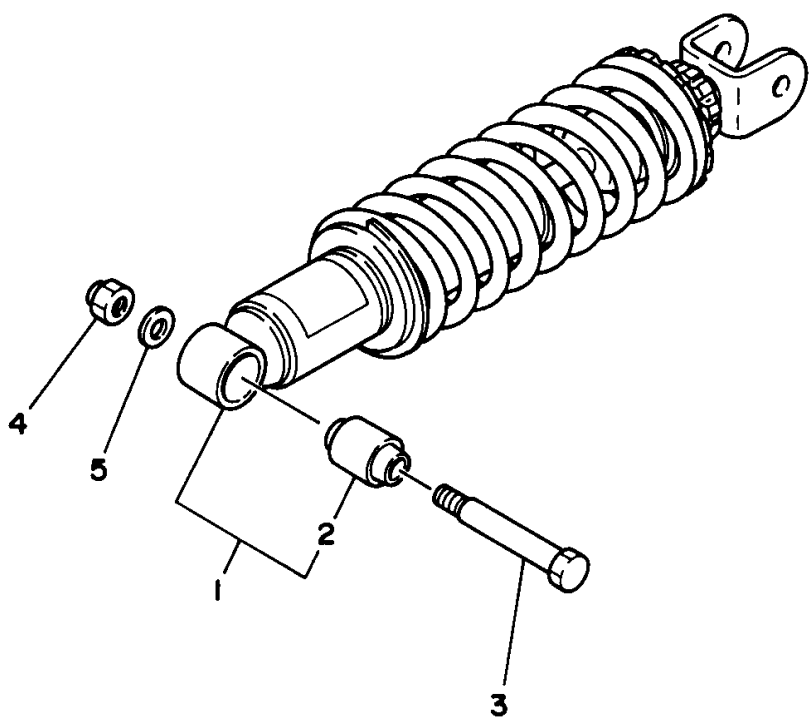
REAR ARM

Ref. No.	Part Number	Description	Qty	Remarks
30	90387-126J8-00	COLLAR	1	
31	90109-10752-00	BOLT	1	
32	90201-10M05-00	WASHER, PLATE (90201-100E9-00)	1	
33	90185-10120-00	NUT, SELF-LOCKING	1	
34	93700-06005-00	NIPPLE, GREASE	1	
35	90380-16109-00	BUSH, SOLID	2	
36	22W-22124-00-00	BUSH 2	1	
37	90387-106G0-00	COLLAR	1	
38	90109-10689-00	BOLT	1	
39	90201-10M05-00	WASHER, PLATE (90201-100E9-00)	1	
40	90185-10120-00	NUT, SELF-LOCKING	1	
41	22W-22129-00-00	COVER, THRUST 2	2	
42	22W-22189-00-00	BOOT, RUBBER	1	
43	3RW-22189-00-00	BOOT, RUBBER	1	
44	1KH-2217F-00-00	ROD, CONNECTING 1	1	
45	90386-18115-00	BUSH	2	
46	93109-18020-00	OIL SEAL	2	
47	90387-121L6-00	COLLAR	1	
48	90109-10752-00	BOLT	1	
49	90201-10M05-00	WASHER, PLATE (90201-100E9-00)	1	
50	90185-10120-00	NUT, SELF-LOCKING	1	
51	93700-06M03-00	NIPPLE, GREASE	1	



4BE1110-2200

REAR SUSPENSION

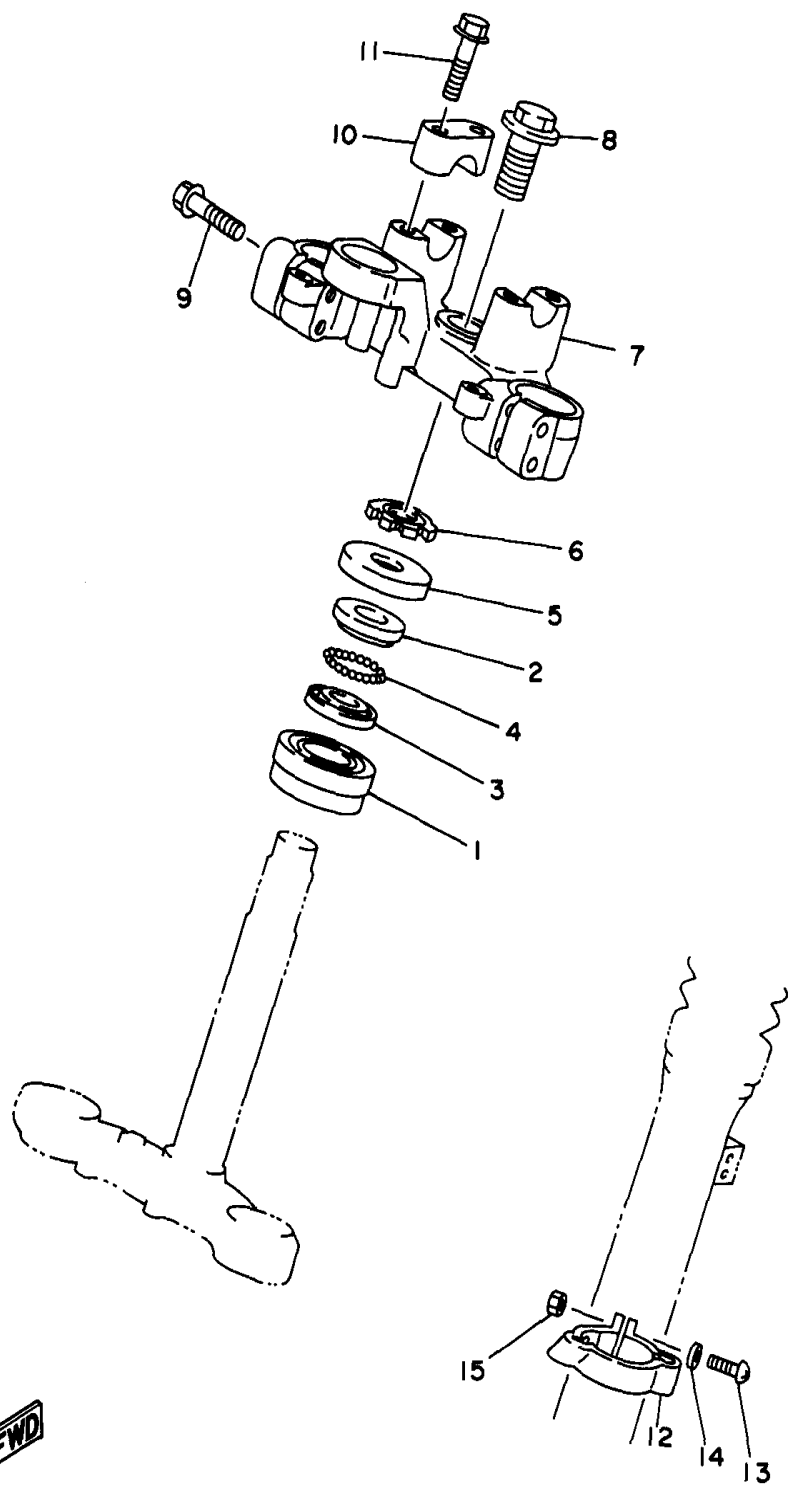


Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-22210-00-P0	SHOCK ABSORBER ASSEMBLY, REAR	1	UR
2	1YW-22216-00-00	. BUSH, REAR SHOCK ABSORBER	1	
3	90105-10250-00	BOLT, WASHER BASED	1	
4	95617-10100-00	NUT, U	1	
5	90201-10M05-00	WASHER, PLATE (90201-100E9-00)	1	

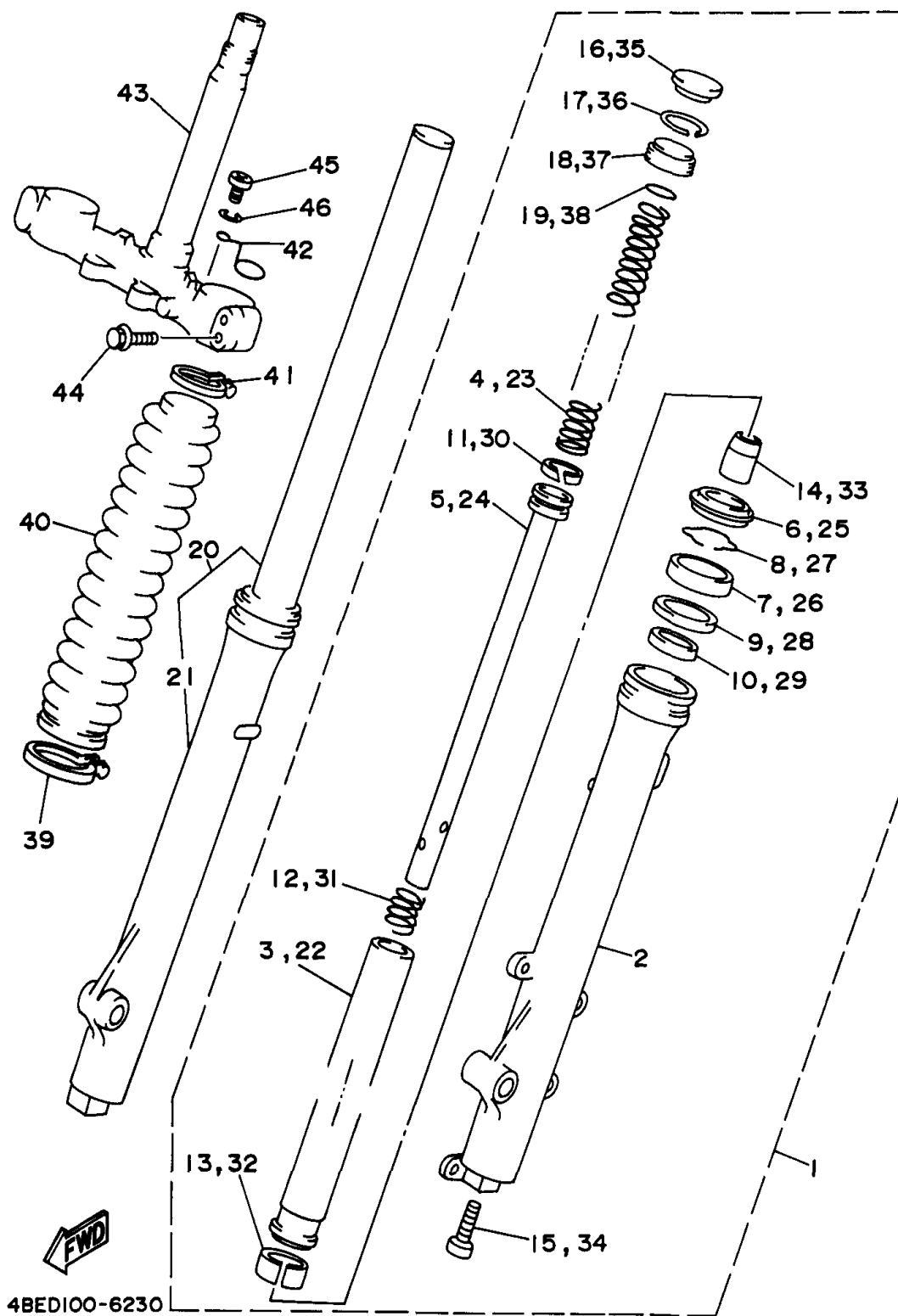

IKH010-6210

STEERING

Ref. No.	Part Number	Description	Qty	Remarks
1	93332-00008-00	BEARING	1	
2	22F-23411-01-00	RACE, BALL 1	1	
3	22F-23412-01-00	RACE, BALL 2	1	
4	93503-16003-00	BALL	22	
5	10V-23416-01-00	COVER, BALL RACE 2	1	
6	90179-25033-00	NUT	1	
7	4BE-23435-10-00	CROWN, HANDLE	1	
8	90105-14329-00	BOLT, WASHER BASED	1	
9	95027-08040-00	BOLT, FLANGE	4	
10	1E6-23441-10-35	HOLDER, HANDLE UPPER ...	2	SILVER
11	95817-08035-00	BOLT, FLANGE	4	
12	34X-23317-00-00	HOLDER, CABLE	1	
13	98507-05018-00	SCREW, PAN HEAD	1	
14	92907-05600-00	WASHER, PLATE	1	
15	95307-05600-00	NUT	1	



4BE11 10-2220

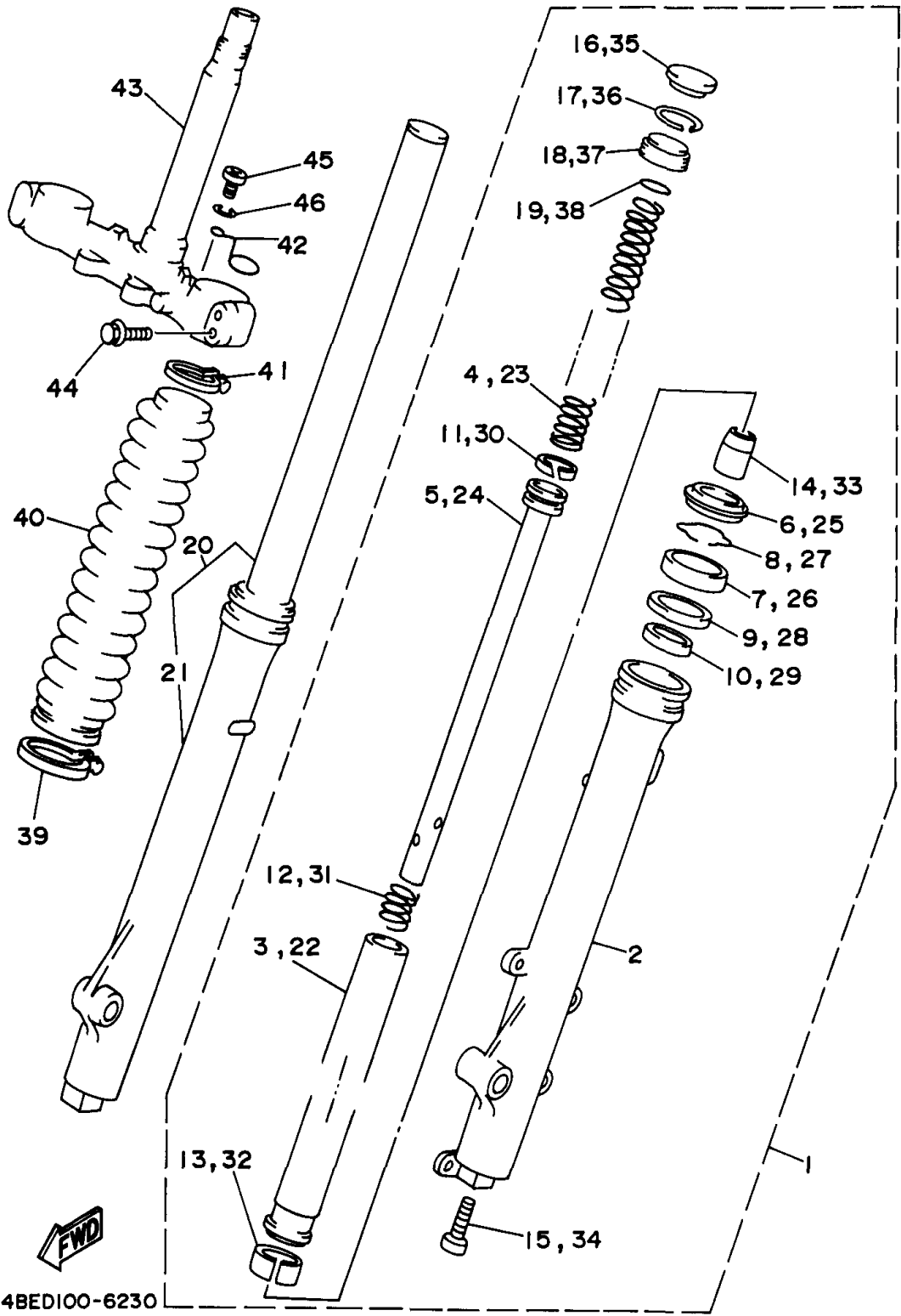


FRONT FORK

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-23102-70-00	FRONT FORK ASSEMBLY (L.H)	1	
2	3RW-23126-00-00	. TUBE, OUTER (LEFT)	1	
3	3RW-23110-01-00	. INNER TUBE COMP 1	1	
4	3RW-23351-00-00	. SPRING	1	
5	4JG-23171-01-00	. PISTON, FRONT FORK	1	
6	1KH-23144-00-00	. SEAL, DUST	1	
7	1KH-23145-00-00	. OIL SEAL	1	
8	34X-23156-00-00	. CLIP, OIL SEAL	1	
9	1KH-23147-00-00	. SEAL, SPACER	1	
10	34X-23125-00-00	. METAL, SLIDE 1	1	
11	4JG-23157-00-00	. RING, PISTON	1	
12	34X-23151-00-00	. SPRING, REBOUND	1	
13	34X-23135-00-00	. METAL, SLIDE 2	1	
14	4JG-23166-00-00	. SPACER, OIL LOCK	1	
15	3M7-23181-00-00	. BOLT, HEXAGON SOCKET HEAD	1	WITH WASHER
16	35E-23168-00-00	. CAP, FRONT FORK	1	
17	35E-23183-00-00	. CIRCLIP	1	
18	35E-23111-00-00	. BOLT, CAP	1	
19	35E-23114-00-00	. GASKET	1	
20	3RW-23103-70-00	FRONT FORK ASSEMBLY (R.H)	1	
21	3RW-23136-00-00	. TUBE, OUTER (RIGHT)	1	
22	3RW-23110-01-00	. INNER TUBE COMP 1	1	
23	3RW-23351-00-00	. SPRING	1	
24	4JG-23171-01-00	. PISTON, FRONT FORK	1	
25	1KH-23144-00-00	. SEAL, DUST	1	
26	1KH-23145-00-00	. OIL SEAL	1	
27	34X-23156-00-00	. CLIP, OIL SEAL	1	
28	1KH-23147-00-00	. SEAL, SPACER	1	

CONTINUED ON NEXT FRAME ➤

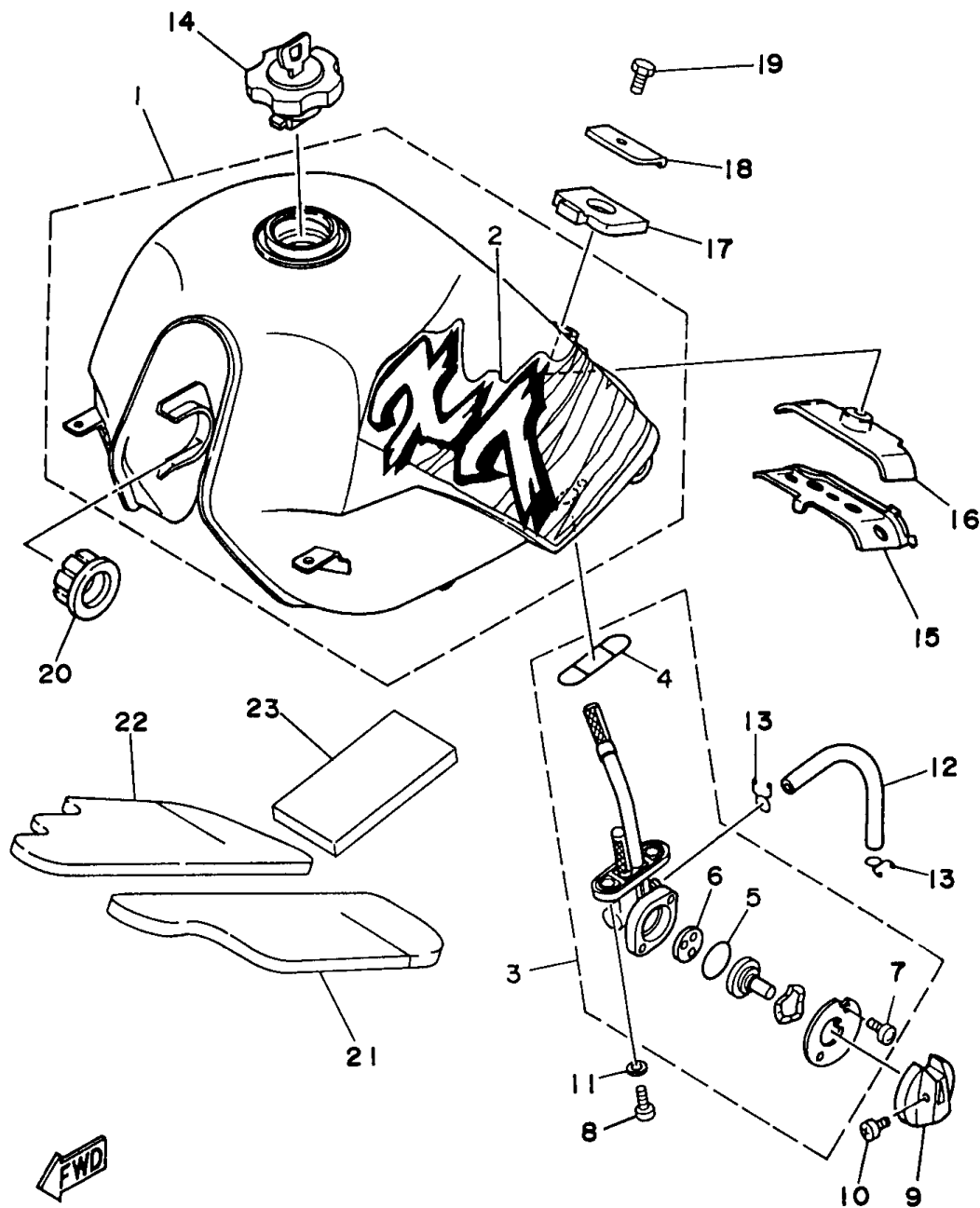
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
29	34X-23125-00-00	. METAL, SLIDE 1	1	
30	4JG-23157-00-00	. RING, PISTON	1	
31	34X-23151-00-00	. SPRING, REBOUND	1	
32	34X-23135-00-00	. METAL, SLIDE 2	1	
33	4JG-23166-00-00	. SPACER, OIL LOCK	1	
34	3M7-23181-00-00	. BOLT, HEXAGON SOCKET HEAD	1	WITH WASHER
35	35E-23168-00-00	. CAP, FRONT FORK	1	
36	35E-23183-00-00	. CIRCLIP	1	
37	35E-23111-00-00	. BOLT, CAP	1	
38	35E-23114-00-00	. GASKET	1	
39	3RW-23192-00-00	BAND	2	
40	3RW-23191-20-00	BOOT	2	FRENCH BLUE
41	34X-23192-00-00	BAND	2	
42	10V-2331E-02-00	GUIDE, CABLE	1	
43	1RF-23340-00-00	UNDER BRACKET COMP.	1	
44	5X2-23181-L0-00	BOLT, HEX SCKT HEAD	2	
45	98517-06012-00	SCREW, PAN HEAD	1	
46	92907-06100-00	WASHER, SPRING	1	

FUEL TANK

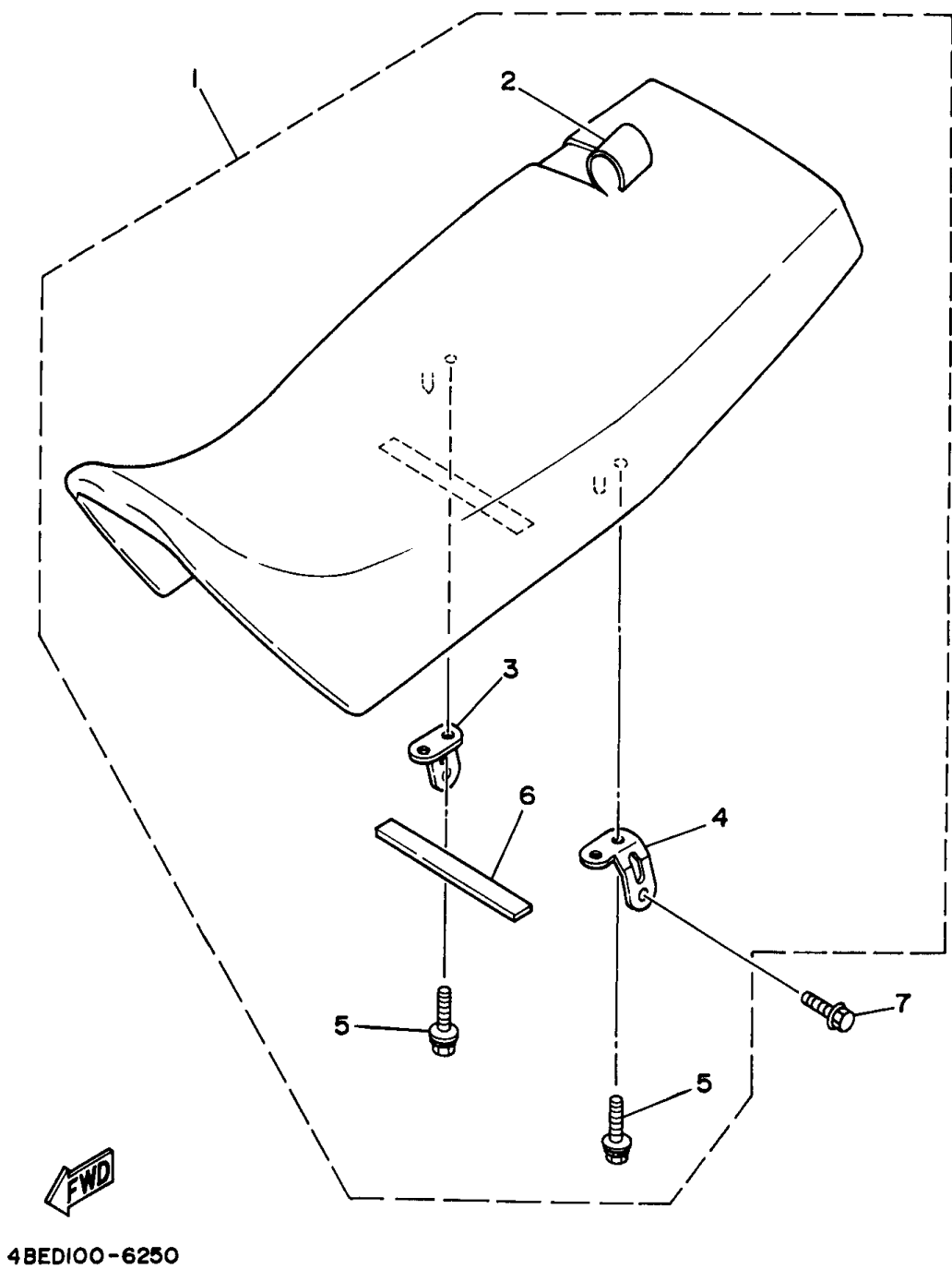
Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-24110-00-W4	FUEL TANK COMP. (WHITE) ..	1	UR NON-CA
	4BE-24110-00-07	FUEL TANK COMP. (WHITE) ..	1	UR CA ONLY
2	4BE-24240-30-00	. GRAPHIC SET	1	
3	3RW-24500-00-00	FUEL COCK ASSEMBLY 1 ...	1	
4	4X8-24512-00-00	. O-RING	1	
5	3AJ-24534-00-00	. SEAL, COCK	1	
6	3AJ-24523-00-00	. VALVE PACKING	1	
7	98580-03008-00	. SCREW, PAN HEAD (98501-03008-00)	2	
8	90149-06011-00	SCREW	2	
9	4FD-24524-00-00	LEVER, COCK	1	
10	98506-03008-00	SCREW, PAN HEAD (90157-03122-00)	1	
11	90202-05187-00	WASHER, PLATE	2	
12	90445-10007-00	HOSE	1	
13	90467-09006-00	CLIP	2	
14	11H-24602-03-00	CAP ASSEMBLY	1	UR NON-CA
	51K-24602-01-00	CAP ASSEMBLY	1	UR CA ONLY
15	1KH-24187-00-00	WASHER, SPECIAL	1	
16	1KH-24182-00-00	DAMPER, LOCATING 2	1	
17	30X-24183-01-00	DAMPER, LOCATING 3	1	
18	30X-24186-01-00	WASHER, SPECIAL	1	
19	95817-06012-00	BOLT, FLANGE	1	
20	4H7-24181-00-00	DAMPER, LOCATING 1	2	
21	3RW-2414H-00-00	DAMPER, PLATE 1	1	
22	3RW-2414J-00-00	DAMPER, PLATE 2	1	
23	11H-21747-00-00	DAMPER	1	



4BEG100-7240

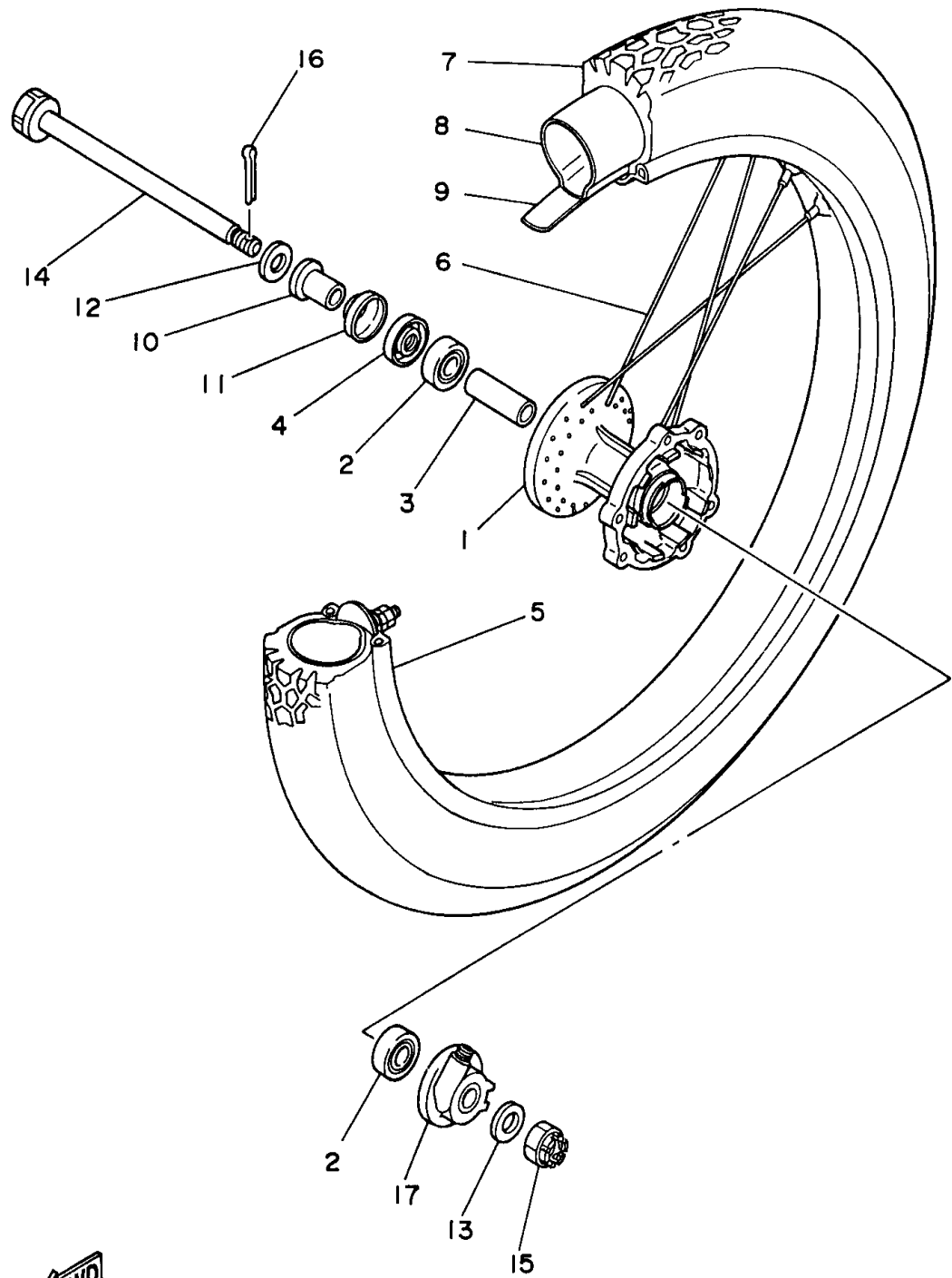
SEAT

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-24730-70-00	DOUBLE SEAT ASSEMBLY ...	1	
2	3RW-24731-70-00	. COVER, SEAT	1	
3	3RW-24738-00-00	. BRACKET, SEAT	1	
4	3RW-24748-00-00	. BRACKET, SEAT	1	
5	95807-06016-00	. BOLT, FLANGE	2	
6	1KH-2475M-00-00	. SEAL	1	
7	90119-06094-00	BOLT, WITH WASHER	2	



FRONT WHEEL

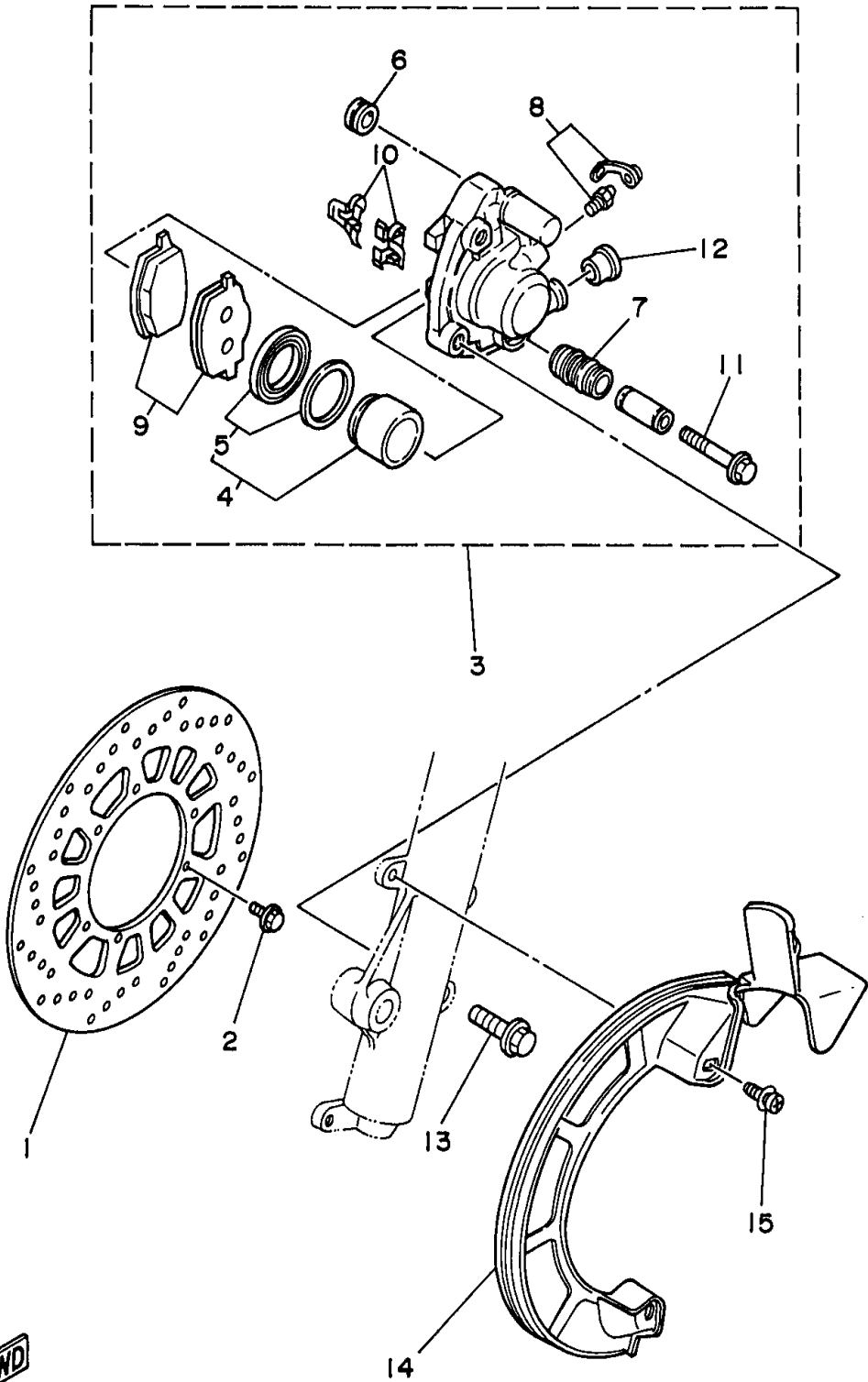
Ref. No.	Part Number	Description	Qty	Remarks
1	34X-25111-02-35	HUB, FRONT	1	SILVER
2	93306-20209-00	BEARING	2	
3	90560-15290-00	SPACER	1	
4	93102-20281-00	OIL SEAL (SD 20-35-5)	1	
5	94416-21536-00	RIM (1.60-21)	1	
6	1KH-25104-00-00	SPOKE SET, FRONT	1	
7	94127-212X0-00	TIRE (2.75-21 45P/TW27)	1	BRIDGESTONE
8	94227-21123-00	TUBE (80/100-21 TR4 BTL) ...	1	BRIDGESTONE
9	94330-21084-00	BAND, RIM (70-80/100-21)	1	BRIDGESTONE
10	90387-15600-00	COLLAR	1	
11	322-25118-00-00	COVER, HUB DUST	1	
12	90201-163H8-00	WASHER, PLATE	1	
13	90201-15785-00	WASHER, PLATE	1	
14	34X-25181-00-00	AXLE, WHEEL	1	
15	90171-14056-00	NUT, CASTLE	1	
16	91490-30030-00	PIN, COTTER	1	
17	34X-25190-01-00	GEAR UNIT ASSEMBLY	1	



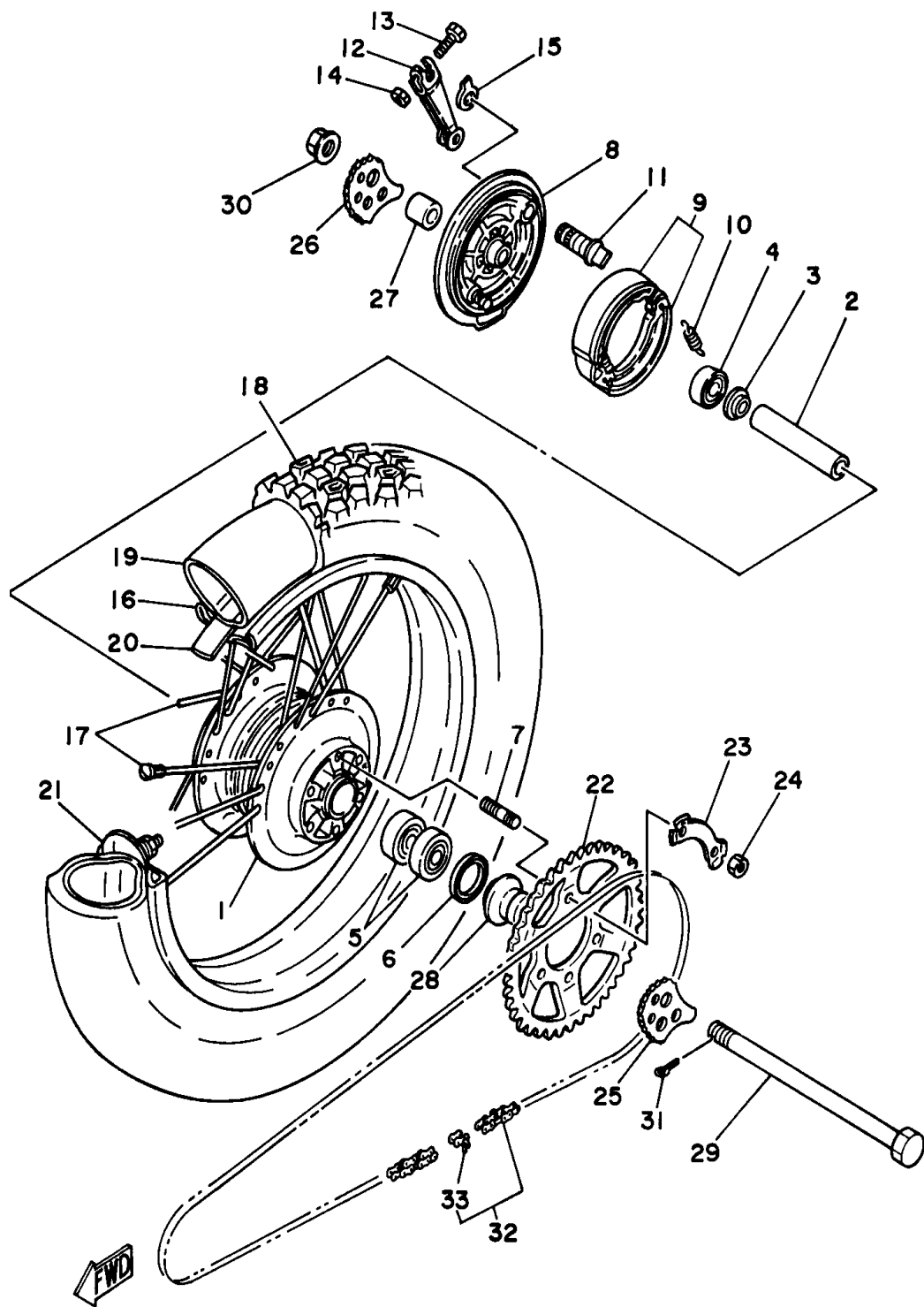

4BEA100-5260

FRONT BRAKE CALIPER

Ref. No.	Part Number	Description	Qty	Remarks
1	4JG-2582T-10-00	DISC, BRAKE	1	UR
2	90109-06757-00	BOLT	6	
3	3BN-2580T-10-00	CALIPER ASSEMBLY (LEFT) ..	1	
4	34X-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	
5	34X-W0047-00-00	. . CALIPER SEAL KIT	1	
6	5R2-25937-00-00	. BOOT 2	1	
7	34X-25937-00-00	. BOOT 2	1	
8	51L-W0048-00-00	. BLEED SCREW KIT	1	
9	3BN-W0045-01-00	. BRAKE PAD KIT	1	
10	34X-25919-00-00	. SUPPORT, PAD	2	
11	2GV-25926-00-00	. BOLT	1	
12	34X-25845-00-00	. CAP, INDICATOR	1	
13	90105-10638-00	BOLT, WASHER BASED	2	
14	3RW-25715-20-00	COVER 1	1	
15	90159-06181-00	SCREW, WITH WASHER	2	



4BED100-6270



IKH010-6281

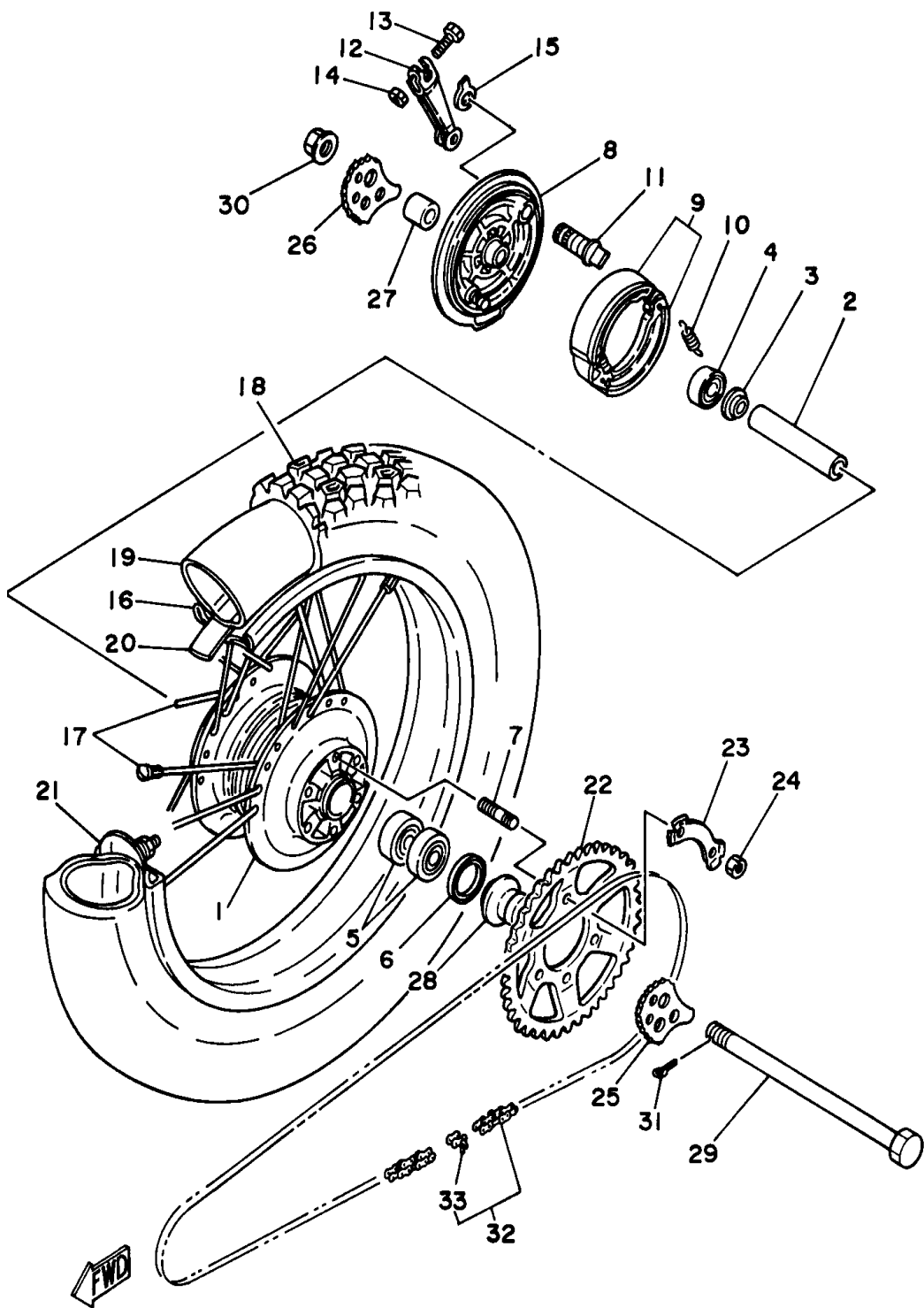
REAR WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	15A-25311-00-35	HUB, REAR	1	SILVER
2	90560-15313-00	SPACER	1	
3	146-25116-00-00	FLANGE, SPACER 2	1	
4	93306-20226-00	BEARING	1	KOYO
5	93306-20209-00	BEARING	2	
6	93104-22018-00	OIL SEAL	1	
7	90116-08218-00	BOLT, STUD	6	
8	15A-25321-03-35	PLATE, BRAKE SHOE	1	SILVER
9	4BE-W2536-00-00	BRAKE SHOE SET	1	
10	90506-15260-00	SPRING, TENSION	2	
11	4GL-25351-00-00	CAMSHAFT (3Y6-25351-00-00) .	1	
12	5R0-25355-00-00	LEVER, CAMSHAFT	1	
13	90101-06278-00	BOLT	1	
14	95317-06600-00	NUT	1	
15	4H7-2533A-02-00	PLATE, INDICATOR	1	
16	94421-18426-00	RIM (2.15-18)	1	
17	23J-25304-00-00	SPOKE SET, REAR	1	
18	94112-182X1-00	TIRE (120/80-18 62P TW30) ...	1	BRIDGESTONE
19	94241-18153-00	TUBE (4.10-18)	1	BRIDGESTONE
20	94325-18081-00	BAND, RIM (2.50-18)	1	INOUE
21	3Y1-25394-00-00	SPACER, BEAD	1	
22	1KH-25445-00-00	SPROCKET, DRIVEN (45T) ...	1	
23	90215-08160-00	WASHER, LOCK	3	
24	90170-08258-00	NUT	6	
25	5H0-25388-00-00	PULLER, CHAIN 1	1	
26	5H0-25389-00-00	PULLER, CHAIN 2	1	
27	90387-151R1-00	COLLAR	1	
28	1KH-25383-01-00	COLLAR, WHEEL	1	
29	31G-25381-00-00	AXLE, WHEEL	1	

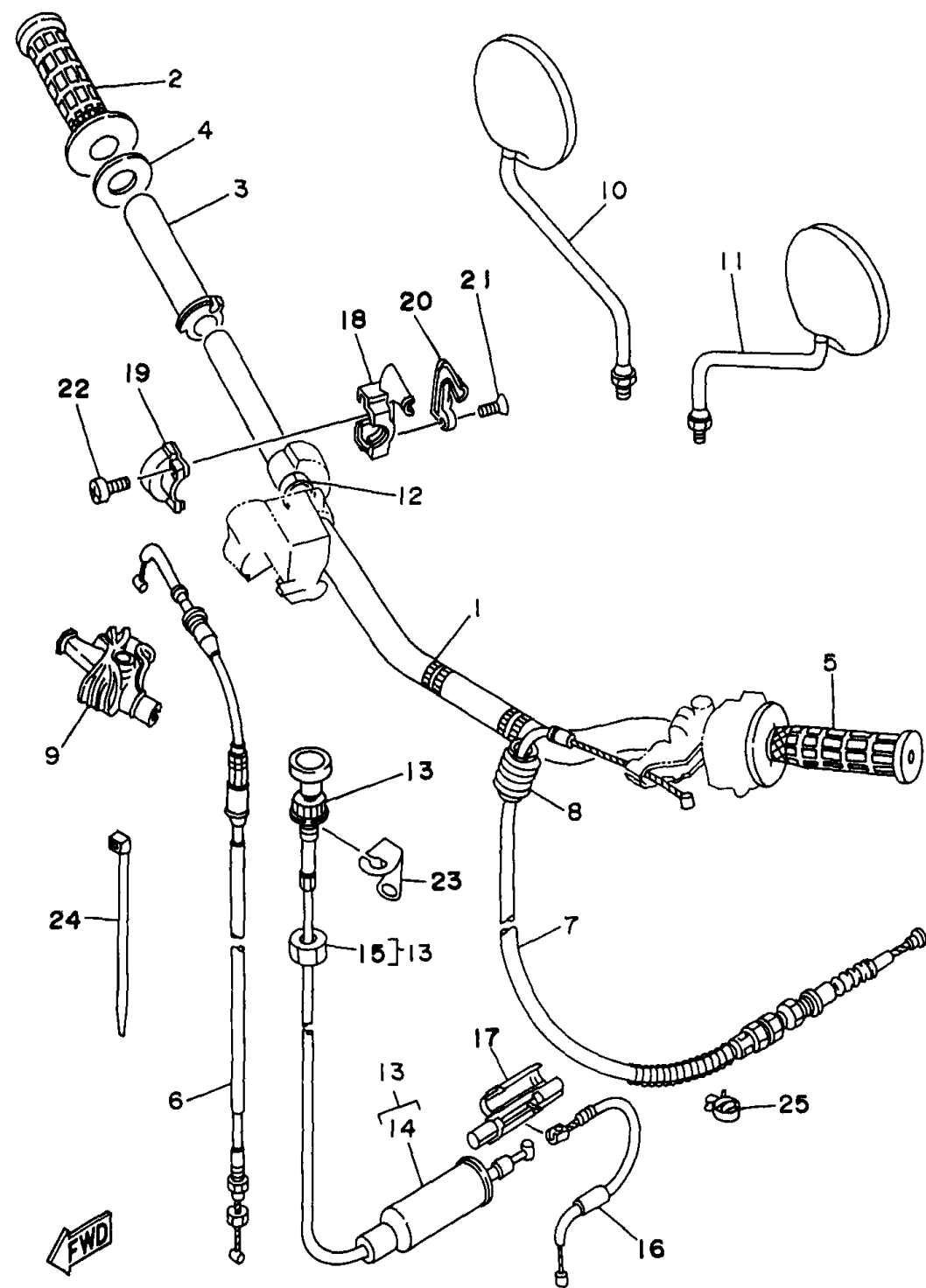
CONTINUED ON NEXT FRAME ➤

REAR WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
30	90171-14031-00	NUT, CASTLE	1	
31	91490-30030-00	PIN, COTTER	1	
32	94581-33120-00	CAHIN (D.I.D.428V2-120L)	1	
33	94681-33011-00	. JOINT, CHAIN (D.I.D.428V2-FJ)	1	



IKH010-6281



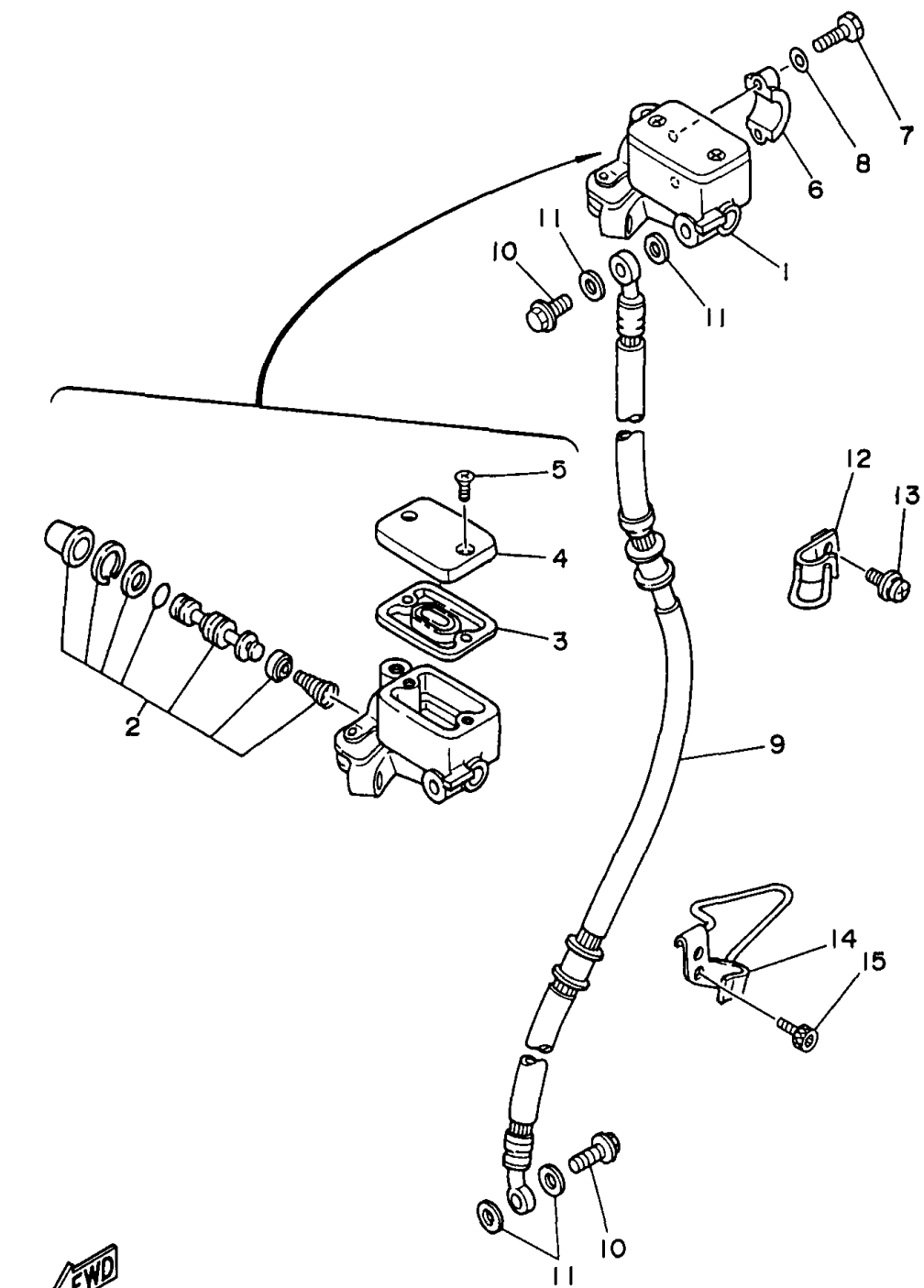
4BEG100-7290

STEERING HANDLE - CABLE

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-26111-01-00	HANDLEBAR	1	
2	1LX-26242-01-00	GRIP (RIGHT)	1	
3	434-26243-12-00	TUBE, THROTTLE GUIDE	1	
4	1M1-26249-01-00	RING, LEAF	1	
5	1LX-26241-01-00	GRIP (LEFT)	1	
6	3RW-26311-01-00	CABLE, THROTTLE 1	1	
7	4JG-26335-01-00	CABLE, CLUTCH	1	
8	1E6-26342-00-00	BOOT, CABLE	1	
9	1T5-26372-00-00	COVER, HANDLE LEVER 1 ...	1	
10	3Y1-26290-00-00	BACK MIRROR ASSEMBLY (R.H)	1	UR
11	5Y1-26290-10-00	BACK MIRROR ASSEMBLY (L.H)	1	UR
12	90387-22660-00	COLLAR	1	
13	1VJ-26331-03-00	CABLE, STARTER 1	1	
14	1YU-26329-00-00	. CAP, RUBBER	1	
15	1VJ-26333-00-00	. NUT	1	
16	3RW-26334-00-00	CABLE, STARTER 2	1	
17	53L-26261-01-00	CONNECTOR, CABLE	1	
18	38V-26281-00-98	CAP, GRIP UPPER	1	LOW GLOSS BLACK
19	493-26282-00-98	CAP, GRIP LOWER	1	LOW GLOSS BLACK
20	38V-2628H-00-00	CAP, WIRE	1	
21	98707-04012-00	SCREW, FLAT HEAD	2	
22	98507-05016-00	SCREW, PAN HEAD	2	
23	4BE-2637G-00-00	HOLDER, WIRE	1	
24	90464-13080-00	CLAMP	1	
25	90464-10193-00	CLAMP	1	

FRONT MASTER CYLINDER

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-25870-02-00	MASTER CYLINDER SUB ASSEMBLY (3RW-25870-03-00)	1	
2	3RW-W0041-02-00	. PISTON KIT	1	
3	3RW-25854-00-00	. DIAPHRAGM, RESERVOIR ..	1	
4	3RW-25852-00-00	. CAP, RESERVOIR	1	
5	98707-04012-00	. SCREW, FLAT HEAD	2	
6	56A-25867-00-00	BRACKET, MASTER CYLINDER	1	
7	97007-06025-00	BOLT	2	
8	92907-06600-00	WASHER, PLATE	2	
9	3RW-25872-02-00	HOSE, BRAKE 1	1	
10	90401-10159-00	BOLT, UNION	2	
11	90201-10118-00	WASHER, PLATE	4	
12	3RW-25875-00-00	HOLDER, BRAKE HOSE 1	1	
13	90119-06108-00	BOLT, WITH WASHER	1	
14	34X-25876-00-00	HOLDER, BRAKE HOSE 2	1	
15	91317-06010-00	BOLT	2	

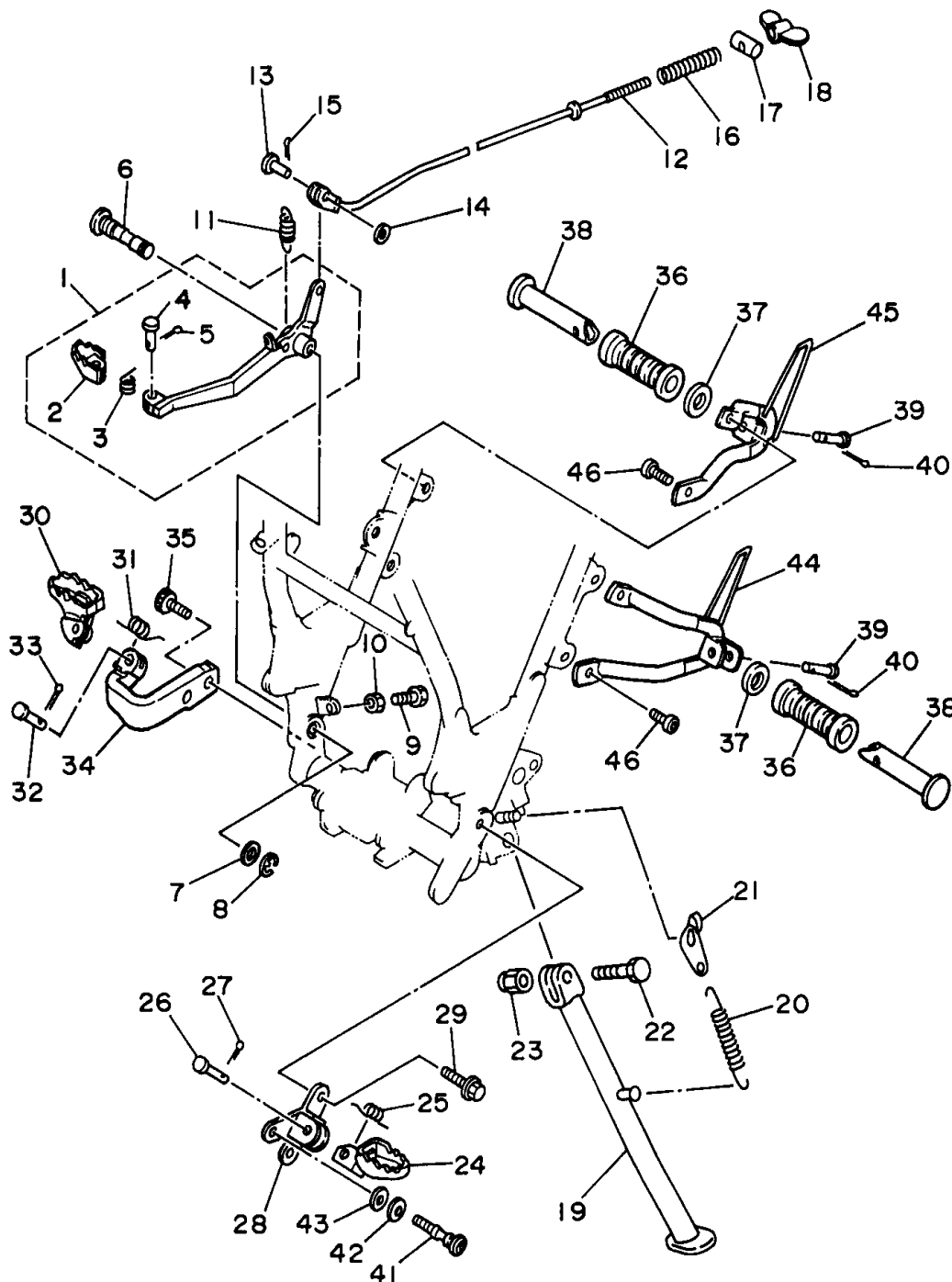


48ED100-6300

STAND - FOOTREST

Ref. No.	Part Number	Description	Qty	Remarks
1	1KH-27200-00-00	PEDAL, BRAKE	1	
2	55V-27242-00-00	. PEDAL, BRAKE	1	
3	90508-14352-00	. SPRING, TORSION	1	
4	91701-06022-00	. PIN, CLEVIS	1	
5	91490-20015-00	. PIN, COTTER	1	
6	1KH-27212-00-00	SHAFT, BRAKE PEDAL	1	
7	90201-12541-00	WASHER, PLATE	1	
8	93430-09038-00	CIRCLIP	1	
9	97017-06020-00	BOLT	1	
10	95307-06700-00	NUT	1	
11	90506-18305-00	SPRING, TENSION	1	
12	1KH-27231-01-00	ROD, BRAKE	1	
13	91701-06018-00	PIN, CLEVIS	1	
14	92907-06200-00	WASHER	1	
15	91490-20015-00	PIN, COTTER	1	
16	90501-10245-00	SPRING, COMPRESSION	1	
17	90249-12008-00	PIN	1	
18	90179-06411-00	NUT, SPECIAL SHAPE	1	
19	4BE-27311-00-R4	STAND, SIDE	1	
20	90506-29276-00	SPRING, TENSION	1	
21	42U-27315-01-00	LINK, SIDE STAND	1	
22	90109-10474-00	BOLT	1	
23	90185-10037-00	NUT, SELF-LOCKING	1	
24	22W-27411-01-90	FOOTREST 1	1	UNI-CHROME (BLACK)
25	90508-20023-00	SPRING, TORSION	1	
26	91701-08038-00	PIN, CLEVIS	1	
27	91490-25020-00	PIN, COTTER	1	
28	1KH-27412-00-00	BRACKET, FOOTREST 1	1	

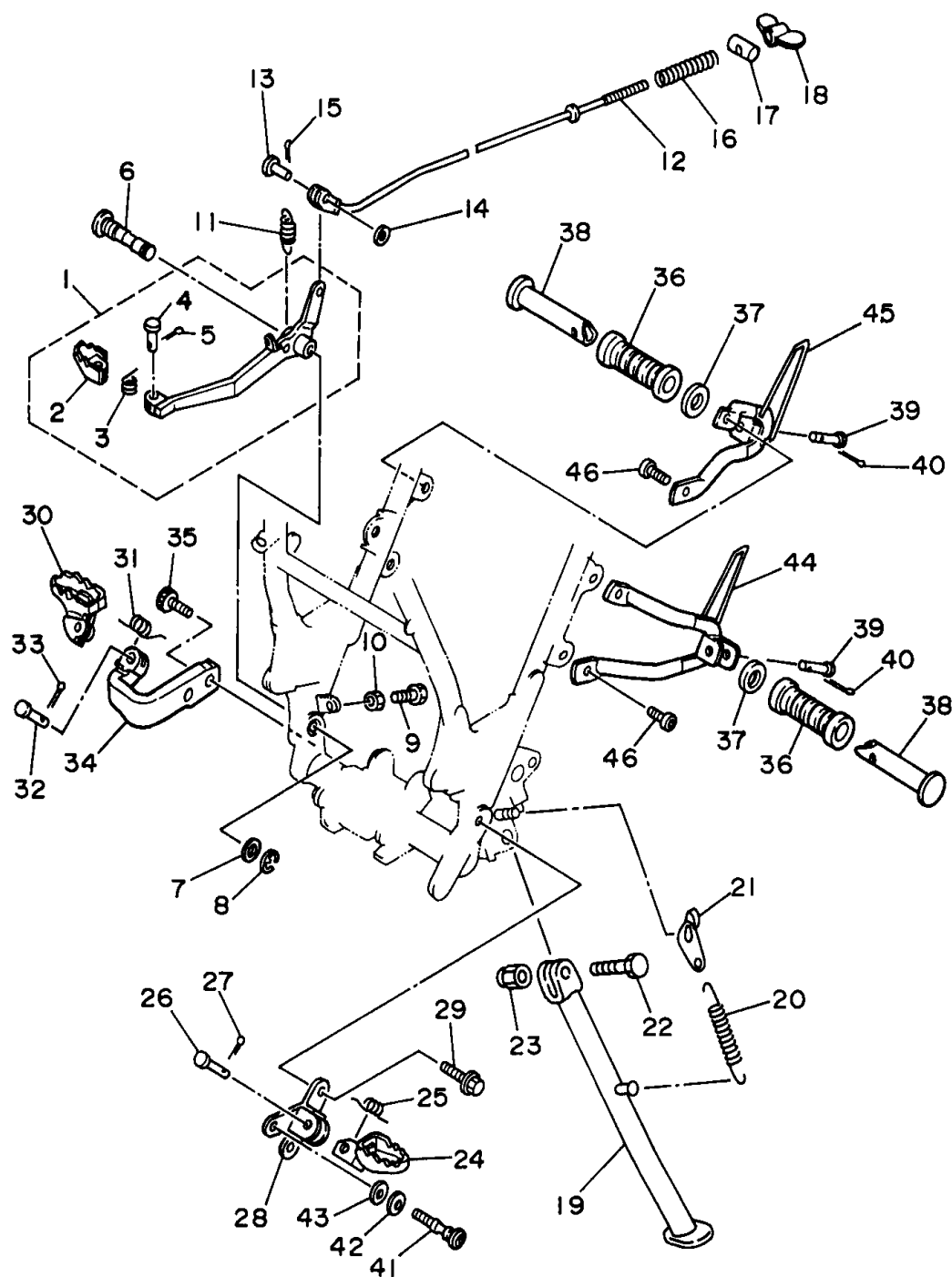
CONTINUED ON NEXT FRAME ►



4BEA100-5310

STAND - FOOTREST

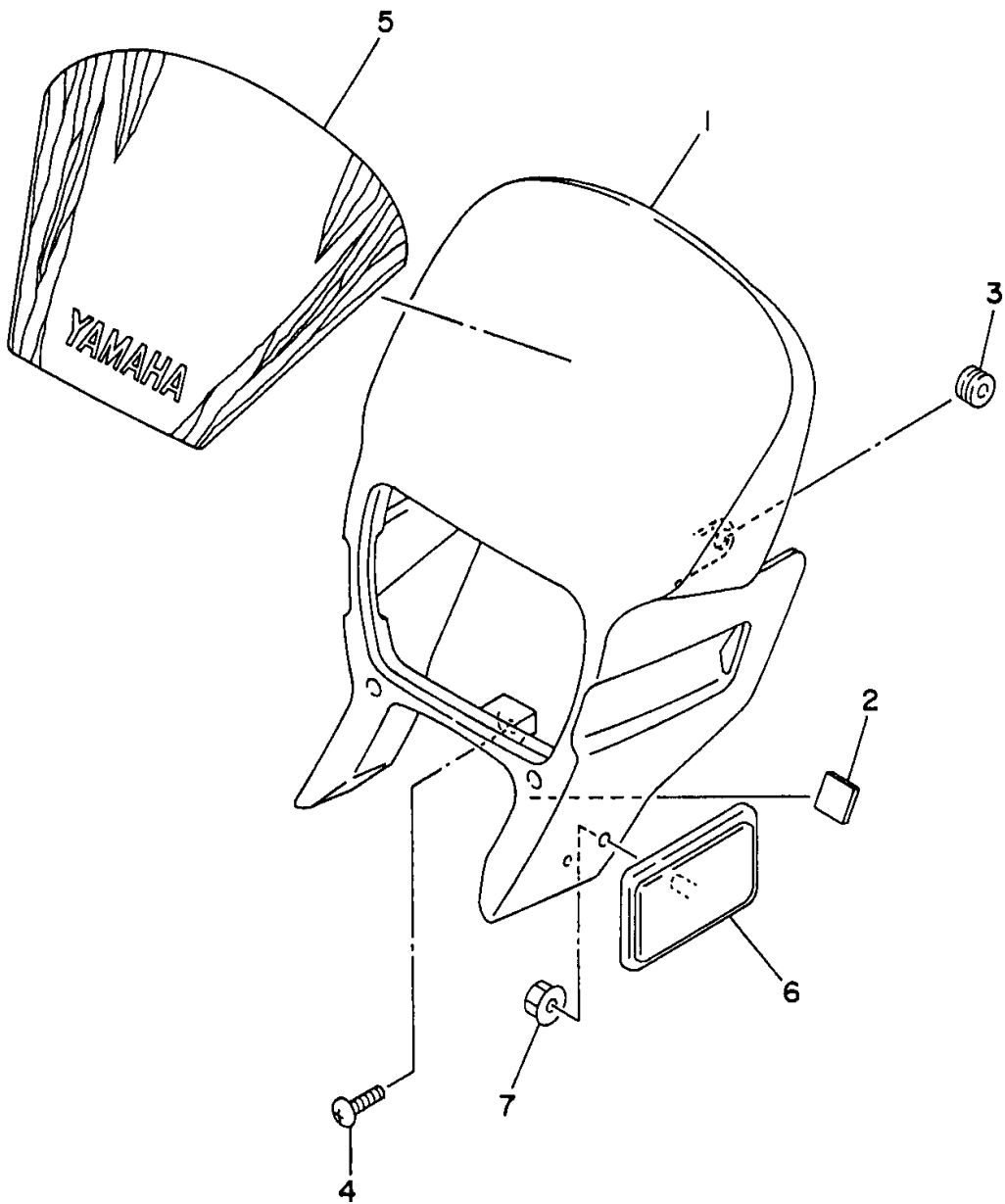
Ref. No.	Part Number	Description	Qty	Remarks
29	95817-10016-00	BOLT, FLANGE	2	
30	1KH-27421-00-90	FOOTREST 2	1	UNI-CHROME (BLACK)
31	90508-20155-00	SPRING, TORSION	1	
32	91701-08038-00	PIN, CLEVIS	1	
33	91490-25020-00	PIN, COTTER	1	
34	1KH-27422-01-00	BRACKET, FOOTREST 2	1	
35	91317-10020-00	BOLT	2	
36	120-27433-00-00	COVER, REAR FOOTREST ...	2	
37	90201-20279-00	WASHER, PLATE	2	
38	2GV-27431-00-00	FOOTREST, REAR 1	2	
39	91701-06032-00	PIN, CLEVIS	2	
40	91490-20015-00	PIN, COTTER	2	
41	4BP-27434-01-00	BOLT	1	
42	90201-120K4-00	WASHER, PLATE	1	
43	90201-08784-00	WASHER, PLATE	1	
44	3RW-27432-00-00	BRACKET 1	1	
45	3RW-27442-00-00	BRACKET 2	1	
46	92017-08020-00	BOLT, BUTTON HEAD	4	



4BEA100-5310

COWLING 1

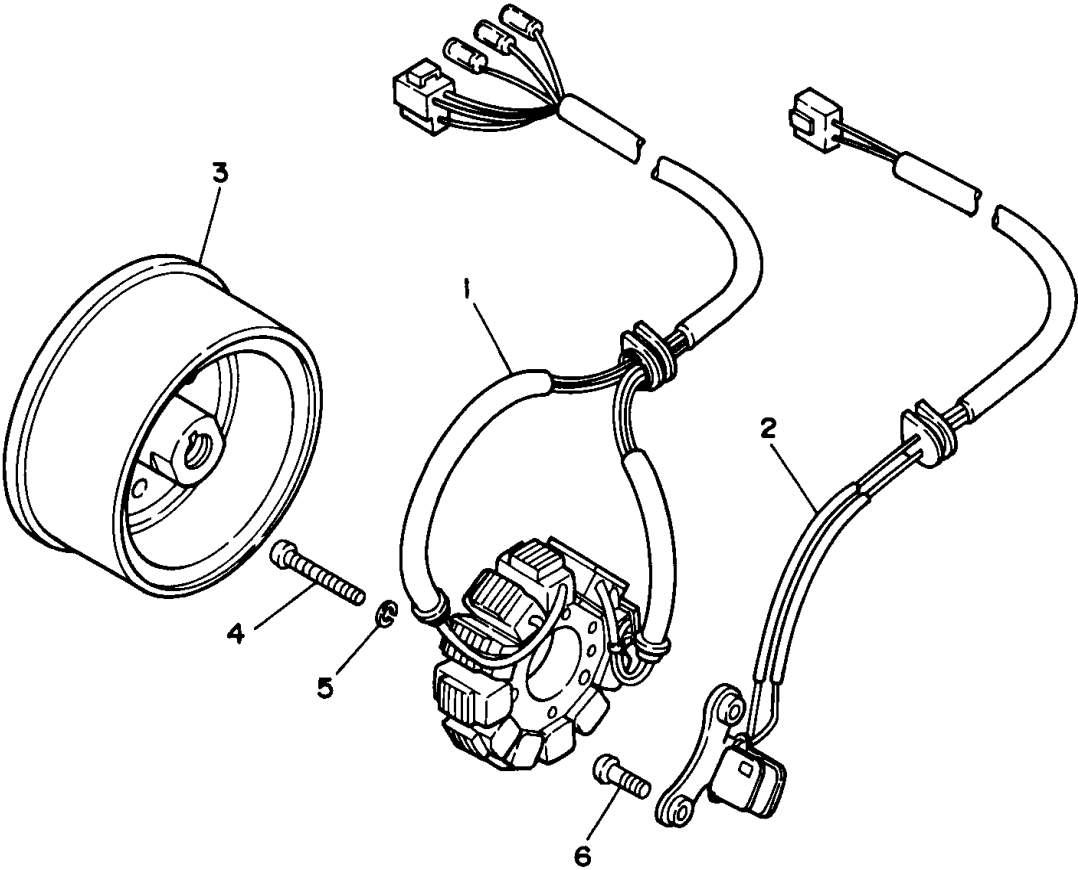
Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-28351-30-00	BODY, COWLING	1	UR
2	3TB-28217-00-00	DAMPER 1	2	
3	90480-12053-00	GROMMET	2	
4	90149-06263-00	SCREW	1	
5	4BE-28391-30-00	GRAPHIC 1	1	
6	23V-85110-00-00	REFLECTOR ASSEMBLY	2	
7	95707-05500-00	NUT, FLANGE	2	



4BEA100 - 5320

GENERATOR

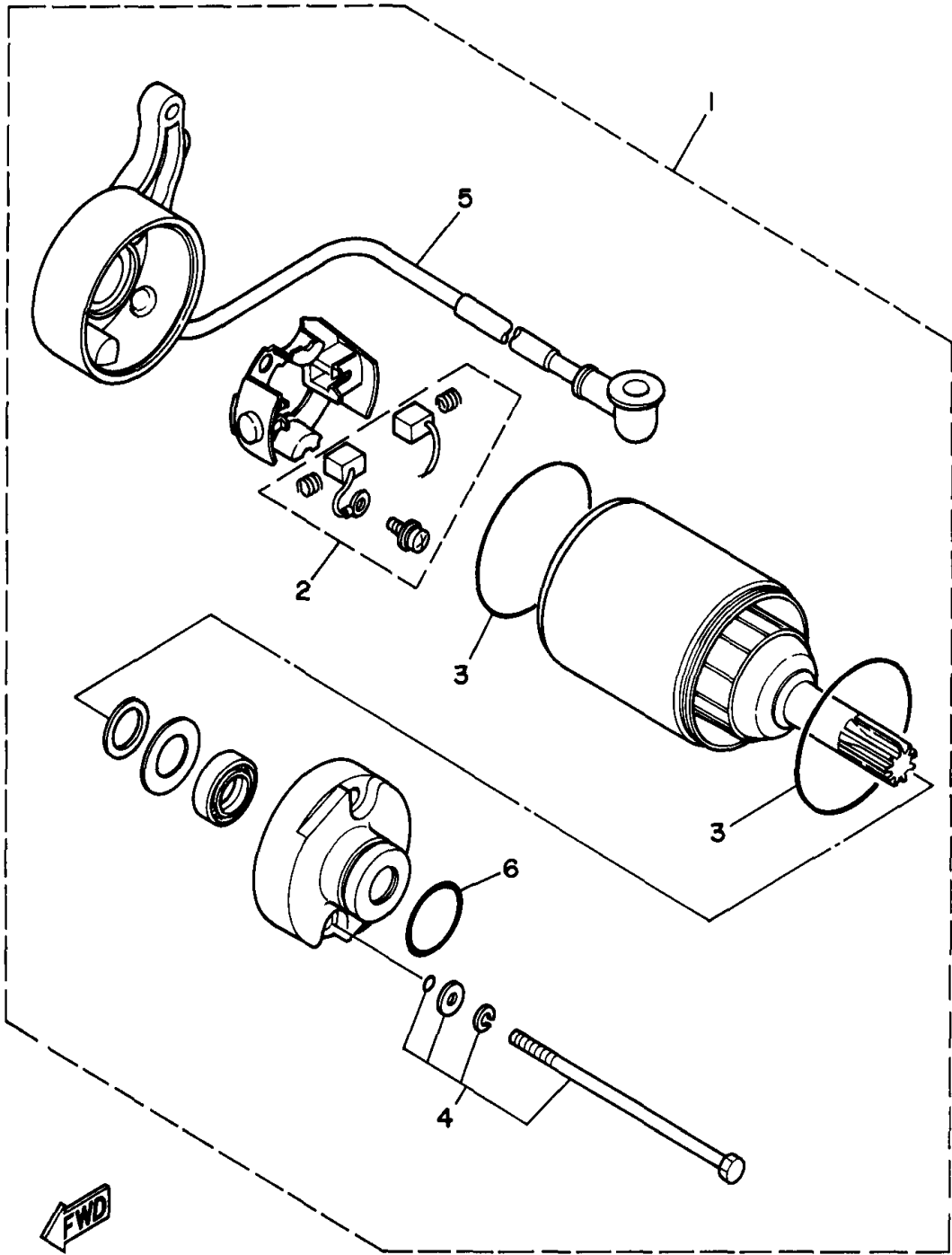
Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-81410-01-00	STATOR ASSEMBLY	1	
2	3RW-85580-01-00	COIL, PULSER	1	
3	2YG-85550-01-00	ROTOR ASSEMBLY	1	
4	98507-05030-00	SCREW, PAN HEAD	3	
5	92907-05100-00	WASHER, SPRING	3	
6	98517-06020-00	SCREW, PAN HEAD	2	




2YG110-8311

STARTING MOTOR

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-81800-01-00	STARTING MOTOR ASSEMBLY	1	
2	50M-81801-M0-00	. BRUSH SET	1	
3	93210-55669-00	. O-RING	1	
4	59V-81828-M0-00	. SCREW SET	1	
5	3RW-8183G-00-00	. CORD COMP.	1	
6	93210-25711-00	. O-RING	1	

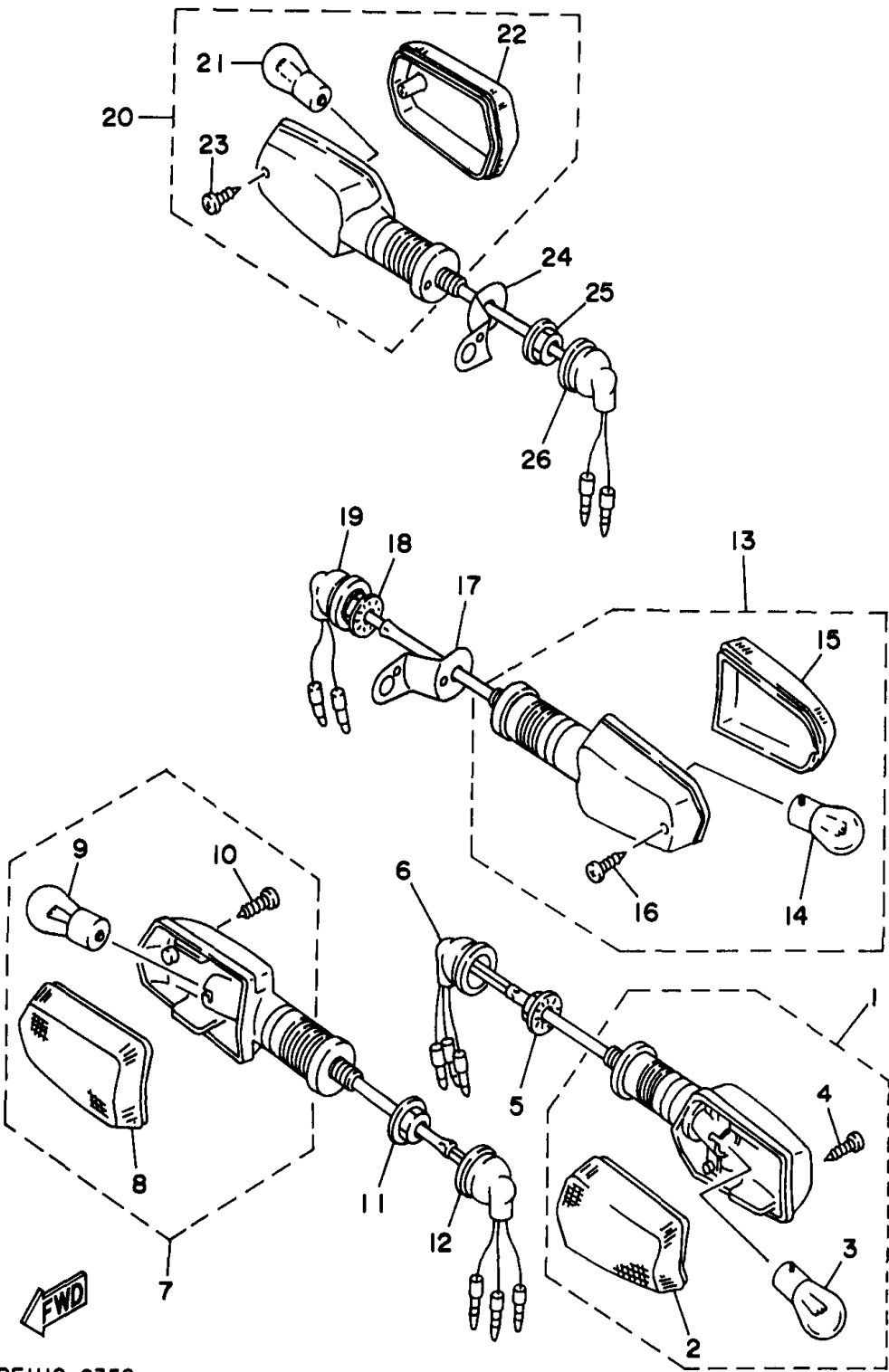


3RW1010-0331

FLASHER LIGHT

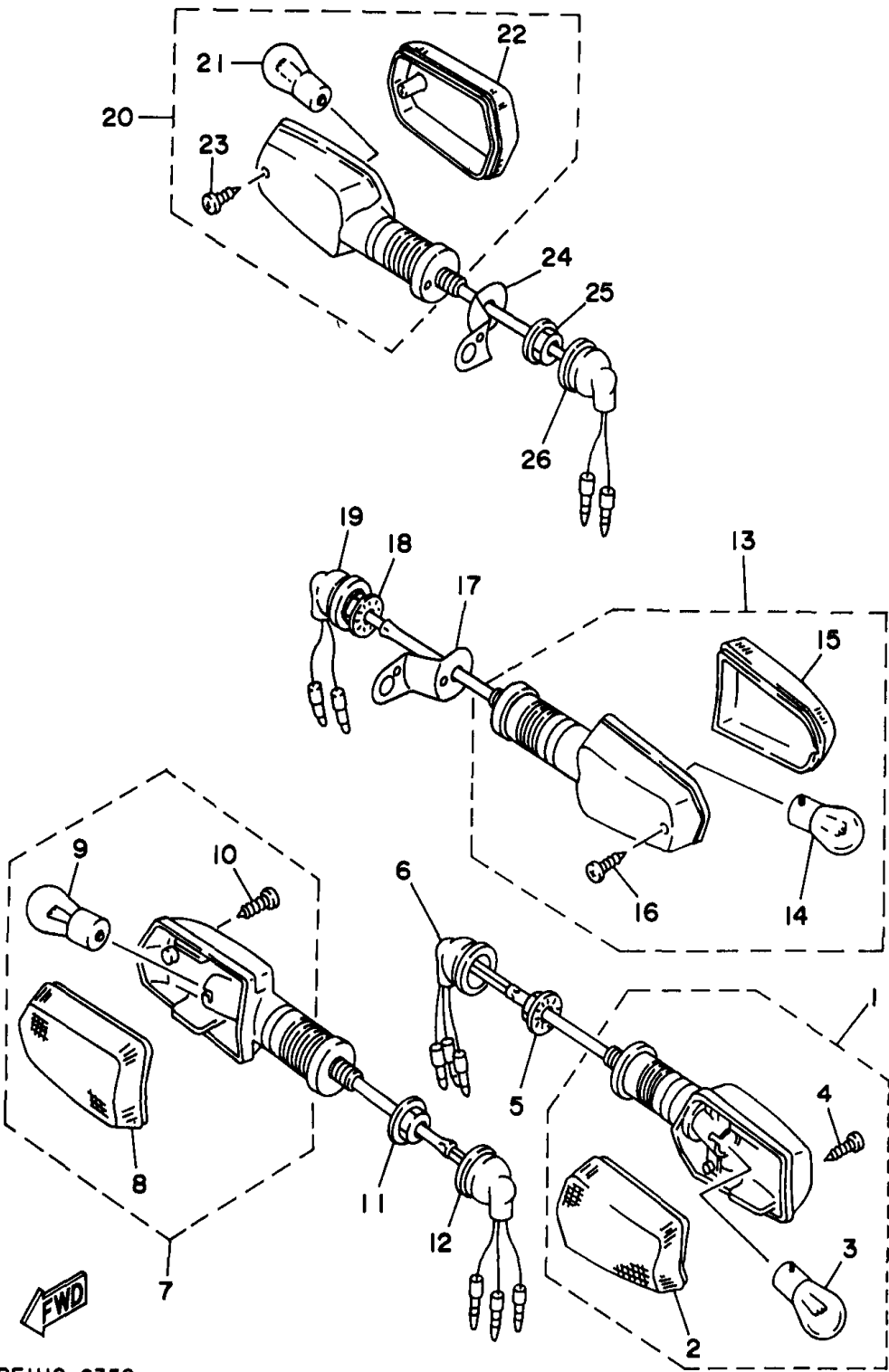
Ref. No.	Part Number	Description	Qty	Remarks
1	1UF-83310-00-00	FRONT FLASHER LIGHT ASSEMBLY 1	1	UR
2	51L-83332-01-00	. LENS, FLASHER	1	
3	256-84714-61-00	. BULB (12V-21/5W)	1	UR
4	97707-40620-00	. SCREW, TAPPING	1	
5	95317-12700-00	NUT (95307-12700-00)	1	
6	18G-83365-00-00	CAP	1	
7	1UF-83320-00-00	FRONT FLASHER LIGHT ASSEMBLY 2	1	UR
8	51L-83342-01-00	. LENS, FLASHER 2	1	
9	256-84714-61-00	. BULB (12V-21/5W)	1	UR
	306-83311-40-00	. BULB, FLASHER (12V-21W)	1	UR
10	97707-40620-00	. SCREW, TAPPING	1	
11	95317-12700-00	NUT (95307-12700-00)	1	
12	18G-83365-00-00	CAP	1	
13	4BE-83330-00-00	REAR FLASHER LIGHT ASSEMBLY 1	1	UR
14	256-83311-70-XX	. BULB (12V-27W)	1	UR
	306-83311-40-00	. BULB, FLASHER (12V-21W)	1	
15	51L-83332-01-00	. LENS, FLASHER	1	
16	97707-40620-00	. SCREW, TAPPING	1	
17	4BE-83368-10-00	STAY, FLASHER 1	1	
18	95317-12700-00	NUT (95307-12700-00)	1	
19	10V-83365-00-00	CAP	1	
20	4BE-83340-00-00	FLASHER LIGHT ASSEMBLY 2	1	UR
21	256-83311-70-XX	. BULB (12V-27W)	1	UR
22	51L-83342-01-00	. LENS, FLASHER 2	1	
23	97707-40620-00	. SCREW, TAPPING	1	
24	4BE-83369-10-00	STAY, FLASHER 2	1	
25	95317-12700-00	NUT (95307-12700-00)	1	

CONTINUED ON NEXT FRAME ➤



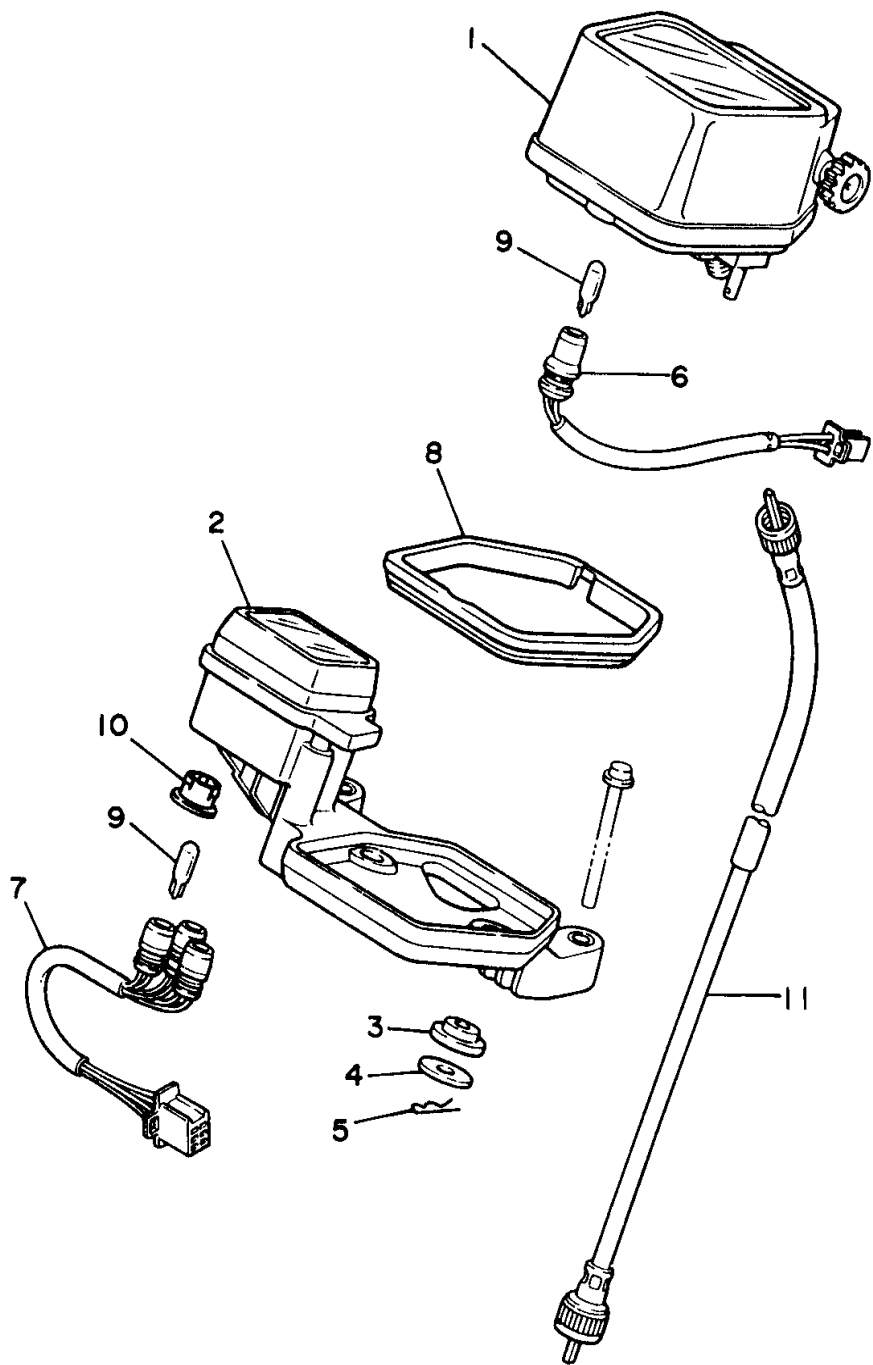
FLASHER LIGHT

Ref. No.	Part Number	Description	Qty	Remarks
26	10V-83365-00-00	CAP	1	



METER

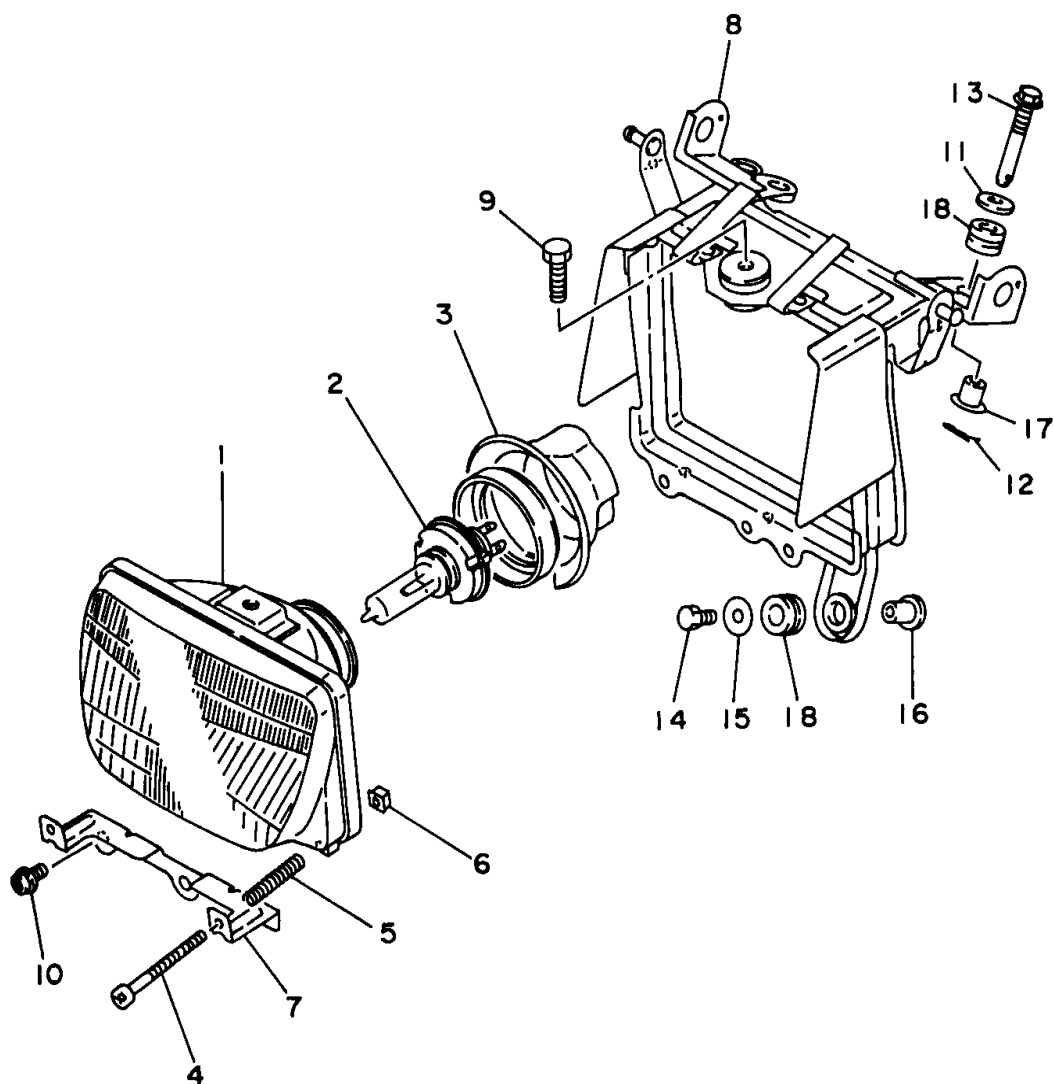
Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-83580-00-00	SPEEDOMETER ASSEMBLY ..	1	UR
2	4BE-8355A-00-00	BRACKET, METER	1	UR
3	1M1-83526-00-00	DAMPER 2	2	
4	90201-05033-00	WASHER, PLATE	2	
5	90468-10050-00	CLIP	2	
6	3TB-83536-00-00	SOCKET, METER	1	
7	3YP-83520-00-00	SOCKET CORD ASSEMBLY ..	1	
8	5Y1-83513-00-00	DAMPER	1	
9	4G1-84744-00-XX	BULB (12V-3.4W) (4G1-84744-00-00)	4	
10	4BE-8352K-00-00	PLUG, BLIND	1	
11	1RH-83550-01-00	SPEEDOMETER CABLE ASSEMBLY	1	



4FD1710-3360

HEADLIGHT

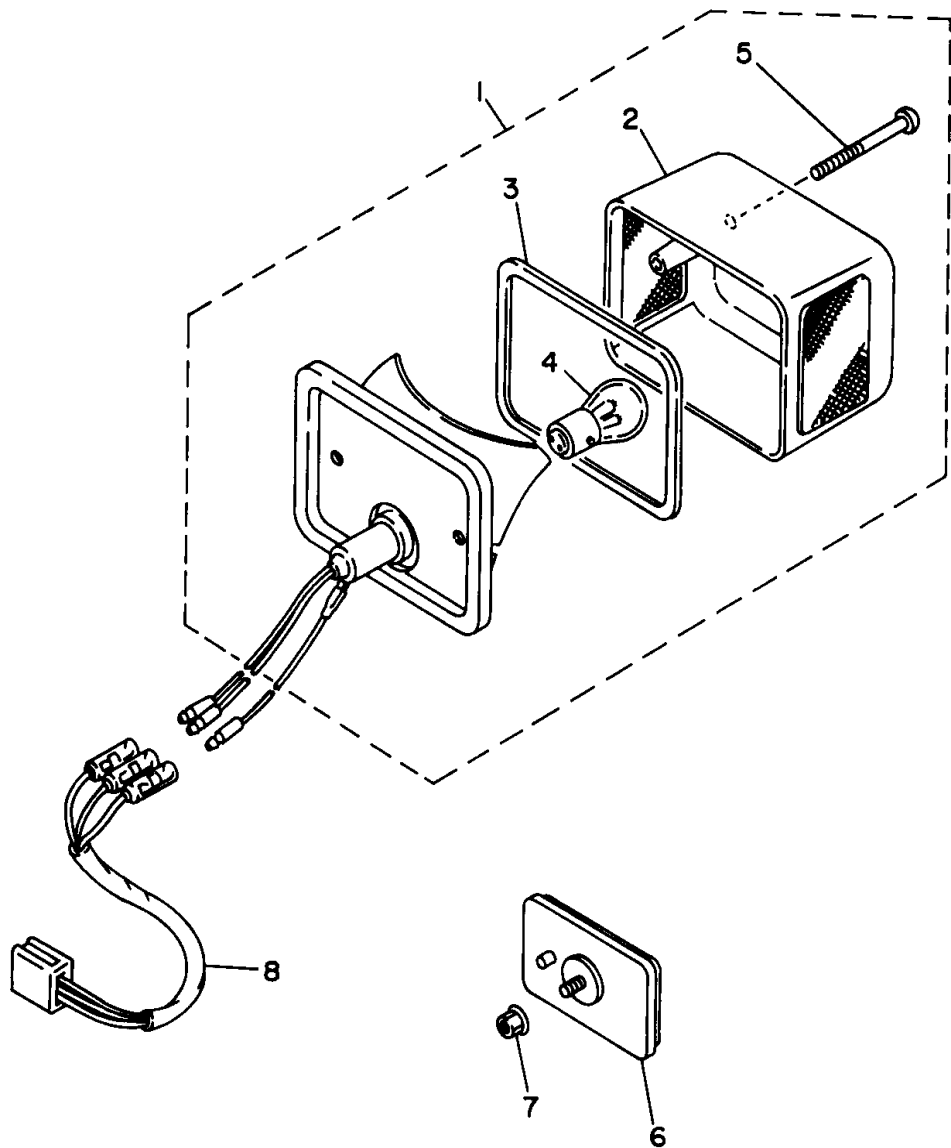
Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-84320-00-00	LENS ASSEMBLY	1	
2	1ML-84314-00-XX	WIRE, STARTER (D:5MM, 1.7M)	1	HALOGEN
3	2F9-84397-01-00	COVER, SOCKET	1	
4	3TB-84325-00-00	SCREW, RIM FITTING	2	
5	341-84332-60-00	SPRING, SCREW	2	
6	198-84334-60-00	NUT, ADJUSTING	2	
7	3TB-8431R-00-00	STAY, SETTING	1	
8	4BE-84311-00-00	BODY, HEADLIGHT	1	
9	3TB-84372-01-00	BOLT, LAMP STAY	1	
10	3TB-84329-00-00	BOLT, WING 1	2	
11	90202-06013-00	WASHER, PLATE	2	
12	90468-12120-00	CLIP	2	
13	3TB-84137-00-00	BOLT, SPECIAL	2	
14	97017-06020-00	BOLT	1	UR
15	90201-065F3-00	WASHER, PLATE	1	
16	90387-06388-00	COLLAR	1	
17	90387-07391-00	COLLAR	2	
18	90480-14023-00	GROMMET	3	



4BE1110-2370

TAILLIGHT

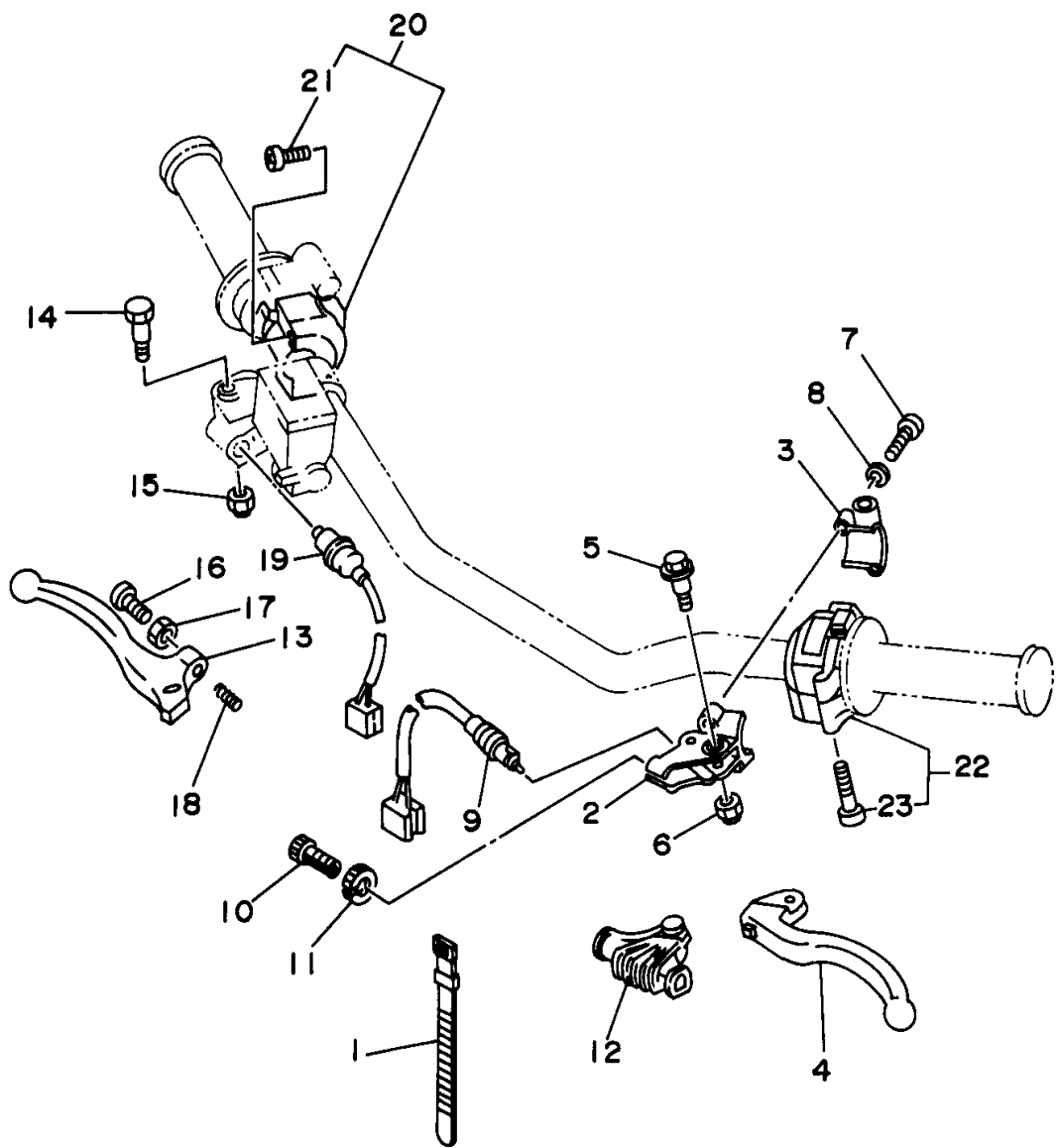
Ref. No.	Part Number	Description	Qty	Remarks
1	1W9-84710-60-00	TAILLIGHT UNIT ASSEMBLY ..	1	UR
2	1M1-84521-60-00	. LENS, TAILLIGHT	1	UR
3	1M1-84523-60-00	. GASKET, LENS	1	
4	1A2-84714-41-00	. BULB, TAILLIGHT (12V-21/5W)	1	UR
	256-84714-61-00	. BULB (12V-21/5W)	1	UR
5	1M1-84524-60-00	. SCREW, LENS FITTING	2	
6	3G1-85130-01-00	REAR REFLECTOR ASSEMBLY	1	UR
7	95707-05500-00	NUT, FLANGE	1	
8	4BE-84717-00-00	CORD, TAILLIGHT	1	



4BE7100-4380

HANDLE SWITCH - LEVER

Ref. No.	Part Number	Description	Qty	Remarks
1	437-83936-01-00	BAND, SWITCH CORD	4	
2	1LN-82911-00-00	HOLDER, LEVER 1	1	
3	33G-82913-01-00	HOLDER, LEVER LOWER 1 ...	1	
4	23X-83912-00-00	LEVER L	1	
5	90109-06799-00	BOLT	1	
6	95617-06100-00	NUT, U	1	
7	98507-05020-00	SCREW, PAN HEAD	2	
8	92907-05100-00	WASHER, SPRING	2	
9	3Y6-82917-00-00	SWITCH	1	
10	90123-08046-00	BOLT	1	
11	90179-08148-00	NUT	1	
12	1E6-26372-00-00	COVER, HANDLE LEVER 1 ...	1	
13	55Y-83922-00-00	LEVER 2	1	
14	90109-06577-00	BOLT	1	
15	95617-06100-00	NUT, U	1	
16	90149-06131-00	SCREW	1	
17	90170-06010-00	NUT	1	
18	90501-10312-00	SPRING, COMPRESSION	1	
19	34X-83980-01-00	FRONT STOP SWITCH ASSEMBLY	1	
20	4DW-83975-00-00	SWITCH, HANDLE 2	1	
21	98507-05018-00	. SCREW, PAN HEAD	2	
22	3RW-83973-11-00	SWITCH, HANDLE 3	1	
23	98507-05030-00	. SCREW, PAN HEAD	2	

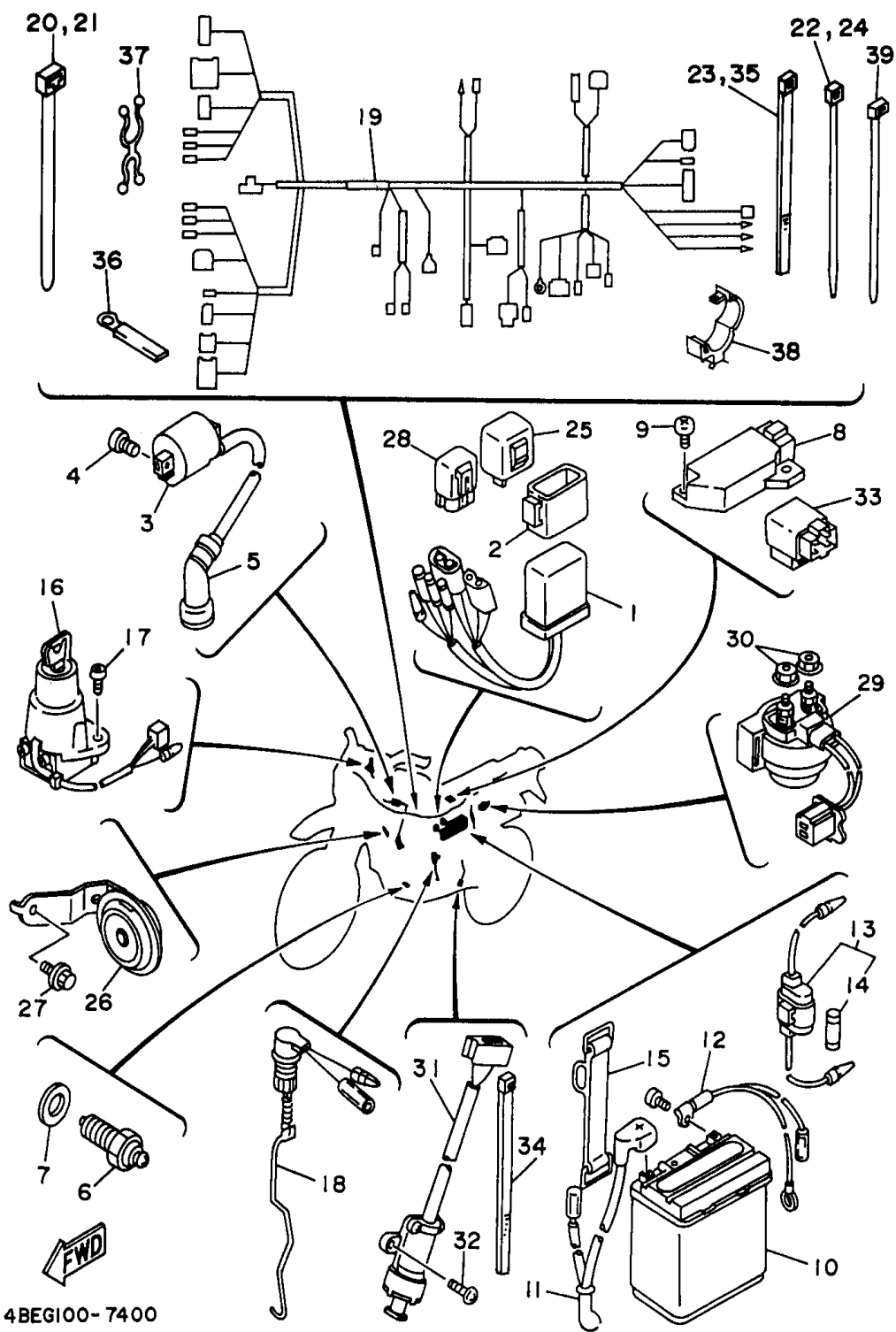


3RW4010-2380

ELECTRICAL 1

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-85540-01-00	C.D.I. UNIT ASSEMBLY	1	
2	3RW-85546-00-00	BAND	1	
3	4BE-82310-01-00	IGNITION COIL ASSEMBLY ...	1	
4	98507-06016-00	SCREW, PAN HEAD	2	
5	3NS-82370-00-00	PLUG CAP ASSEMBLY	1	
6	4KM-82540-00-00	NEUTRAL SWITCH ASSY	1	
7	90430-10171-00	GASKET	1	
8	3TJ-81960-01-00	RECTIFIER & REGULATOR ASSEMBLY	1	
9	98517-06025-00	SCREW, PAN HEAD	2	
10	BTY-YTX7L-BS-00	BATTERY ASSEMBLY	1	
11	4JG-82115-00-00	WIRE, PLUS LEAD	1	
12	4JG-82116-00-00	WIRE, MINUS LEAD	1	
13	2TV-82150-02-00	FUSE HOLDER ASSEMBLY ...	1	
14	4X7-82151-00-00	. FUSE (15A)	1	
15	22F-82131-00-00	BAND, BATTERY	1	
16	2HV-82501-00-00	MAIN SWITCH STEERING LOCK	1	
17	90149-06228-00	SCREW	2	
18	4BE-82530-01-00	STOP SWITCH ASSEMBLY ...	1	
19	4BE-82590-01-00	WIRE HARNESS ASSEMBLY ..	1	UR
20	90464-20044-00	CLAMP	1	
21	90464-20044-00	CLAMP	2	
22	90464-13080-00	. CLAMP	1	
23	12R-82591-00-00	BAND	3	
24	90464-13080-00	. CLAMP	2	
25	4BE-83350-00-00	FLASHER RELAY ASSEMBLY .	1	
26	3RW-83371-00-00	HORN	1	
27	95817-06010-00	BOLT, FLANGE	1	

CONTINUED ON NEXT FRAME ►



ELECTRICAL 1

Ref. No.	Part Number	Description	Qty	Remarks
28	3RW-81950-00-00	RELAY ASSEMBLY	1	
29	3AY-81940-00-00	STARTER RELAY ASSEMBLY .	1	
30	95707-06500-00	NUT, FLANGE	2	
31	3LD-82566-40-00	SWITCH, SIDE STAND	1	
32	98507-05016-00	SCREW, PAN HEAD	2	
33	29U-81950-93-00	RELAY ASSY	1	
34	12R-82591-00-00	BAND	1	
35	12R-82591-00-00	BAND	1	
36	90465-06332-00	CLAMP	1	
37	90464-16115-00	CLAMP	1	
38	12R-82591-00-00	BAND	1	
39	90464-10190-00	CLAMP	3	

